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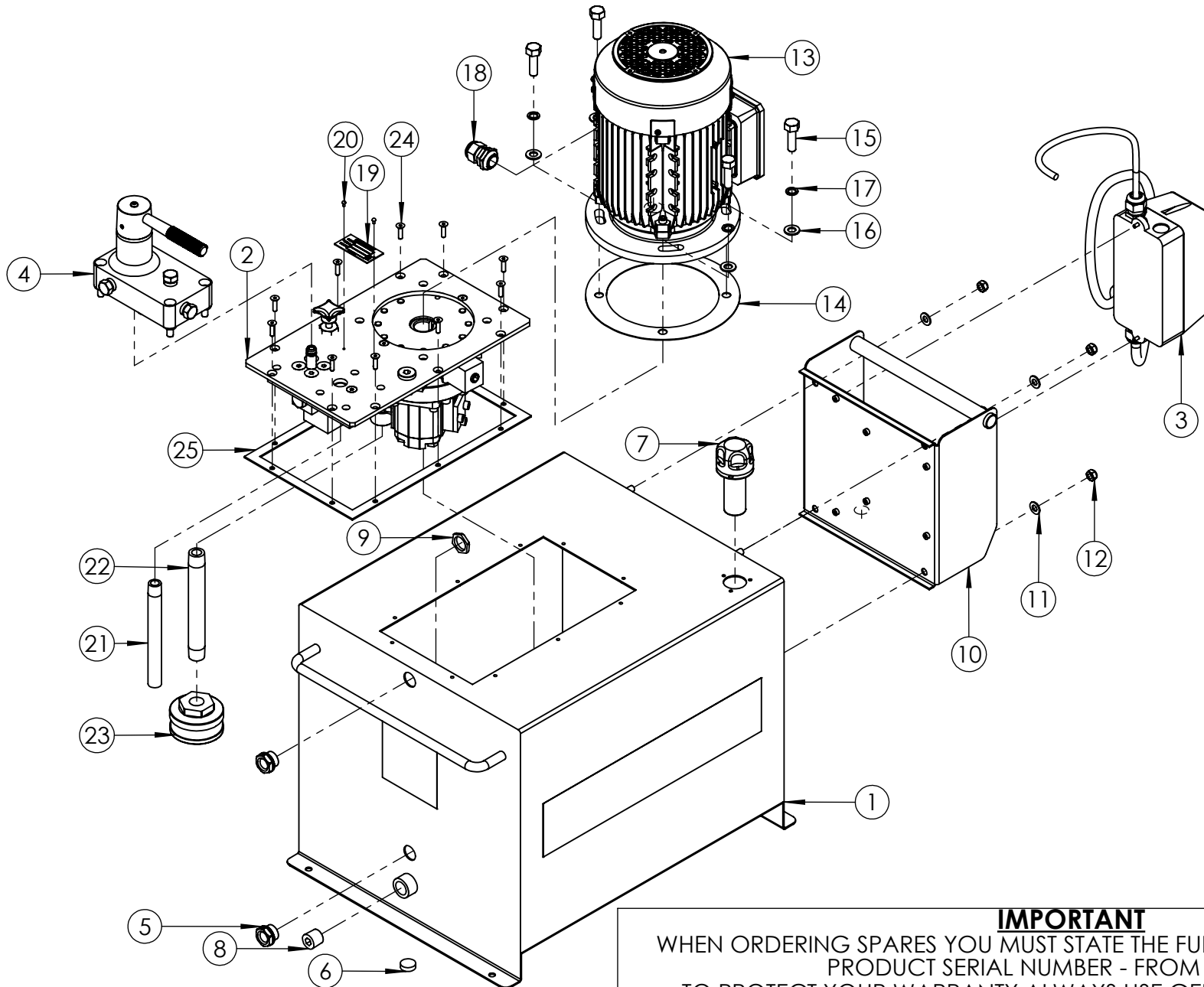
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IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE
PRODUCT SERIAL NUMBER - FROM THE LABEL
TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARE PARTS	SERVICE PARTS
1	TAC060AS002	60L TANK	1		
2	TYPE300-24	300 SERIES PUMP UNIT	1		
3	EMA415UD001	400 V MOTOR STARTER ASSEMBLY	1		
4	PMV2	2 WAY, MANUALLY OPERATED PUMP MOUNTED DIRECTIONAL CONTROL VALVE	1		
5	BLC021YT010	SIGHT GLASS HGF.13 BLACK OIL LEVEL INDICATOR	2		
6	DCSF00328	DOUBLE SIDED MAGNET	1		
7	FFC028PZ001	FILLER/BREATHER	1		
8	FPC013PC001	1/2" BSP PLUG - HEX SOCKET	1		
9	NUC021-B000	1/2" BSP LOCK NUT	2		
10	TAC000FS002	MODULAR ELECTRIC TRAY	1		
11	WAC008AB000	M8 PLAIN WASHER	4		
12	NUC008KC000	M8 NYLOC NUT	4		
13	EM415-3.0-2LAF	3kW 2 POLE IE3 230/400V 3/50Hz IMB5 FLANGE MOUNT	1		
14	SEC001KT003	GASKET	1		✓
15	BLC010LB035	M10 x 35 mm HEX HEAD BOLT, ZINC PLATED	4		
16	WAC010AB000	M10 ZINC PLATED FLAT WASHER	4		
17	WAC010BZ000	M10 SPRING WASHER	4		
18	NUC020LS002	GLAND 6-12MM	1		
19	AAN000UP001	NAMEPLATE	1	x	
20	FAS002HZ001	HAMMER DRIVE SCREW	2		
21	TAC000PA001	160 mm LONG SUCTION PIPE	1		
22	FPC013AC002	FEED PIPE	1		
23	FFC045MZ001	FILTER	1		
24	BLC005HF020	M5 x 20 mm HEX SOCKET COUNTERSUNK SCREW	10		
25	15482	1/8" NITRILE RUBBER 70 SHORE GASKET SET	1		✓
*	SFC065FA002	BLANKING PLATE	1		

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- FOR SUB ASSEMBLIES (ITEM NO.S 2, 3 & 4) REFER TO THEIR INDIVIDUAL EVD's.

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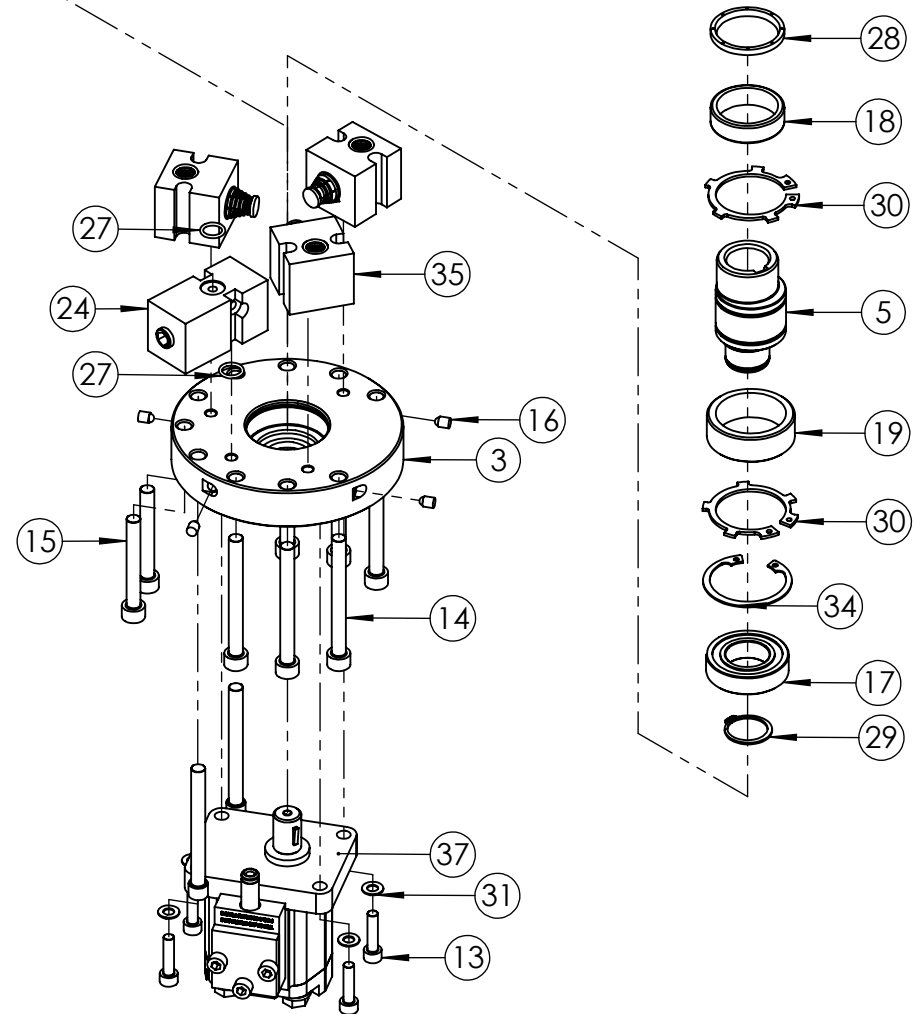
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARE PARTS	SERVICE PARTS
1	TAC000BA003	COVER PLATE	1		
2	PMC000UM001	UPPER PLATE	1		
3	PMC000LF001	LOWER PLATE	1		
4	15503	CONNECTOR PIPE	1		
5	15505	24mm DRIVE SHAFT	1		
6	17587	TRANSFER BLOCK	1		
7	17588	VALVE PLATE	1		
8	BAC008SN000	Ø8 mm STEEL BALL GRADE 100	5		
9	BLC005HF016	M5 x 16 mm HEX SOCKET COUNTERSUNK SCREW	2		
10	BLC006JE016	M6 x 16 mm HEX SOCKET COUNTERSUNK SCREW	1		
11	BLC008KF035	M8 x 35 mm HEX SOCKET COUNTERSUNK SCREW	4		
12	BLC006JC045	M6 x 45 mm HEX SOCKET CAP HEAD SCREW	2		
13	BLC006JD025	M6 x 25 mm HEX SOCKET CAP HEAD SCREW	4		
14	BLC008KC080	M8 x 80 mm HEX SOCKET CAP HEAD SCREW	6		
15	BLC008KC060	M8 x 60 mm HEX SOCKET CAP HEAD SCREW	2		
16	BPC006RS001	SEALING PLUG	4		
17	BSC025MC001	LOWER PLATE BEARING	1		
18	BSC035NC001	UPPER PLATE BEARING	1		
19	BSC040ND001	ECCENTRIC BEARING	1		
20	FAS006GJ010	1/4" BSP HEX HEAD BLANKING PLUG	1		
21	FAS010MA010	M10 X 10 CUP POINT GRUB SCREW	5		
22	FFC012MA001	SUCTION FILTER	1		
23	HPRV1	HIGH PRESSURE R/VALVE	1		
24	LPRV1	LOW PRESSURE R/VALVE	1		
25	SEC013BA001	BACK-UP RING - PTFE, SOLID SPLIT	2		✓
26	SEC013RA001	O-RING - I.D. 9.25mm, C.S. 1.78mm, NITRILE 90	2		✓
27	SEC014RF001	O-RING - I.D. 10.82 mm, C.S. 1.78 mm, NITRILE 90	4		✓

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARE PARTS	SERVICE PARTS	REVISION
28	SEC035WE001	UPPER PLATE OIL SEAL	1			1 5817
29	STC025AA001	EXTERNAL CIRCLIP - 25 x 1.2 mm D1400/025	1			2 5939
30	STC040AA001	EXTERNAL CIRCLIP - 40 x 1.75 mm D2100/0400	2			3
31	WAC006AF000	M6 ZINC WASHER	4			4
32	WAC006BC001	M6 SPRING ZINC WASHER (SQUARE SECTION)	2			5
33	WAC007HD000	1/4" BSP SELF CENTERING BONDED WASHER	1			6
34	STC047BA001	INTERNAL CIRCLIP - 47 x 1.75 mm D1300/0470	1			7
35	15494-A	PISTON BLOCK ASSEMBLY	3			8
36	FPC010PB001	3/8" BSP BLANKING PLUG	1			9
37	PMA060GZ001	GP60 GEAR PUMP ASSEMBLY	1			10
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NOTE:

- ALL PARTS ARE AVAILABLE TO BE ORDERED AS SPARE PARTS (UNLESS MARKED WITH X).

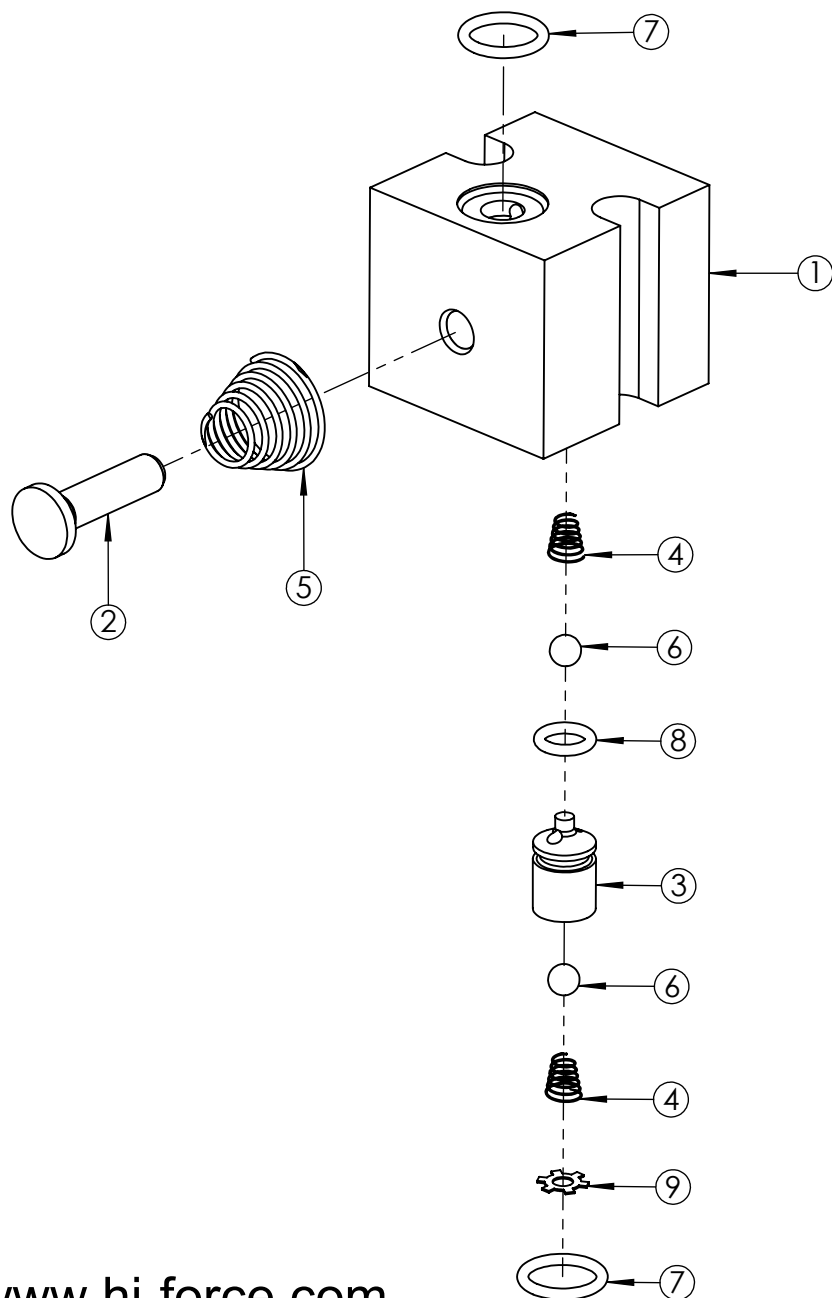
- ONLY PARTS MARKED WITH ✓ ARE AVAILABLE AS BOTH SPARE PARTS OR SERVICEABLE PARTS FROM **HEP-SK1 PUMP SERVICE KIT**. (REFER TO HEP-SK1: PUMP SERVICE KIT EVD FOR FULL PARTS LIST)

- IF ITEM NO. 24 (**LPRV1**) IS ORDERED AS A SPARE PART, THIS ALREADY COMES WITH 2 OFF ITEM NO.27 (**SEC014RF001**). THEREFORE THESE ARE NOT REQUIRED TO BE ORDERED SEPERATELY.

- FOR SUB ASSEMBLIES - ITEM NO. 35 (**15494-A**) & ITEM NO. 37 (**PMA060GZ001**) REFER TO THEIR INDIVIDUAL EVD's.

IMPORTANT

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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARE PARTS	SERVICE PARTS	REVISION
1	15494	PISTON BLOCK	1	✗		1 5717
2	15495	PISTON	1	✗		2 5866
3	15496	VALVE SEAT	1	✗		3
4	15509	SUCTION/DELIVERY SPRING	2	✗		4
5	15508	PUMP SPRING	1	✗		5
6	BAC005SN000	Ø5 mm STEEL BALL GRADE 100	2	✗		6
7	SEC014RF001	O-RING - I.D. 10.82 mm, C.S. 1.78 mm, NITRILE 90	2		✓	7
8	SEC010RA001	O-RING - I.D. 6.35 mm, C.S. 1.78 mm, NITRILE 70	1	✗		8
9	STC008SA001	N1305-0031 SELF LOCKING RING	1	✗		9
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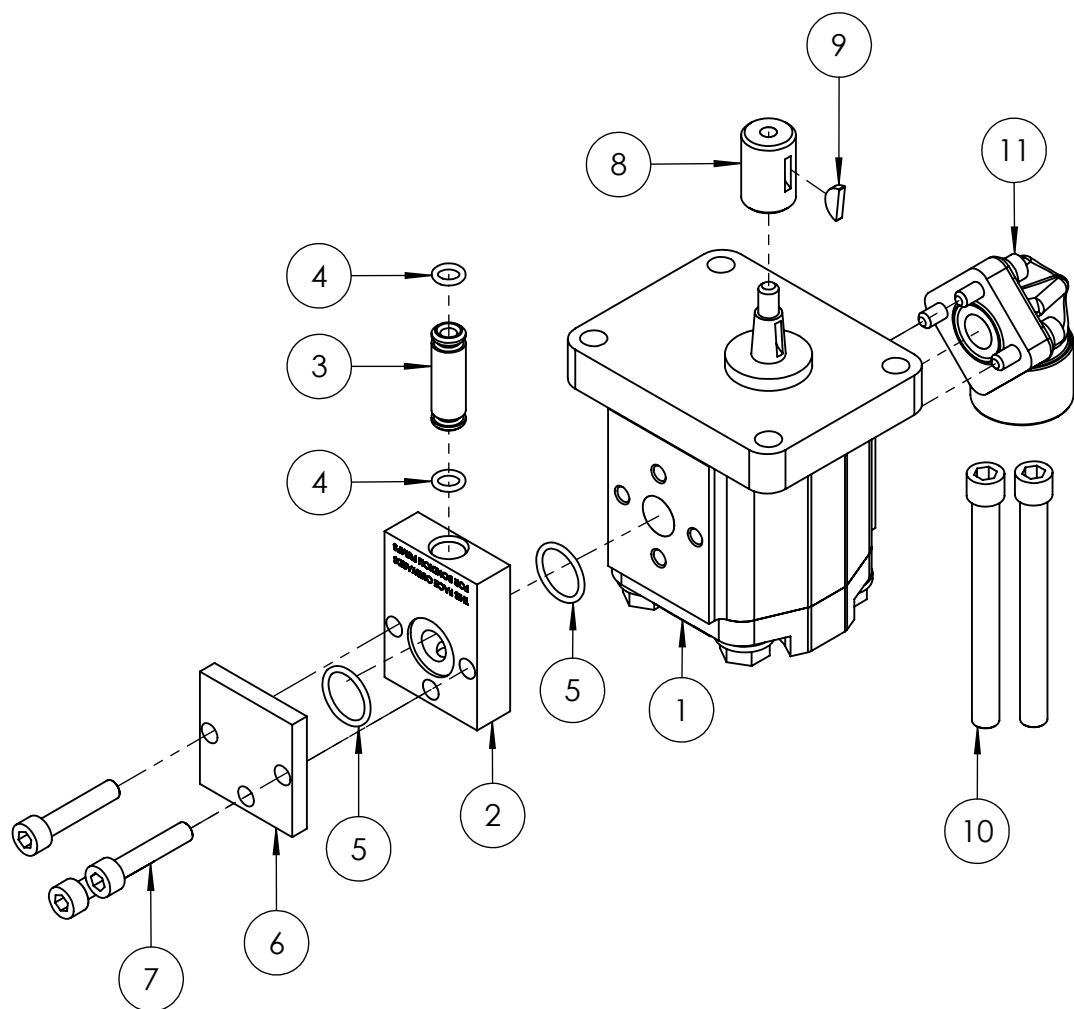
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARE PARTS	SERVICE PARTS	REVISION
1	GP60	GEAR PUMP	1			1 5939
2	PMC000TM001	TRANSFER PLATE	1			2
3	15510C	CONNECTOR TUBE	1			3
4	SEC010RA001	O-RING - I.D. 6.35 mm, C.S. 1.78 mm, NITRILE 70	2		✓	4
5	SEC019RF002	O-RING - I.D. 15.60, C.S. 1.78mm, NITRILE 90	2		✓	5
6	PMC000XM001	SEALING PLATE	1			6
7	BLC006JD030	M6 x 30 mm HEX SOCKET CAP HEAD SCREW	3			7
8	15507	ADAPTOR	1			8
9	PCC002WC001	KEY TO FIT 200/300 PUMPS	1			9
10	FAS008SP080	M8 X 80 HEX SOCKET REDUCED CAP HEAD SCREW (FULLY THREADED)	2			10
11	FPA013DC001	GEAR PUMP ELBOW (INC WITH GEAR PUMP)	1	x		11

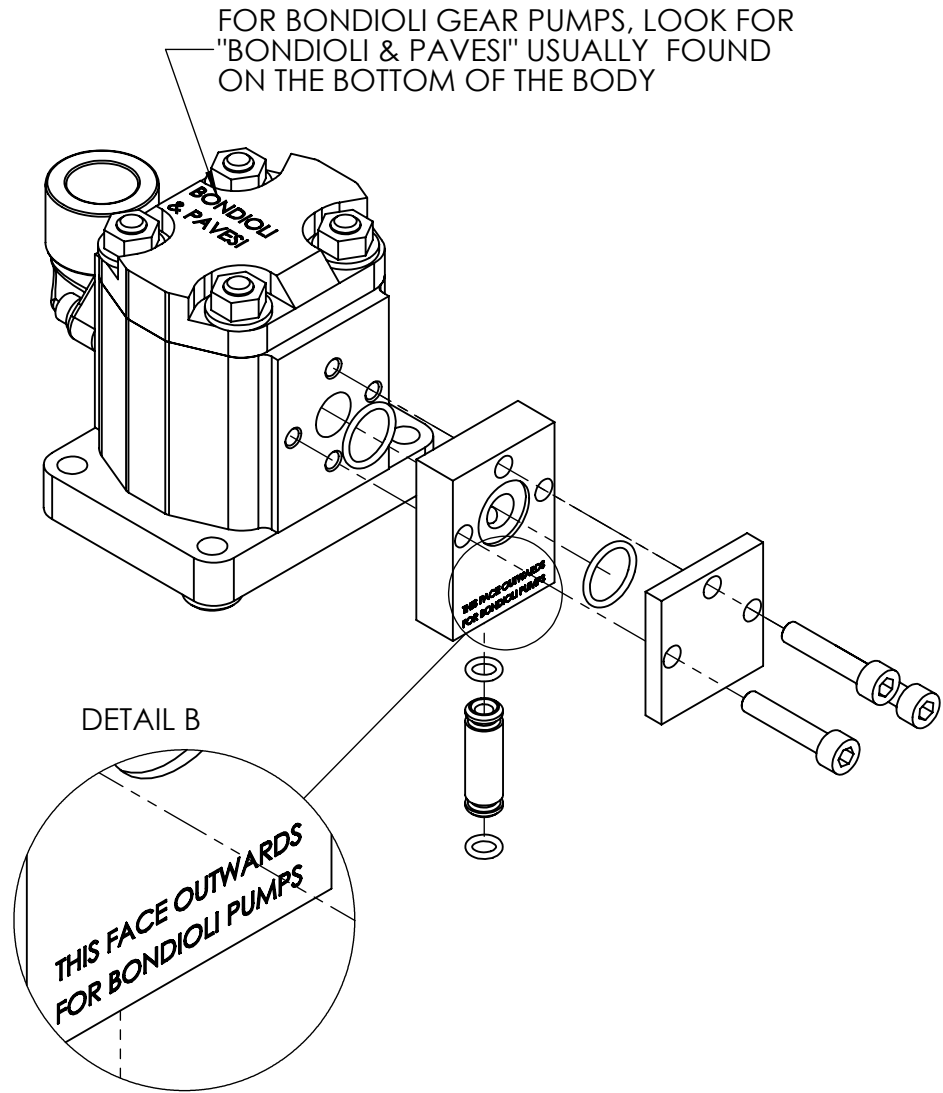
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- THE ORIENTATION OF ITEM NO. 2 (PMC000TM001) IS DETERMINED BY THE BRAND OF THE GP60 GEAR PUMP SUPPLIED (REFER TO SHEET 2 FOR FURTHER DETAILS)
- ITEM NO. 10 (FAS008SP080) ARE TO REPLACE TWO SCREWS (BLC008KC080) ON THE TYPE300-24, PRIOR TO FITTING PMA060GZ001 (REFER TO SHEET 3 FOR FURTHER DETAILS)
- INDIVIDUAL ITEMS ARE NOT AVAILABLE AS SPARE PARTS FOR HEP PUMPS WITH SERIAL NUMBERS EARLIER THAN **BR9070**. GP60 GEAR PUMP ASSEMBLY (PMA060GZ001) WILL NEED TO BE ORDERED. INDIVIDUAL ITEMS APART FROM ITEM NO. 11 ARE AVAILABLE AS SPARE PARTS FOR HEP PUMPS WITH SERIAL NUMBERS ABOVE **BR9070**

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ORIENTATION OF TRANSFER PLATE



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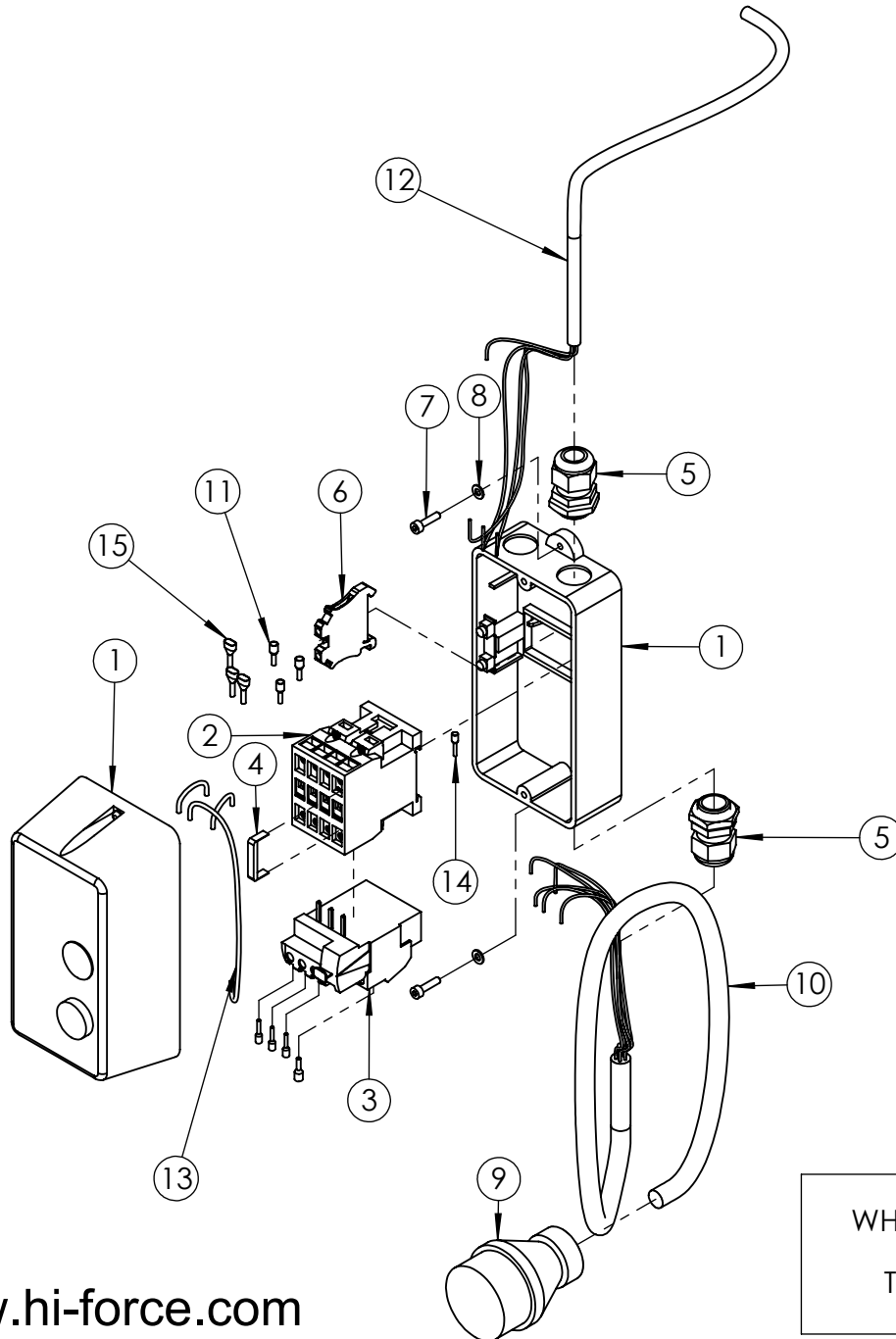
TYPE300-24: BOTTOM VIEW



REMOVE THE TWO CURRENT SCREWS FROM THESE TWO
POSITIONS AND REPLACE WITH ITEM NO. 10 (FAS008SP080)

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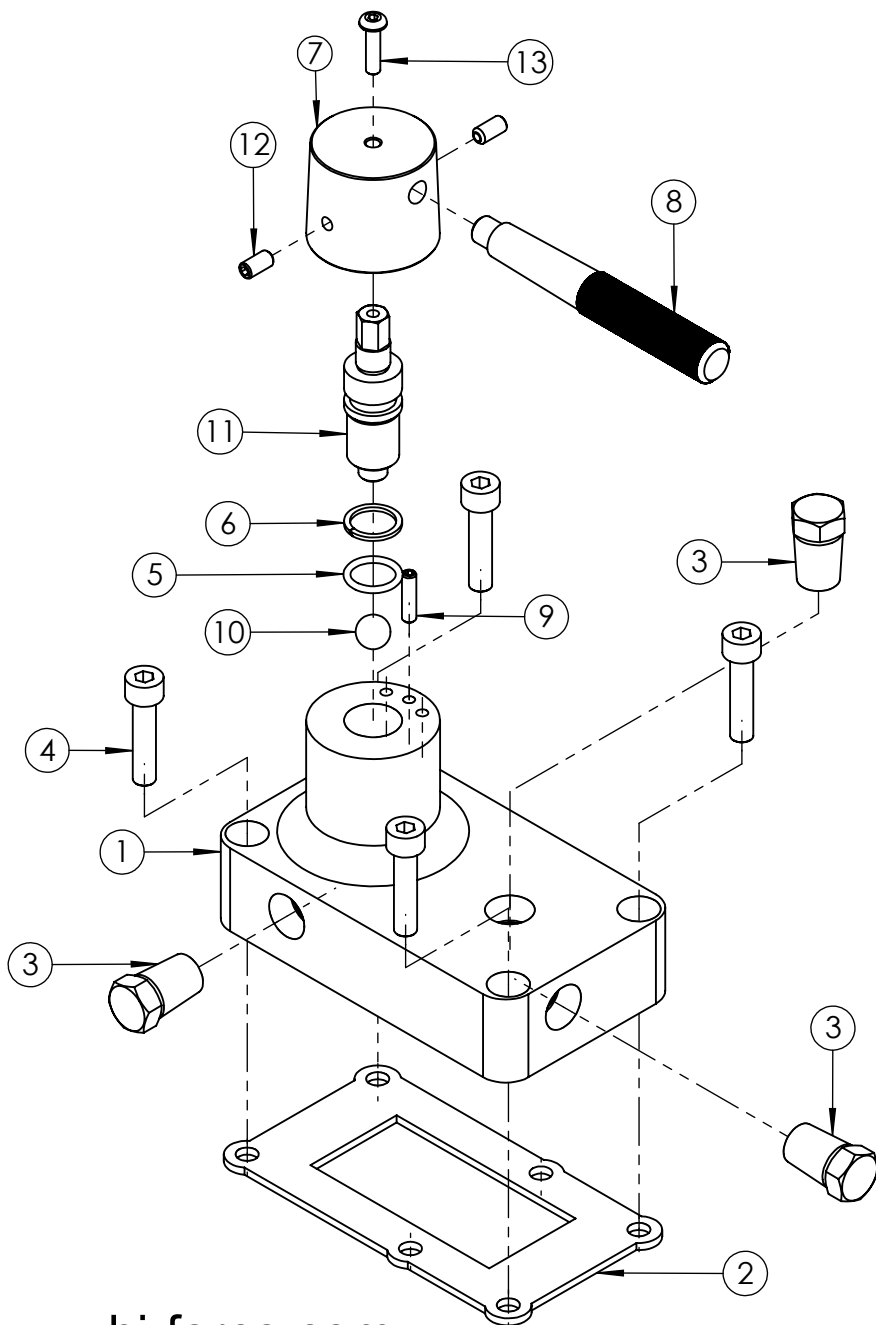
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARE PARTS	REVISION
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1	EMC000EF001	ENCLOSURE WITH PUSH BUTTONS P1MT	1		2
2	EMC415KE001	CONTACTOR 415 V	1		3
3	EMC415RD001	THERMAL OVERLOAD RELAY 4-6 AMPS	1		4
4	EMC110XF001	BRIDGING BAR	1		5
5	NUC020LS002	GLAND 6-12MM	2		6
6	EMC000NZ001	TERMINAL BLOCK	1		7
7	BLC004JD016	M4 x 16 mm HEX SOCKET CAP HEAD SCREW	2		8
8	WAC004YB000	M4 WASHER ST	2		9
9	MCC415EP002	415V, 32A ELECTRICAL PLUG	1		10
10	CEC150EC001	5 CORE CABLE 1.5 mm ² H07RN-F 5G1.5	1		11
11	CEC250SX001	BOOTLACE FERRULE (INSULATED) 2.5mm GREY	4		12
12	CEC150DC000	4 CORE CABLE 1.5 mm ² H07RN-F 4G1.5	1		13
13	CEC250AC000	SINGLE CORE TRI-RATED CABLE 2.5mm ² BLACK H05V2-K / H07V2-K	1		14
14	CEC150SX001	BOOTLACE FERRULE (INSULATED) 1.5mm	4		15
15	CEC250SX002	TWIN BOOTLACE FERRULE 2.5 mm ²	3		16
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARE PARTS	REVISION
1	VFC010BF014	VALVE MOUNTING BLOCK	1	X	1 5717
2	SEC003KT001	VALVE GASKET	1		2
3	FPC010PN001	3/8 NPT BLANKING PLUG	3		3
4	BLC008KD035	M8 x 35 mm HEX SOCKET CAP HEAD SCREW	4		4
5	SEC020RA001	O-RING - I.D. 15.60 mm, C.S. 2.4 mm, NITRILE 70	1		5
6	SEC020BA001	BACK UP RING	1		6
7	HLC046BM001	HANDLE BASE	1	X	7
8	HLC010BM002	PMV2 - HANDLE	1	X	8
9	FAS005MB001	M5 x 20 mm HEX SOCKET CUP PT SCREW	1		9
10	BAC012SN001	12mm STEEL BALL	1		10
11	VFC010DR002	SPINDLE	1	X	11
12	FAS006MB012	M6 x 12 mm HEX SOCKET CUP PT SCREW	2		12
13	BLC005HH020	M5 x 20 mm HEX SOCKET BUTTON HEAD SCREW	1		13
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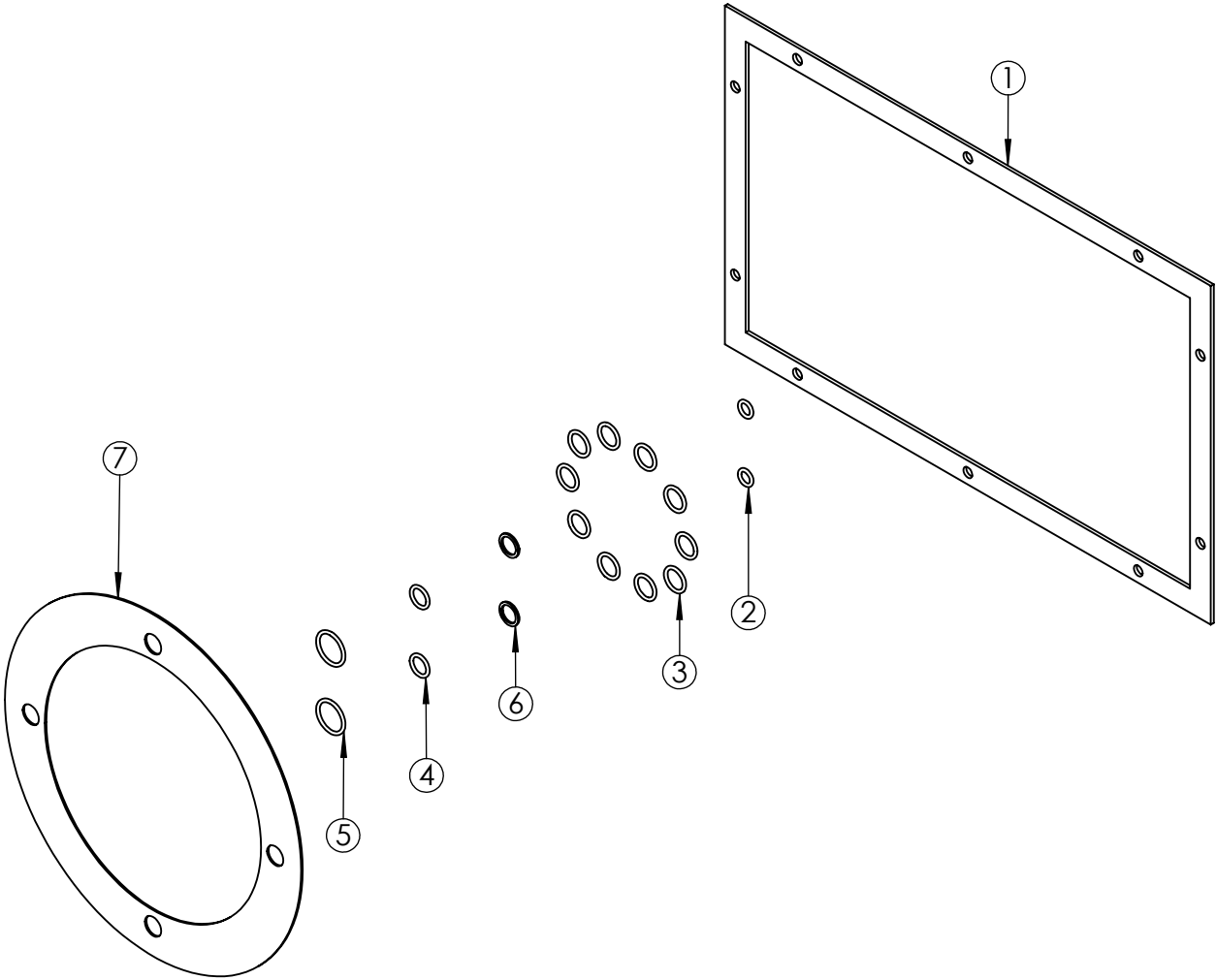
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	15482	TANK GASKET	1
2	SEC010RA001	O-RING - I.D. 6.35 mm, C.S. 1.78 mm, NITRILE 70	2
3	SEC014RF001	O-RING - I.D. 10.82 mm, C.S. 1.78 mm, NITRILE 90	10
4	SEC013RA001	O-RING - I.D. 9.25mm, C.S. 1.78mm, NITRILE 90	2
5	SEC019RF002	O-RING - I.D. 15.60, C.S. 1.78mm, NITRILE 90	2
6	SEC013BA001	BACK-UP RING - PTFE, SOLID SPLIT	2
7	SEC001KT003	GASKET	1

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