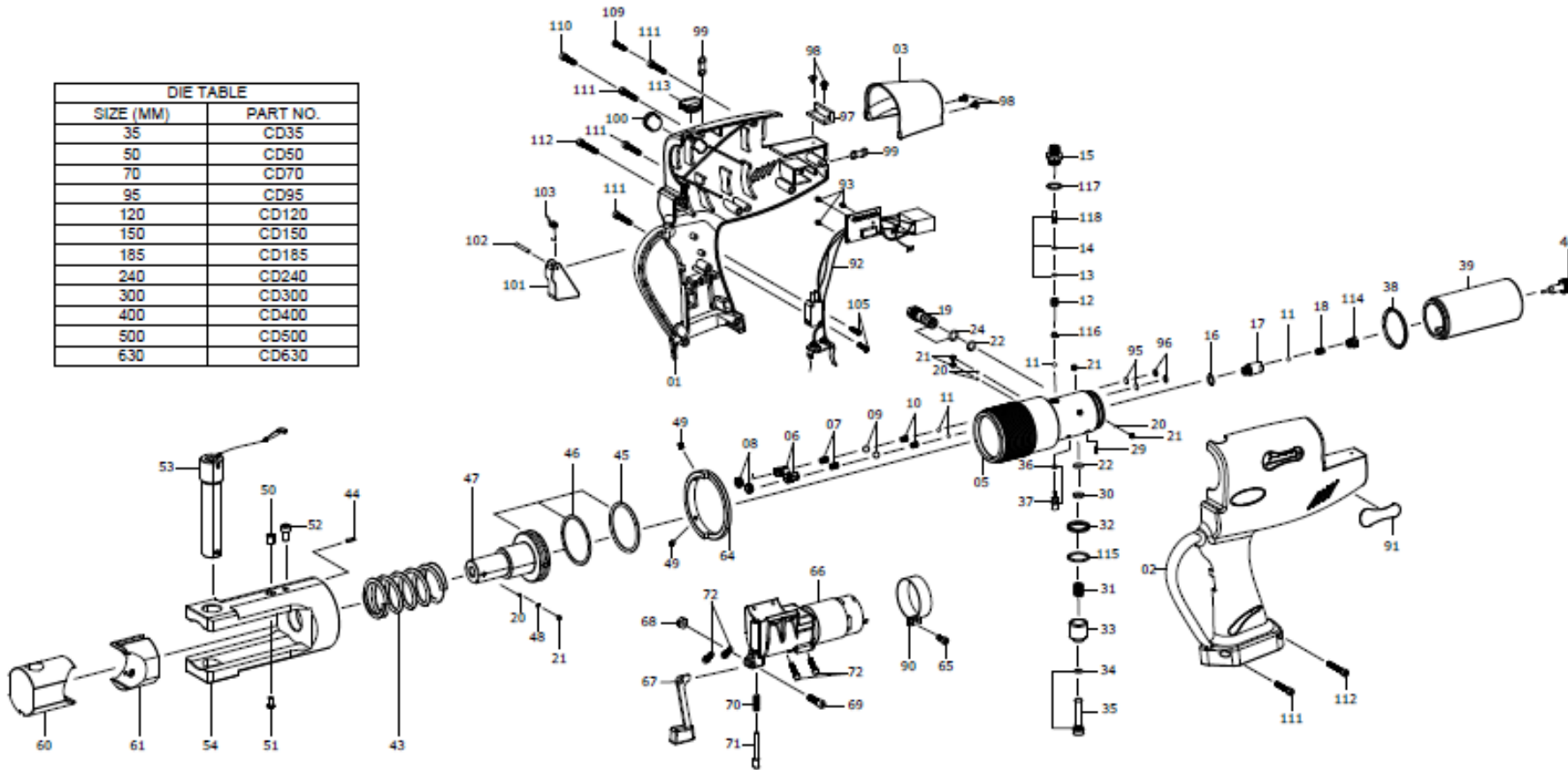


REVISION NO

1	
2	
3	
4	
5	
6	
7	
8	
9	
10	
11	
12	
13	
14	
15	
16	
17	
18	
19	
20	

DIE TABLE	
SIZE (MM)	PART NO.
35	CD35
50	CD50
70	CD70
95	CD95
120	CD120
150	CD150
185	CD185
240	CD240
300	CD300
400	CD400
500	CD500
630	CD630



NOTE: ITEMS MARKED "X" SUPPLIED IN KIT BC63TP1-K ONLY

IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER – FROM THE LABEL. TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

ITEM NO.	PART NO.	DESCRIPTION	QTY
01	BC30-01	Left Housing	1
02	BC30-02	Right Housing	1
03	BC30-03	Oil Reservoir Cap	1
05	BC63-05	Pump Body	1
06	BC30-06	Screw	2
07	BC30-07	Spring	2
08	BC30-08	Screw	2
09	X	Steel Ball	2
10	BC30-10	Spring	2
11	X	Steel Ball	5
12	BC30-12	Spring	1
13	X	O-Ring	1
14	X	Back-up Ring	1
15	BC30-15	Gauge coupler	1
16	X	Washer	1
17	BC30-17	By-Pass Cartridge	1
18	BC30-18	By-Pass Cartridge Spring	1
19	X	By-Pass Cartridge Set	1
20	BC30-20	Steel Ball	4
21	BC30-21	Screw	4
22	X	O-Ring	2
24	X	O-Ring	1
29	BC30-29	Pin	1
30	X	Back-up Ring	1
31	BC30-31	Piston Spring	1
32	X	Ring	1
33	BC30-33	Piston	1
34	X	O-Ring	1
35	BC30-35	Piston	1
36	X	O-Ring	1
37	BC30-37	Release Stem	1
38	X	O-Ring	1
39	BC30-39	Oil Reservoir	1
40	BC30-40	Plug	1
43	SC60-10	Ram Spring	1
44	SC60-09	Axis	1
45	X	O-Ring	1
46	X	Back-up Ring	1
47	SC60-11	Ram	1
48	SC60-13	Spring	1

ITEM NO.	PART NO.	DESCRIPTION	QTY
49	BC63-49	Screw	2
50	SC60-77	Bolt	1
51	SC60-76	Parallel Screw	1
52	SC60-08	Screw	1
53	SC60-04	Release Spring	1
54	SC60-03	U-Type Crimping Head	1
60	SC60-01	Upper Die Holder	1
61	SC60-74	Lower Die Holder	1
64	BC63-64	Fixed Ring	1
65	BC30-65	Screw	1
66	BC30-66	Power Set	1
67	BC30-67	Release Rod	1
68	BC30-68	Bolt	1
69	BC30-69	Screw	1
70	BC30-70	Spring	1
71	BC30-71	Supporting Rod	1
72	BC30-72	Screw	4
90	BC30-90	Motor Fixed Ring	1
91	BC30-91	Monitor Protector	1
92	BC30-92	Cable Tree	1
93	BC30-93	Screw	3
95	BC30-95	Filter	2
96	BC30-96	Snap Ring	2
97	BC30-97	Plastic Fixer	1
98	BC30-98	Screw	4
99	BC30-99	Flying Ring	2
100	BC30-100	By-pass Cartridge Cover	1
101	BC30-101	Switch	1
102	BC30-102	Pin	1
103	BC30-103	Spring	1
105	BC30-105	Screw	2
109	BC30-109	Screw	1
110	BC30-110	Screw	1
111	BC30-111	Screw	5
112	BC30-112	Screw	2
113	BC30-113	Cap	1
114	BC30-114	Screw	1
115	X	Back-up Ring	1
116	BC30-116	Ball Seat	1
117	X	Washer	1
118	BC30-118	Needle	1

IMPORTANT NOTE:

Up to Serial No. DO4716 – If the battery or charger unit requires replacement, order both BP12 (Battery Pack) and CU12 (Charger Unit) together

From Serial No. DP2351 – If the battery or charger unit requires replacement, order either BP12 (Battery Pack) or CU12 (Charger Unit) according to the requirement

IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER – FROM THE LABEL.
TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.