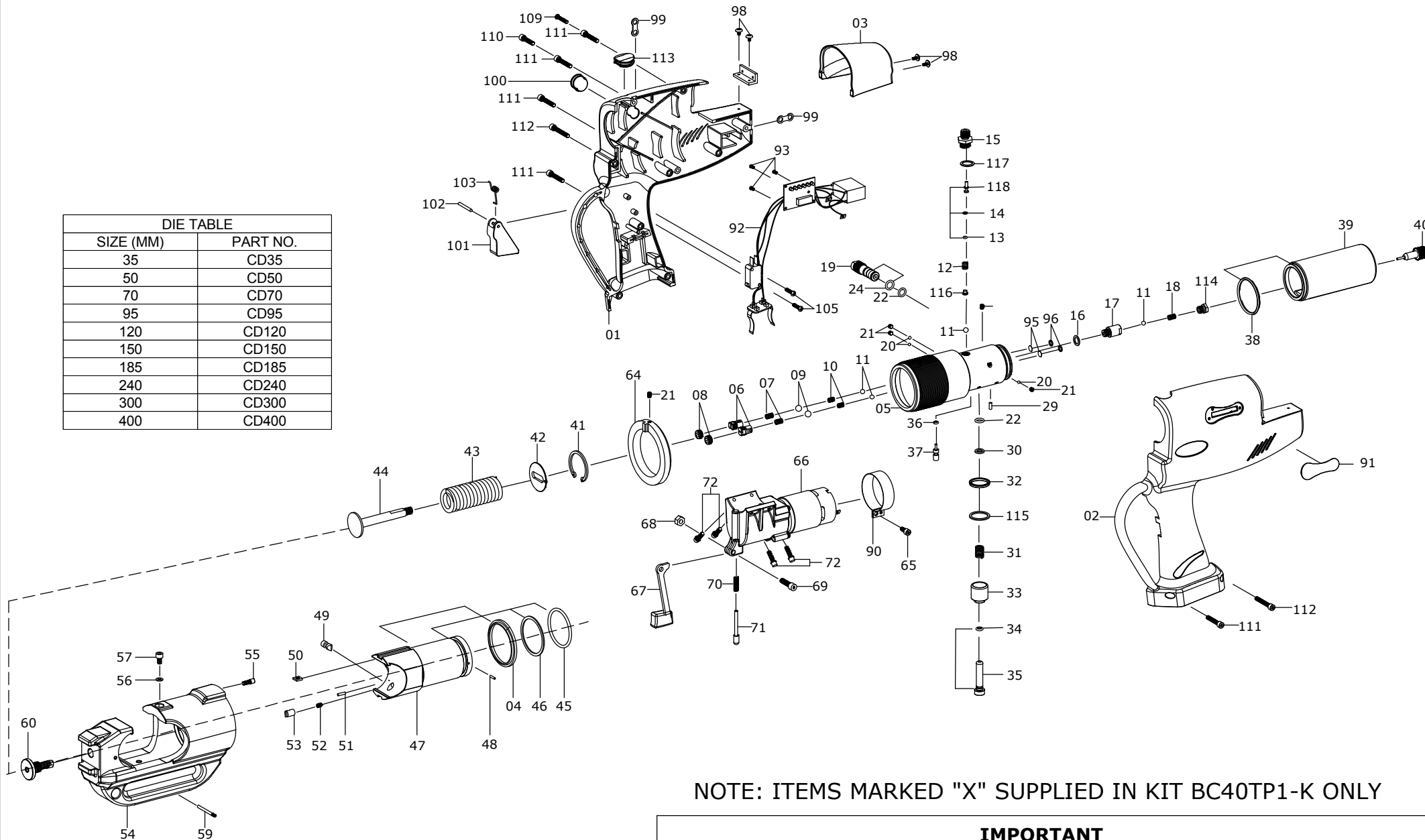


DIE TABLE	
SIZE (MM)	PART NO.
35	CD35
50	CD50
70	CD70
95	CD95
120	CD120
150	CD150
185	CD185
240	CD240
300	CD300
400	CD400



NOTE: ITEMS MARKED "X" SUPPLIED IN KIT BC40TP1-K ONLY

IMPORTANT

WHEN ORDERING SPARES PARTS YOU MUST STATE THE FULL PART NUMBER
AND THE PRODUCT SERIAL NUMBER FROM THE LABEL.
TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS

BATTERY OPERATED HYDRAULIC CRIMPING TOOL.BC40

SERIAL NUMBERS

ALL

SPARE PARTS LIST NO.

BC40P1

ITEM NO.	PART NO.	DESCRIPTION	QTY
01	BC30-01	Left Housing	1
02	BC30-02	Right Housing	1
03	BC30-03	Oil Reservoir Cap	1
04	BC40-04	Steel Ball Retainer	1
05	BC40-05	Pump Body	1
06	BC30-06	Screw	2
07	BC30-07	Spring	2
08	BC30-08	Screw	2
09	X	Steel Ball	2
10	BC30-10	Spring	2
11	X	Steel Ball	4
12	BC30-12	Spring	1
13	X	O-Ring	1
14	X	Back-up Ring	1
15	BC30-15	Gauge coupler	1
16	X	Washer	1
17	BC30-17	By-Pass Cartridge	1
18	BC30-18	By-Pass Cartridge Spring	1
19	X	By-Pass Cartridge Set	1
20	BC30-20	Steel Ball	3
21	BC30-21	Screw	5
22	X	O-Ring	2
24	X	O-Ring	1
29	BC30-29	Pin	1
30	X	Back-up Ring	1
31	BC30-32	Piston Spring	1
32	X	Ring	1
33	BC30-33	Piston	1
34	X	O-Ring	1
35	BC30-35	Piston	1
36	X	O-Ring	1
37	BC30-37	Release Stem	1
38	X	O-Ring	1
39	BC30-39	Oil Reservoir	1
40	BC30-40	Plug	1
41	SC30-80	Snap Ring	1
42	SC30-05	Fixed Plate	1
43	SC40-04	Ram Spring	1
44	SC40-03	Axis	1
45	X	O-Ring	1
46	X	Back-up Ring	1
47	SC40-02	Ram	1
48	SC30-58	Pin	1
49	SC30-01	Die Button	1

ITEM NO.	PART NO.	DESCRIPTION	QTY
50	SC30-11	Fixed Plate	1
51	SC30-14	Pin	1
52	SC30-13	Spring	1
53	SC30-12	Die Block	1
54	SC40-01	Crimping Head	1
55	SC30-71	Screw	1
56	SC30-57	Washer	1
57	SC30-72	Screw	1
59	SC30-10	Pin	1
60	SC30-06	Head Button Seat	1
64	BC30-64	Fixed Ring	1
65	BC30-65	Screw	1
66	BC30-66	Power Set	1
67	BC30-67	Release Rod	1
68	BC30-68	Bolt	1
69	BC30-69	Screw	1
70	BC30-70	Spring	1
71	BC30-71	Supporting Rod	1
72	BC30-72	Screw	4
90	BC30-90	Motor Fixed Ring	1
91	BC30-91	Monitor Protector	1
92	BC30-92	Cable Tree	1
93	BC30-93	Screw	3
95	BC30-95	Filter	2
96	BC30-96	Snap Ring	2
97	BC30-97	Plastic Fixer	1
98	BC30-98	Screw	4
99	BC30-99	Flying Ring	2
100	BC30-100	By-pass Cartridge Cover	1
101	BC30-101	Switch	1
102	BC30-102	Pin	1
103	BC30-103	Spring	1
105	BC30-105	Screw	2
109	BC30-109	Screw	1
110	BC30-110	Screw	1
111	BC30-111	Screw	5
112	BC30-112	Screw	2
113	BC30-113	Cap	1
114	BC30-114	Screw	1
115	X	Back-up Ring	1
116	BC30-116	Ball Seat	1
117	X	Washer	1
118	BC30-118	Needle	1

IMPORTANT NOTE:

Upto Serial No. DO4442 – If the battery or charger unit requires replacement, please order both BP12 (Battery Pack) and CU12 (Charger Unit) together

From Serial No. DR0094 – If the battery or charger unit requires replacement, please order either BP12 (Battery Pack) or CU12 (Charger Unit) according to the requirement

NOTE: ITEMS MARKED "X" SUPPLIED IN KIT BC40TP1-K ONLY

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IMPORTANT

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TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS