



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SERVICE PARTS	SPARE PARTS
1	HA18	SADDLE	1		
2	SEC045XE001	WIPER	1	✓	✗
3	SRC045SF001	STOP RING	1		
4	BSC045PC001	BEARING	1	✓	✗
5	SPC058CC001	COMPRESSION SPRING	1		
6	SFC072VA001	SPRING GUIDE RING	1		
7	PRC065YD001	PISTON	1		✗
8	SEC032PE001	ROD SEAL	1	✓	✗
9	BSC032PB001	BEARING	1	✓	✗
10	SEC065PA001	PISTON SEAL	1	✓	✗
11	BSC065PC001	BEARING	1	✓	✗
12	CBC065HD001	CYLINDER	1		✗
13	SEC032RE002	O-RING	1	✓	✗
14	SEC032BE002	BACK UP RING	1	✓	✗
15	SFC038VA001	GUIDE TUBE	1		
16	STC038BA001	CIRCLIP	1		
17	ADC018BC001	BASE PLATE	1		
18	BLC004HE010	SKT CSK SCREW	2		
19	CF1	COUPLER	1		
20	PPC1	DUST COVER	1		

REVISION

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NOTES:

- ITEMS MARKED ✓ ARE AVAILABLE IN SERVICE KIT HHA18TP1-K (INDIVIDUAL SERVICE KIT ITEMS ARE NOT AVAILABLE AS SPARE PARTS)

- ALL PARTS ARE AVAILABLE TO BE ORDERED AS SPARE PARTS (UNLESS MARKED WITH ✗)

IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER - FROM THE LABEL TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.