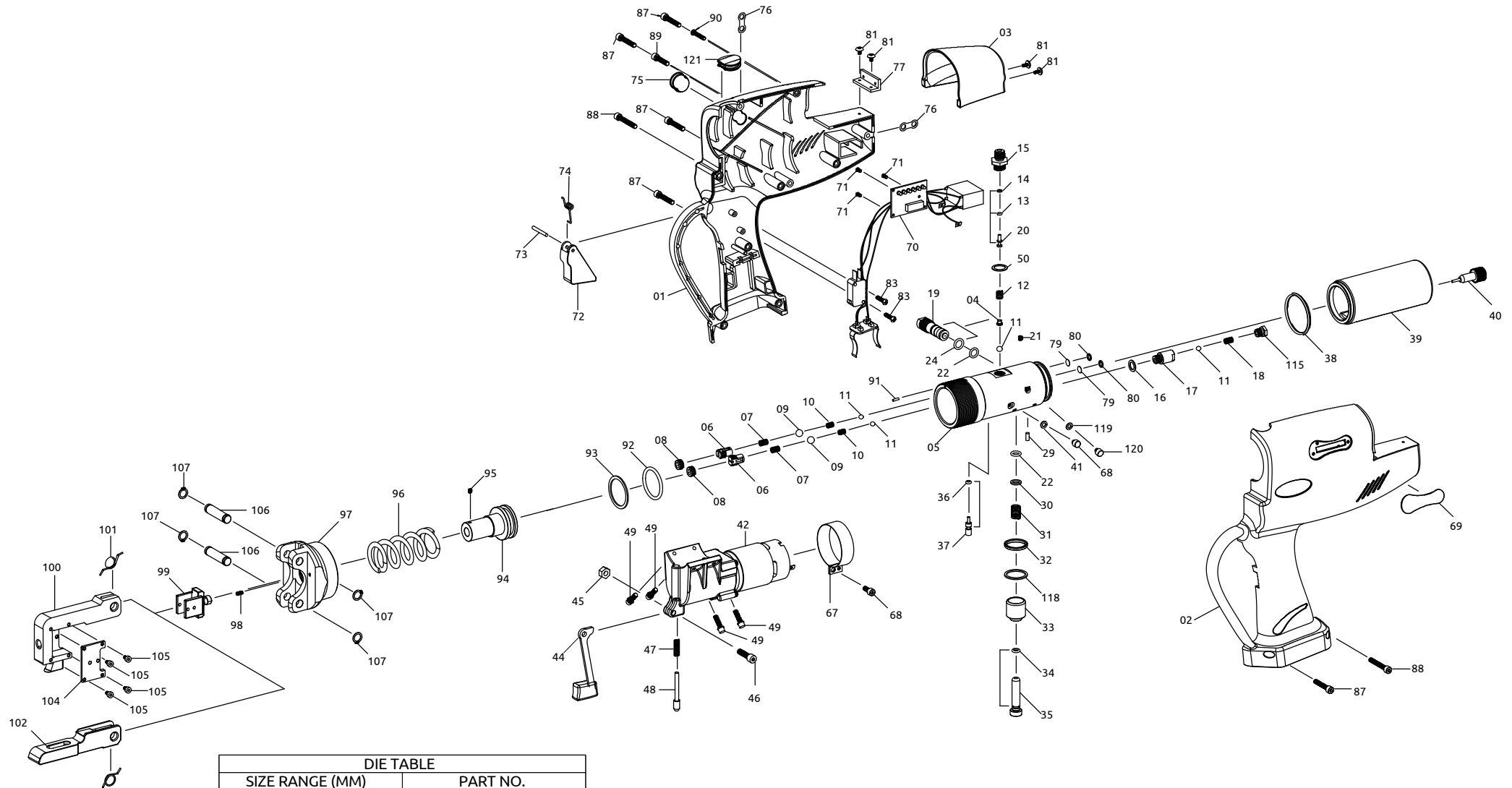




IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER FROM THE LABEL
TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS

BATTERY OPERATED HYDRAULIC CRIMPING TOOL. BC18X

SERIAL NUMBERS

ALL

SPARE PARTS LIST NO.

BC18XP2

ITEM NO.	PART NO.	DESCRIPTION	QTY
01	BC30-01	Left Housing	1
02	BC30-02	Right Housing	1
03	BC30-03	Oil Reservoir Cap	1
04	BC30-116	Steel Ball Retainer	1
05	BC18X-05	Pump Body	1
06	BC30-06	Screw	2
07	BC30-07	Spring	2
08	BC30-08	Screw	2
09	X	Steel Ball	2
10	BC30-10	Spring	2
11	X	Steel Ball	4
12	BC30-12	Spring	1
13	X	O-Ring	1
14	X	Back-up Ring	1
15	BC30-15	Gauge coupler	1
16	X	Washer	1
17	BC30-17	By-Pass Cartridge	1
18	BC30-18	By-Pass Cartridge Spring	1
19	X	By-Pass Cartridge Set	1
20	BC30-118	By-Pass Cartridge Needle	1
21	BC30-21	Screw	1
22	X	O-Ring	2
24	X	O-Ring	1
29	BC30-29	Pin	1
30	X	Back-up Ring	1
31	BC30-31	Spring	1
32	X	Ring	1
33	BC30-33	Piston	1
34	X	O-Ring	1
35	BC30-35	Piston	1
36	X	O-Ring	1
37	BC30-37	Release Button	1
38	X	O-Ring	1
39	BC30-39	Oil Reservoir	1
40	BC30-40	Oil Plug	1
41	X	Washer	1
42	BC30-66	Power System	1
44	BC30-67	Release Rod	1
45	BC30-68	Bolt	1
46	BC30-69	Pin	1
47	BC30-70	Spring	1
48	BC30-71	Supporting Rod	1

ITEM NO.	PART NO.	DESCRIPTION	QTY
49	BC30-72	Fixed Screw (with washer)	4
50	X	Washer	1
67	BC30-90	Motor Fixed Ring	1
68	BC30-65	Screw	2
69	BC30-91	Monitor Protector	1
70	BC30-92	Cable Tree	1
71	BC30-93	Screw	3
72	BC30-101	Switch	1
73	BC30-102	Pin	1
74	BC30-103	Spring	1
75	BC30-100	By-Pass Cartridge Cap	1
76	BC30-99	Flying Ring	2
77	BC30-97	Plastic Supporter	1
79	BC30-95	Filter	2
80	BC30-96	Snap Ring	2
81	BC30-98	Screw	4
83	BC30-105	Screw	2
87	BC30-111	Screw	5
88	BC30-112	Screw	2
89	BC30-110	Screw	1
90	BC30-109	Screw	1
91	BC18X-91	Pin	1
92	X	O-Ring	1
93	X	Back-up Ring	1
94	BC18X-94	Ram	1
95	BC18X-95	Screw	1
96	CT20-44	Ram Spring	1
97	BC18X-97	Head Cap	1
98	BC18X-98	Screw	1
99	SC18X-04	Die Holder	1
100	SC18X-01	Upper Die Holder	1
101	SC18X-03	Spring	2
102	SC18X-02	Lower Die Holder	1
104	SC18X-57	Upper Die Holder Board	1
105	SC18X-58	Screw	4
106	SC18X-06	Pin	2
107	CT20-53	Snap Ring	4
115	BC30-114	Screw	1
118	X	Back-Up Ring	1
119	X	Washer	1
120	BC18X-120	Screw	1
121	BC30-113	Protective Cap	1

Up to Serial No. DO3482 - If the battery or charger unit requires replacement, order both BP12 (Battery Pack) and CU12 (Charger Unit) together
 From Serial No. DO6918 - If the battery or charger unit requires replacement, order either BP12 (Battery pack) or CU12 (Charger Unit) according to the requirement
 All parts marked "X" are supplied in Kit BC18XTP1-K

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