

Pneumatic Assembly Tools for General Industry Applications Screwdrivers, Nutrunners and Drills

REAL TOOLS FOR REAL WORK.

Best Industrial Assembly Screwdrivers

Accuracy – Speed – Durability

The Q2 Series sets the standard for assembly tool ergonomics while delivering repeatable performance day in and day out across a full range of screwdrivers, nutrunners and drills.



Q2 Series – Screwdrivers/Nutrunners/Drills

Performance:

- Powerful up to 5.7Nm (Screwdrivers), 11.5Nm (Nutrunners) & 12.5Nm (Drills)
- Fast up to 2800rpm (screwdrivers & nutrunners) & 5100rpm (Drills)

Ergonomics:

 Compact and lightweight; featuring an eggshaped housing design for natural fit and maximum operator comfort

For use in light & medium industries such as:

- Appliances
- HVAC
- Office Furniture
- Automotive Tiers
- And other assembly applications

Various torque, clutch and handle and air inlet options available!

1 Series and 41 Series feature a full range of production screwdrivers known for durability and performance at an economical price

1 Series Low Torque Pistol & Inline Screwdrivers

- .3Nm 5.1Nm
- Up to 2800rpm
- Shut Off & Cushion Clutch Available
- Consistent and accurate performance across many applications



Pistol & Inline Screwdrivers

- 1.7Nm 13.6Nm
- Up To 2500rpm
- All Clutch Types available
- Skinsulate housing provides comfortable grip surface requiring less force and pressure during operation





irtools.com

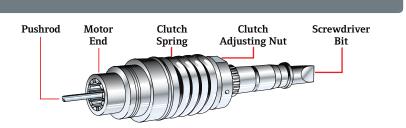
Clutch Selections

Air Screwdrivers & Nutrunners

Selection of the appropriate clutch arrangement for your application is one of the first critical steps in specification. IR offers four basic types — adjustable precision shut-off, adjustable cushion clutch, positive jaw, and stall. The following introduction, coupled with the "Types of Joints" table on the following page, will help you define your requirements.

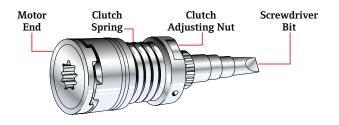
Adjustable Precision Shut-Off Clutch

Designed for critical fastening applications involving plastics, composites, or metals that require precise torque control. Automatic shutoff reduces air consumption and torque reaction.



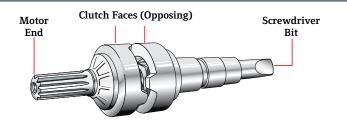
Adjustable Cushion Clutch

Steel balls rolling between indented plates provide smooth disengaging at preset torque while minimizing vibration to the operator. Very good general-purpose torque limiting clutch.



Positive Jaw Clutch

Designed for applications where driving torque may exceed final seating torque as in wood and self-tapping applications. Applied torque is controlled by the operator and can be limited by regulating air line pressure.



Stall

Designed for soft pull applications in wood and other materials not requiring critical torque control. Applied torque is controlled by the operator and can be limited by regulating air line pressure.





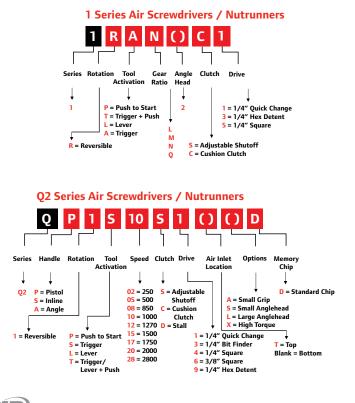
Clutch Selection Guide

Air Screwdrivers & Nutrunners

Types of Joints

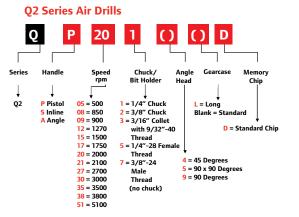
	Free Running-Slam (Hard Drive)	Compressing Gaskets (Soft Draw)	Self-Tapping Screws	Sheet Metal Screws	Wood Screws
Select the Clutch to Fit Your Job	TURNS	TURNS	TURNS	TURNS	TURNS
	Resistance low at start and during rundown but peaks suddenly as bolt head seats.	Turning resistance gradually increases as squeeze progresses to final turn.	Initial resistance high through tapping travel, easing off until sudden (B) or gradual (A) stop.	Starting torque builds until penetration made, then resistance slacks off until head seats.	Low resistance at start builds gradually through entire rundown until head seats.
Adjustable Precision Shut-Off Clutch	EXCELLENT for all screw sizes where precise torque control is required.	BEST for all screw sizes where precise torque control is required.	BEST for all screw sizes except where tapping torque exceeds final torque.	EXCELLENT for all size screws — not suitable if tapping torque exceeds stripping torque.	Not recommended.
Adjustable Cushion Clutch	VERY GOOD for most screw sizes where torque control is IMPORTANT.	VERY GOOD for most screw sizes where torque control is IMPORTANT.	VERY GOOD for all screw sizes where tapping torque does not exceed final torque.	GOOD for most screws where final torque exceeds tapping torque.	FAIR for all screw sizes.
Positive Jaw Clutch	FAIR for all sizes where close torque control is not required.	GOOD for most screws where close torque control is not required.	GOOD where tapping torque greatly exceeds final torque.	VERY GOOD where sheets are not aligned — GOOD where tapping torque is higher than final torque.	BEST for all screw sizes.
Stall	GOOD for all screw sizes in hands of experienced operators.	GOOD for large and medium screws — must be adjusted to run rather slowly for small screws.	Not recommended unless stripping torque is considerably higher than tapping torque.	Not recommended unless stripping torque is considerably higher than tapping torque.	GOOD for large and medium screws — must be adjusted to turn slowly for small screws.

Model Identification Guide



41 Series Air Screwdrivers / Nutrunners

41 P	A 10 TI	P Q4	
Series Handle C	lutch Speed	Tool Drive	
		tivation	
↓	↓ [•] •	↓	
C = Cust P = Pistol Clut	toff 8 = 800 nion 9 = 950 tch 10 = 1000 tive Jaw 16 = 1600)	Q4 = 1/4" Quick Change H4 = 1/4" Hex Detent S4 = 1/4" Square S6 = 3/8" Square





Sets the standard for assembly tool ergonomics.

Features

- Torque range: 3.0 86.7 in-lbs (0.3 9.8 Nm) Speeds: 250 2,000 rpm
- Compact, lightweight, well-balanced design
- Contoured soft grip handle

- Two-finger trigger distributes grip force and reduces stress
 Top or bottom air inlets allow for optimal mounting
 Interchangeable handles offer custom fit for various hand sizes

		ADJU	STABLE SHUT OFF	CLUTC	Н ТҮРЕ				
	<u> n</u>	ñž	ñì	1 min.	Â		↓ ↑	→))))	
Model	in-lbs (Nm)	in-lbs (Nm)	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in	cfm (L/min)
C PUSH-T	O-START								
QP1P20S1D	2.7 - 9.7 (0.3 - 1.1)	8.0 - 22.1 (0.9 - 2.5)	-	2,000	1.9 (0.8)	8.8" (223)	0.6" (15)	1/4″ 🔿	16 (450)
QP1P10S1D	2.7 - 9.7 (0.3 - 1.1)	8.0 - 27.3 (0.9 - 3.1)	13.3 - 39.8 (1.5 - 4.5)	1,000	1.9 (0.8)	8.8" (223)	0.6″ (15)	1/4″ 🔿	16 (450)
QP1P10S1TD*	2.7 - 9.7 (0.3 - 1.1)	8.0 - 27.3 (0.9 - 3.1)	13.3 - 39.8 (1.5 - 4.5)	1,000	1.9 (0.8)	8.8" (223)	0.6″ (15)	1/4″ 🔿	16 (450)
C TRIGGE	R START								
QP1S20S1D	2.7 – 9.7 (0.3 – 1.1)	8.0 – 22.1 (0.9 – 2.5)	-	2,000	1.9 (0.8)	8.8" (223)	0.6" (15)	1/4″ 🔿	16 (450)
QP1S20S1TD*	2.7 – 9.7 (0.3 – 1.1)	8.0 – 22.1 (0.9 – 2.5)	-	2,000	1.9 (0.8)	8.8" (223)	0.6″ (15)	1/4″ 🔿	16 (450)
QP1S10S1D	2.7 - 9.7 (0.3 - 1.1)	8.0 - 27.3 (0.9 - 3.1)	13.3 - 39.8 (1.5 - 4.5)	1,000	1.9 (0.8)	8.8" (223)	0.6" (15)	1/4″ 🔿	16 (450)
QP1S10S1TD*	2.7 - 9.7 (0.3 - 1.1)	8.0 – 27.3 (0.9 – 3.1)	13.3 - 39.8 (1.5 - 4.5)	1,000	1.9 (0.8)	8.8" (223)	0.6″ (15)	1/4″ 🔿	16 (450)
QP1S05S1D	2.7 - 9.7 (0.3 - 1.1)	8.0 - 28.3 (0.9 - 3.2)	13.3 - 47.8 (1.5 - 5.4)	500	1.9 (0.8)	8.8" (223)	0.6″ (15)	1/4″ 🔿	16 (450)
QP1S05S1TD*	2.7 - 9.7 (0.3 - 1.1)	8.0 - 28.3 (0.9 - 3.2)	13.3 - 47.8 (1.5 - 5.4)	500	1.9 (0.8)	8.8" (223)	0.6" (15)	1/4″ 🔿	16 (450)
QP1S02S1TD*	2.7 – 9.7 (0.3 – 1.1)	8.0 - 28.3 (0.9 - 3.2)	13.3 - 47.8 (1.5 - 5.4)	250	1.9 (0.8)	8.8" (223)	0.6" (15)	1/4″ 🔿	16 (450)
DC TRIGGE	R + PUSH-TO-STAR	г							
QP1T20S1TD*	2.7 - 9.7 (0.3 - 1.1)	8.0 - 22.1 (0.9 - 2.5)	-	2,000	1.9 (0.8)	8.8" (223)	0.6" (15)	1/4″ 🔿	16 (450)
QP1T10S1D	2.7 – 9.7 (0.3 – 1.1)	8.0 – 27.3 (0.9 – 3.1)	13.3 - 39.8 (1.5 - 4.5)	1,000	1.9 (0.8)	8.8" (223)	0.6" (15)	1/4″ 🔿	16 (450)
QP1T10S1TD*	2.7 - 9.7 (0.3 - 1.1)	8.0 – 27.3 (0.9 – 3.1)	13.3 - 39.8 (1.5 - 4.5)	1,000	1.9 (0.8)	8.8" (223)	0.6″ (15)	1/4″ 🔿	16 (450)
QP1T05S1D	2.7 - 9.7 (0.3 - 1.1)	8.0 - 28.3 (0.9 - 3.2)	13.3 - 47.8 (1.5 - 5.4)	500	1.9 (0.8)	8.8" (223)	0.6″ (15)	1/4″ 🔿	16 (450)
QP1T02S1D	2.7 – 9.7 (0.3 – 1.1)	8.0 - 28.3 (0.9 - 3.2)	13.3 - 47.8 (1.5 - 5.4)	250	1.9 (0.8)	8.8" (223)	0.6" (15)	1/4″ 🔿	16 (450)
QP1T02S1TD*	2.7 - 9.7 (0.3 - 1.1)	8.0 - 28.3 (0.9 - 3.2)	13.3 - 47.8 (1.5 - 5.4)	250	1.9 (0.8)	8.8" (223)	0.6″ (15)	1/4″ 🔿	16 (450)

.0 (15)	1/4 🌙	10 (450)	
.6″ (15)	1/4″ 🕐	16 (450)	
.6″ (15)	1/4″ 🔿	16 (450)	•
.6″ (15)	1/4″ 🔿	16 (450)	
.6″ (15)	1/4″ 🔿	16 (450)	A
			To
.6″ (15)	1/4″ 🔿	16 (450)	Sp Ha
.6″ (15)	1/4″ 🔿	16 (450)	
.6″ (15)	1/4″ 🔿	16 (450)	
.6″ (15)	1/4″ 🔿	16 (450)	Ki
	-, - 🕹		- Δ

Service and Accessories

Manuals:



Accessories: Forque arm: QTA010 pring balancer, see page 13 langer: TRP-A365

(its:

ASO clutch tune-up kit: Q2-ASO-TK1

		CUSH	IION CLUTCH CLU	ТСН ТҮ	'PE				
	£⊡	<u>n</u>	<u>n</u>	1 min.)	ĥ	R	↓ ↑	-	
Model	in-lbs (Nm)	in-lbs (Nm)	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in c	fm (L/min)
C PUSH-TO-	START								
QP1P20C1D	2.7 - 9.7 (0.3 - 1.1)	8.0 - 22.1 (0.9 - 2.5)	-	2,000	1.9 (0.8)	8.8" (223)	0.6" (15)	1/4″ 🔿	16 (450)
QP1P10C1D	2.7 - 9.7 (0.3 - 1.1)	8.0 - 22.1 (0.9 - 2.5)	13.3 - 39.8 (1.5 - 4.5)	1,000	1.9 (0.8)	8.8" (223)	0.6" (15)	1/4″ 🔿	16 (450)
QP1P05C1D	2.7 - 9.7 (0.3 - 1.1)	8.0 - 28.3 (0.9 - 3.2)	13.3 - 47.8 (1.5 - 5.4)	500	1.9 (0.8)	8.8" (223)	0.6" (15)	1/4″ 🕐	16 (450)
C TRIGGER S	TART								
QP1S10C1D	2.7 - 9.7 (0.3 - 1.1)	8.0 - 22.1 (0.9 - 2.5)	13.3 - 39.8 (1.5 - 4.5)	1,000	1.9 (0.8)	8.8" (223)	0.6" (15)	1/4″ 🔿	16 (450)
QP1S10C1TD*	2.7 - 9.7 (0.3 - 1.1)	8.0 - 22.1 (0.9 - 2.5)	13.3 - 39.8 (1.5 - 4.5)	1,000	1.9 (0.8)	8.8" (223)	0.6″ (15)	1/4″ 🕐	16 (450)
QP1S05C1D	2.7 - 9.7 (0.3 - 1.1)	8.0 - 28.3 (0.9 - 3.2)	13.3 - 47.8 (1.5 - 5.4)	500	1.9 (0.8)	8.8" (223)	0.6" (15)	1/4″ 🔿	16 (450)
QP1S05C1TD*	2.7 - 9.7 (0.3 - 1.1)	8.0 - 28.3 (0.9 - 3.2)	13.3 - 47.8 (1.5 - 5.4)	500	1.9 (0.8)	8.8" (223)	0.6" (15)	1/4″ 🔿	16 (450)
QP1S02C1TD*	2.7 - 9.7 (0.3 - 1.1)	8.0 - 28.3 (0.9 - 3.2)	13.3 - 47.8 (1.5 - 5.4)	250	1.9 (0.8)	8.8" (223)	0.6" (15)	1/4″ 🔿	16 (450)
C TRIGGER +	PUSH-TO-START								
QP1T10C1D	2.7 - 9.7 (0.3 - 1.1)	8.0 - 22.1 (0.9 - 2.5)	13.3 - 39.8 (1.5 - 4.5)	1,000	1.9 (0.8)	8.8" (223)	0.6" (15)	1/4″ 🕐	16 (450)

			STALI	TYPE			
	Ŵ	1 min.			↓ ↑Ŵ₽	→))))	
Model	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in	cfm (L/min)
C TRIGGER ST	ART						
QP1S20D1TD*	25.7 (2.9)	2000	1.5 (0.7)	6.4" (162)	0.6" (15)	1/4″ 🔿	16 (450)
QP1S10D1TD*	46 (5.2)	1000	1.5 (0.7)	6.4" (162)	0.6" (15)	1/4″ 🔿	16 (450)
QP1S05D1TD*	86.7 (9.8)	500	1.5 (0.7)	6.4" (162)	0.6" (15)	1/4″ 🔿	16 (450)

*Top air inlet.

60 Series www.Dø 75 dBa 1/4" NPT 1/4" (6 mm)



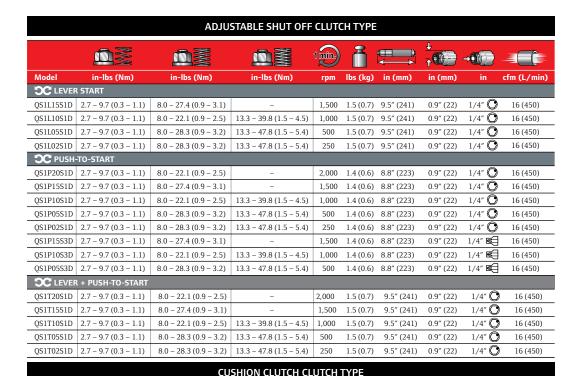
QP1T20S1TD

Q2 Series Inline Screwdrivers

Sets the standard for assembly tool ergonomics

Features

- Torque range: 2.7 51 in-lbs (0.3 5.8 Nm)
- Speeds: 250 2,800 rpm
- Compact, lightweight, well-balanced design
- Egg-shaped housing employs a natural fit
- Soft-grip surface over molded on a composite core providesa comfortable texture and temperature



Model in-lbs (Nm) in-lbs (Nm) in-lbs (Nm) rpm lbs (kg) in (mm) in (mn)			005		oren					
C LEVER START QS1L28C1D 3.0 - 9.7 (0.3 - 1.1) - - 2,800 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (41) QS1L20C1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 22.1 (0.9 - 2.5) - 2,000 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (41) QS1L20C1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 22.1 (0.9 - 2.5) - 1,500 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (41) QS1L10C1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 22.1 (0.9 - 2.5) - 1,500 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (41) QS1L10C1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 22.1 (0.9 - 2.5) 13.3 - 40 (1.5 - 4.52) 1,000 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (41) QS1L0SC1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 28.3 (0.9 - 3.2) 13.3 - 47.8 (1.5 - 5.4) 500 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (41) QS1L0SC1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 28.3 (0.9 - 3.2) 13.3 - 47.8 (1.5 - 5.4) 500 <th></th> <th>ŌŽ</th> <th>ŴŽ</th> <th></th> <th>i pin</th> <th>Å</th> <th></th> <th></th> <th>→))))</th> <th></th>		ŌŽ	ŴŽ		i pin	Å			→))))	
QS1L28C1D 3.0 - 9.7 (0.3 - 1.1) - - 2,800 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (42) QS1L20C1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 22.1 (0.9 - 2.5) - 2,000 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (42) QS1L20C1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 22.1 (0.9 - 2.5) - 1,500 9.5" (241) 0.9" (22) 1/4" (2) 16 (42) QS1L10C1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 22.1 (0.9 - 2.5) 13.3 - 40 (1.5 - 4.52) 1,000 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (42) QS1L05C1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 28.3 (0.9 - 3.2) 13.3 - 40 (1.5 - 4.52) 1,000 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (42) QS1L05C1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 28.3 (0.9 - 3.2) 13.3 - 47.8 (1.5 - 5.4) 500 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (42) QS1L05C1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 28.3 (0.9 - 3.2) 13.3 - 47.8 (1.5 - 5.4) 500 1.5 (0.7) 9.5" (241) <th>Model</th> <th>in-lbs (Nm)</th> <th>in-lbs (Nm)</th> <th>in-lbs (Nm)</th> <th>rpm</th> <th>lbs (kg)</th> <th>in (mm)</th> <th>in (mm)</th> <th>in</th> <th>cfm (L/min)</th>	Model	in-lbs (Nm)	in-lbs (Nm)	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in	cfm (L/min)
QS1L20C1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 22.1 (0.9 - 2.5) - 2,000 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (42) QS1L15C1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 22.1 (0.9 - 2.5) - 1,500 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (42) QS1L10C1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 22.1 (0.9 - 2.5) 13.3 - 40 (1.5 - 4.52) 1,000 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (42) QS1L0SC1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 28.3 (0.9 - 3.2) 13.3 - 47.8 (1.5 - 5.4) 500 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (42) QS1L0SC1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 28.3 (0.9 - 3.2) 13.3 - 47.8 (1.5 - 5.4) 500 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (42) QS1L0SC1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 28.3 (0.9 - 3.2) 13.3 - 47.8 (1.5 - 5.4) 500 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (42) QS1P28C1D 3.0 - 9.7 (0.3 - 1.1) - - 2.800 1.4 (0.6) 8.8" (223) 0.9" (22) 1/4" (2) 16 (42) <th>C LEVER</th> <th>START</th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th>	C LEVER	START								
QS1L15C1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 22.1 (0.9 - 2.5) - 1,500 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (41) QS1L10C1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 22.1 (0.9 - 2.5) 13.3 - 40 (1.5 - 4.52) 1,000 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (42) QS1L0SC1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 28.3 (0.9 - 3.2) 13.3 - 47.8 (1.5 - 5.4) 500 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (42) QS1L0SC1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 28.3 (0.9 - 3.2) 13.3 - 47.8 (1.5 - 5.4) 500 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (42) QS1P28C1D 3.0 - 9.7 (0.3 - 1.1) - - 2.800 1.4 (0.6) 8.8" (223) 0.9" (22) 1/4" (2) 16 (42)	QS1L28C1D	3.0 - 9.7 (0.3 - 1.1)	-	-	2,800	1.5 (0.7)	9.5″ (241)	0.9″ (22)	1/4″ 🔿	16 (450)
QS1L10C1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 22.1 (0.9 - 2.5) 13.3 - 40 (1.5 - 4.52) 1,000 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (41) QS1L0SC1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 28.3 (0.9 - 3.2) 13.3 - 47.8 (1.5 - 5.4) 500 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (41) QS1L0SC1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 28.3 (0.9 - 3.2) 13.3 - 47.8 (1.5 - 5.4) 500 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" (2) 16 (41) QS1P28C1D 3.0 - 9.7 (0.3 - 1.1) - - 2,800 1.4 (0.6) 8.8" (223) 0.9" (22) 1/4" (2) 16 (41)	QS1L20C1D	3.0 – 9.7 (0.3 – 1.1)	8.0 - 22.1 (0.9 - 2.5)	-	2,000	1.5 (0.7)	9.5″ (241)	0.9″ (22)	1/4″ 🔿	16 (450)
QS1L05C1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 28.3 (0.9 - 3.2) 13.3 - 47.8 (1.5 - 5.4) 500 1.5 (0.7) 9.5" (241) 0.9" (22) 1/4" 16 (41) C PUSH-TO-START QS1P28C1D 3.0 - 9.7 (0.3 - 1.1) - - 2,800 1.4 (0.6) 8.8" (223) 0.9" (22) 1/4" 16 (41)	QS1L15C1D	3.0 – 9.7 (0.3 – 1.1)	8.0 - 22.1 (0.9 - 2.5)	-	1,500	1.5 (0.7)	9.5″ (241)	0.9″ (22)	1/4″ 🔿	16 (450)
C PUSH-TO-START QS1P28C1D 3.0 - 9.7 (0.3 - 1.1) - 2,800 1.4 (0.6) 8.8" (223) 0.9" (22) 1/4" (2)	QS1L10C1D	3.0 – 9.7 (0.3 – 1.1)	8.0 - 22.1 (0.9 - 2.5)	13.3 - 40 (1.5 - 4.52)	1,000	1.5 (0.7)	9.5″ (241)	0.9″ (22)	1/4″ 🔿	16 (450)
QS1P28C1D 3.0 - 9.7 (0.3 - 1.1) 2,800 1.4 (0.6) 8.8" (223) 0.9" (22) 1/4" 🗘 16 (4)	QS1L05C1D	3.0 - 9.7 (0.3 - 1.1)	8.0 - 28.3 (0.9 - 3.2)	13.3 - 47.8 (1.5 - 5.4)	500	1.5 (0.7)	9.5″ (241)	0.9″ (22)	1/4″ 🔿	16 (450)
	C PUSH-	TO-START								
OSIP20C1D $30 - 97(0.3 - 1.1)$ $80 - 22.1(0.9 - 2.5)$ - 2.000 $1.4(0.6)$ $88''(223)$ $0.9''(22)$ $1/4''$	QS1P28C1D	3.0 – 9.7 (0.3 – 1.1)	-	-	2,800	1.4 (0.6)	8.8" (223)	0.9″ (22)	1/4″ 🔿	16 (450)
	QS1P20C1D	3.0 – 9.7 (0.3 – 1.1)	8.0 - 22.1 (0.9 - 2.5)	-	2,000	1.4 (0.6)	8.8" (223)	0.9″ (22)	1/4″ 🔿	16 (450)
QS1P15C1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 22.1 (0.9 - 2.5) - 1,500 1.4 (0.6) 8.8" (223) 0.9" (22) 1/4" 💽 16 (4:	QS1P15C1D	3.0 - 9.7 (0.3 - 1.1)	8.0 - 22.1 (0.9 - 2.5)	-	1,500	1.4 (0.6)	8.8" (223)	0.9" (22)	1/4″ 🔿	16 (450)
QS1P10C1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 22.1 (0.9 - 2.5) 13.3 - 40.0 (1.5 - 4.5) 1,000 1.4 (0.6) 8.8" (223) 0.9" (22) 1/4" 🗘 16 (4.5)	QS1P10C1D	3.0 - 9.7 (0.3 - 1.1)	8.0 - 22.1 (0.9 - 2.5)	13.3 - 40.0 (1.5 - 4.5)	1,000	1.4 (0.6)	8.8" (223)	0.9″ (22)	1/4″ 🔿	16 (450)
QS1P05C1D 3.0 - 9.7 (0.3 - 1.1) 8.0 - 28.3 (0.9 - 3.2) 13.3 - 47.8 (1.5 - 5.4) 500 1.4 (0.6) 8.8" (223) 0.9" (22) 1/4" 🗘 16 (4.5)	QS1P05C1D	3.0 - 9.7 (0.3 - 1.1)	8.0 - 28.3 (0.9 - 3.2)	13.3 - 47.8 (1.5 - 5.4)	500	1.4 (0.6)	8.8" (223)	0.9″ (22)	1/4″ 🔿	16 (450)

			STALL	ТҮРЕ			
	Ŵ	1 min.			↓ ↑₩₽	→))))	
Model	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in	cfm (L/min)
C LEVER STA	RT						
QS1L20D1D	26 (2.9)	2,000	1.3 (0.6)	9.5″ (241)	0.9″ (22)	1/4″ 🔿	16 (460)
QS1L10D1D	51 (5.8)	1,000	1.3 (0.6)	9.5″ (241)	0.9″ (22)	1/4″ 🔿	16 (460)



Service and Accessories

Manuals:



80165921



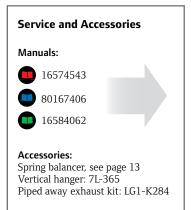
Accessories:

Spring balancer, see page 13 Workstation, see page 14 Piped away exhaust kit: LG1-K284

Kits:

Inlet / throttle / motor tune-up kit: Q2-TK1





Kits:

Service kit: 48803-1 Inlet / throttle / motor kit: Q2-TK1



Time-tested design provides repeatable results, day in and day out, at an economical price.

Features

- Torque range: 2.7 45 in-lbs (0.3 5.1 Nm)
 Speeds: 250 2,000 rpm
 Compact and lightweight

- Coated grip for operator comfort
- Recommended for applications where precise torque control is required

	ADJUSTABLE SHUT OFF CLUTCH TYPE										
	PISTOL										
Model	in-lbs (Nm)	in-lbs (Nm)	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in	cfm (L/min)		
C TRI	GGER + PUSH-TO-STA	RT									
1RTMS1	4.4 - 15.9 (0.5 - 1.8)	6.2 - 20.4 (0.7 - 2.3)	-	1,650	1.5 (0.7)	8.5″ (217)	0.7″ (17)	1/4″ 🔿	13 (368)		
1RTNS1	2.7 - 15.9 (0.3 - 1.8)	4.4 - 23.0 (0.5 - 2.6)	9.7 - 30.1 (1.1 - 3.4)	1,000	1.5 (0.7)	8.5″ (217)	0.7″ (17)	1/4″ 🔿	13 (368)		
1RTQS1	2.7 - 15.9 (0.3 - 1.8)	4.4 - 23.0 (0.5 - 2.6)	9.7 - 45.1 (1.1 - 5.1)	500	1.5 (0.7)	8.7″ (222)	0.7" (17)	1/4″ 🔿	13 (368)		

			INLINE						
	<u>n</u> ž	<u>í</u>	<u>ñ</u> ĭ	1 min.	Å		+ +	→0)))	
Model	in-lbs (Nm)	in-lbs (Nm)	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in	cfm (L/min)
C LEVI	ER START								
1RLNS1	2.7 - 15.9 (0.3 - 1.8)	4.4 - 23 (0.5 - 2.6)	9.7 - 30.1 (1.1 - 3.4)	1,000	1.1 (0.5)	9.2" (234)	0.6" (14)	1/4″ 🔿	13 (368)
C PUS	H-TO-START								
1RPLS1	4.4 - 13.3 (0.5 - 1.5)	-	-	2,800	1.1 (0.5)	8.4" (213)	0.6" (14)	1/4″ 🔿	13 (368)
1RPMS1	4.4 - 15.9 (0.5 - 1.8)	6.2 - 20.4 (0.7 - 2.3)	-	1,650	1.1 (0.5)	8.7″ (222)	0.6" (14)	1/4″ 🔿	13 (368)
1RPNS1	2.7 - 15.9 (0.3 - 1.8)	4.4 - 23 (0.5 - 2.6)	9.7 - 30.1 (1.1 - 3.4)	1,000	1.1 (0.5)	8.7″ (222)	0.6" (14)	1/4″ 🔿	13 (368)
1RPQS1	2.7 - 15.9 (0.3 - 1.8)	4.4 - 23 (0.5 - 2.6)	8.9 - 45.1 (1.0 - 5.1)	500	1.1 (0.5)	8.7" (222)	0.7″ (17)	1/4″ 🔿	13 (368)

		CUS	HION CLUTCH CLU	JICH IY	PE				
			PISTOL						
	<u>n</u> ž	<u> </u>	<u>ñ</u>	1 min.	Å			→))))	
Model	in-lbs (Nm)	in-lbs (Nm)	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in	cfm (L/min)
	R + PUSH-TO-START								
1RAMC1	2.5 - 15.9 (0.3 - 1.8)	6.2 - 20.4 (0.7 - 2.3)	-	1,650	1.5 (0.7)	8.5″ (217)	0.7″ (17)	1/4″ 🔿	13 (368)
1RANC1	1.5 - 15.9 (0.2 - 1.8)	4.4 - 23.0 (0.5 - 2.6)	9.7 - 30.1 (1.1 - 3.4)	1,000	1.5 (0.7)	8.5″ (217)	0.7″ (17)	1/4″ 🔿	13 (368)

			INLINE						
	<u>n</u> Z	<u>ñ</u>	<u>ñ</u>	1 min.	Ê		↓ ↑	→))))))	
Model	in-lbs (Nm)	in-lbs (Nm)	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in	cfm (L/min)
C LEVE	R START								
1RLMC1	4.4 - 15.9 (0.5 - 1.8)	6.2 - 20.4 (0.7 - 2.3)	-	1,650	1.1 (0.5)	8.7" (222)	0.6" (14)	1/4″ 🔿	13 (368)
1RLNC1	2.7 - 15.9 (0.3 - 1.8)	4.4 - 23.0 (0.5 - 2.6)	9.7 - 30.1 (1.1 - 3.4)	1,000	1.1 (0.5)	8.7" (222)	0.6" (14)	1/4″ 🔿	13 (368)
C PUSH	-TO-START								
1RPMC1	4.4 - 15.9 (0.5 - 1.8)	6.2 - 20.4 (0.7 - 2.3)	=	1,650	1.1 (0.5)	8.7" (222)	0.6" (14)	1/4″ 🔘	13 (368)
1RPNC1	2.7 - 15.9 (0.3 - 1.8)	4.4 - 23.0 (0.5 - 2.6)	9.7 - 30.1 (1.1 - 3.4)	1,000	1.1 (0.5)	8.7" (222)	0.6" (14)	1/4″ 🔿	13 (368)

Service and Accessories

Manuals:

1RTMS1



Accessories:

Torque arm: QTA010 Spring balancer, see page 13 Suspension bail: 3RA-365 Exhaust hose: 3RL-284

Kits:

Tune-up kit: 3RA-TK2



41 Series

Time-tested design known for its durability and performance.

Features

- Torque range: 15 120 in-lbs (1.7 13.6 Nm)
- Speeds: 800 2,500 rpm
- Skinsulate housing provides comfortable grip surface
- One-handed reverse lever
- $\boldsymbol{\cdot}$ Recommended for applications where precise torque control is required

	ADJUSTABLE SHUT OFF CLUTCH TYPE										
PISTOL											
	<u>ñ</u>	ŴŽ	<u>ñ</u> ĭ	1 min.	Ê	R	+ ↑∭}	→))))			
Model	in-lbs (Nm)	in-lbs (Nm)	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in	cfm (L/min)		
C TRIGGER	START										
41PA24TSQ4	15 - 40 (1.7 - 4.5)	-	-	2,400	2.9 (1.3)	9.4" (239)	0.9″ (22)	1/4″ 🕐	28 (790)		
41PA16TSQ4	15 - 40 (1.7 - 4.5)	25 - 60 (2.8 - 6.8)	-	1,600	3.1 (1.4)	9.8″ (249)	0.9″ (22)	1/4″ 🔿	28 (790)		
41PA10TSQ4	15 - 40 (1.7 - 4.5)	25 - 60 (2.8 - 6.8)	35 - 80 (4.0 - 9.0)	1,000	3.1 (1.4)	9.8″ (249)	0.9″ (22)	1/4″ 🕐	28 (790)		
41PA8TSQ4	15 - 40 (1.7 - 4.5)	25 - 60 (2.8 - 6.8)	35 - 100 (4.0 - 11.3)	800	3.1 (1.4)	9.8" (249)	0.9″ (22)	1/4″ 🔿	28 (790)		
C PUSH-TO	-START										
41PA24PSQ4	15 - 40 (1.7 - 4.5)	-	-	2,400	2.9 (1.3)	9.4" (239)	0.9″ (22)	1/4″ 🕐	28 (790)		
41PA16PSQ4	15 - 40 (1.7 - 4.5)	25 - 60 (2.8 - 6.8)	-	1,600	3.1 (1.4)	9.8″ (249)	0.9″ (22)	1/4″ 🔿	28 (790)		
41PA10PSQ4	15 - 40 (1.7 - 4.5)	25 - 60 (2.8 - 6.8)	35 - 80 (4.0 - 9.0)	1,000	3.1 (1.4)	9.8" (249)	0.9″ (22)	1/4″ 🔿	28 (790)		
41PA8PSQ4	15 – 40 (1.7 – 4.5)	25 - 60 (2.8 - 6.8)	35 - 100 (4.0 - 11.3)	800	3.1 (1.4)	9.8″ (249)	0.9″ (22)	1/4″ 🕐	28 (790)		
C TRIGGER	+ PUSH-TO-START										
41PA16TPQ4	15 - 40 (1.7 - 4.5)	25 - 60 (2.8 - 6.8)	-	1,600	3.0 (1.36)	9.8" (249)	0.9″ (22)	1/4″ 🔿	28 (790)		
41PA10TPQ4	15 - 40 (1.7 - 4.5)	25 - 60 (2.8 - 6.8)	35 - 80 (4.0 - 9.0)	1,000	3.1 (1.4)	9.8″ (249)	0.9″ (22)	1/4″ 🔿	28 (790)		
41PA8TPQ4	15 - 40 (1.7 - 4.5)	25 - 60 (2.8 - 6.8)	35 - 100 (4.0 - 11.3)	800	3.1 (1.4)	9.8″ (249)	0.9″ (22)	1/4″ 🕐	28 (790)		

INLINE									
	<u>ñ</u> Ž	ÔZ		1 min.	Å		↓ ↑	→)))) -	
Model	in-lbs (Nm)	in-lbs (Nm)	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in	cfm (L/min)
ЭС РИЗН-ТО	-START								
41SA17PSQ4	15 - 39.8 (1.7 - 4.5)	24.8 - 60.2 (2.8 - 6.8)	-	1,700	2.7 (1.2)	10.9″ (277)	0.8″ (20)	1/4″ 🔿	30 (850)
41SA10PSQ4	15 - 39.8 (1.7 - 4.5)	24.8 - 60.2 (2.8 - 6.8)	35.4 - 79.7 (4.0 - 9.0)	1,000	2.7 (1.2)	10.9″ (277)	0.8" (20)	1/4″ 🔿	30 (850)
41SA8PSQ4	15 - 39.8 (1.7 - 4.5)	24.8 - 60.2 (2.8 - 6.8)	35.4 - 100 (4.0 - 11.3)	800	2.7 (1.2)	10.9″ (277)	0.8″ (20)	1/4″ 🔿	30 (850)
C LEVER +	PUSH-TO-START								
41SA25LPQ4	15 - 40 (1.7 - 4.5)	-	-	2,500	2.5 (1.1)	10.4" (264)	0.8" (20)	1/4″ 🔿	30 (850)
41SA17LPQ4	15 - 39.9 (1.7 - 4.5)	24.8 - 60.2 (2.8 - 6.8)	-	1,700	2.7 (1.2)	10.9″ (277)	0.8″ (20)	1/4″ 🔿	30 (850)
41SA10LPQ4	15 - 39.8 (1.7 - 4.5)	24.8 - 60.2 (2.8 - 6.8)	35.4 - 79.7 (4.0 - 9.0)	1,000	2.7 (1.2)	10.9″ (277)	0.8″ (20)	1/4″ 🕐	28 (790)
41SA8LPQ4	15 - 39.8 (1.7 - 4.5)	24.8 - 60.2 (2.8 - 6.8)	35.4 - 100 (4.0 - 11.3)	800	2.7 (1.2)	10.9″ (277)	0.8" (20)	1/4″ 🔿	28 (790)

.....

CUSHION CLUTCH CLUTCH TYPE

			PISTOL						
	<u>n</u>	<u>n</u>	<u>í</u>	1 min.	Â		↓ ↑∭}	+	
Model	in-lbs (Nm)	in-lbs (Nm)	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in	cfm (L/min)
C TRIGGER S	START								
41PC25TSQ4	10 - 39.8 (1.1 - 4.5)	-	-	2,500	2.8 (1.3)	8.9″ (226)	0.8″ (20)	1/4″ 🕐	20 (565)
41PC17TSQ4	10 - 39.8 (1.1 - 4.5)	15 - 53.1 (1.7 - 6.0)	-	1,700	3.1 (1.4)	9.4″ (239)	0.8" (20)	1/4″ 🕐	20 (565)
41PC10TSQ4	10 - 39.8 (1.1 - 4.5)	15 - 79.7 (1.7 - 9.0)	-	1,000	3.1 (1.4)	9.4″ (239)	0.8″ (20)	1/4″ 🔿	20 (565)
41PC8TSQ4	10 - 39.8 (1.1 - 4.5)	15 - 79.7 (1.7 - 9.0)	45.1 - 100 (5.1 - 11.3)	800	3.1 (1.4)	9.4″ (239)	0.8" (20)	1/4″ 🔿	20 (565)
								(continue	d next page)

Service and Accessories

Manuals:

16574592 80167356 16575284

Accessories:

Torque arm: QTA010 Horizontal hanger: 48934 Dead handle: 48931 Spring balancer, see page 13 Top air inlet kit (push-to-start): 48995

Kits:

Mechanism kit: 48804-1





41 Series Continued...

	INLINE									
	ÔŽ	<u>í</u>	ñì	1	ĥ		↓ ↑	→))))		
Model	in-lbs (Nm)	in-lbs (Nm)	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in	cfm (L/min)	
C LEVER S	TART									
41SC25LTQ4	9.7 - 39.8 (1.1 - 4.5)	-	-	2,500	2.9 (1.3)	10.4" (264)	0.8″ (20)	1/4″ 🔿	20 (565)	
41SC17LTQ4	9.7 - 39.8 (1.1 - 4.5)	15 - 60.2 (1.7 - 6.8)	-	1,700	3.1 (1.4)	10.9″ (277)	0.8" (20)	1/4″ 🕐	20 (565)	
41SC10LTQ4	9.7 - 39.8 (1.1 - 4.5)	15 – 79.7 (1.7 – 9.0)	-	1,000	3.1 (1.4)	10.9″ (277)	0.8" (20)	1/4″ 🕐	20 (565)	
41SC8LTQ4	9.7 - 39.8 (1.1 - 4.5)	15 - 79.7 (1.7 - 9.0)	45 - 100 (5.1 - 11.3)	800	3.1 (1.4)	10.9″ (277)	0.8″ (20)	1/4″ 🔿	20 (565)	
C PUSH-TO	-START									
41SC25PSQ4	9.7 - 39.8 (1.1 - 4.5)	-	-	2,500	2.8 (1.3)	10.4" (264)	0.8" (20)	1/4″ 🕐	20 (565)	
41SC17PSQ4	9.7 - 39.8 (1.1 - 4.5)	15 - 60.2 (1.7 - 6.8)	-	1,700	3.1 (1.4)	10.9″ (277)	0.8″ (20)	1/4″ 🕐	20 (565)	
41SC10PSQ4	9.7 - 39.8 (1.1 - 4.5)	15 - 79.7 (1.7 - 9.0)	-	1,000	3.1 (1.4)	10.9″ (277)	0.8″ (20)	1/4″ 🔿	20 (565)	
41SC8PSQ4	9.7 - 39.8 (1.1 - 4.5)	15 - 79.7 (1.7 - 9.0)	45 - 100 (5.1 - 11.3)	800	3.1 (1.4)	10.9″ (277)	0.8″ (20)	1/4″ 🔿	20 (565)	

POSITIVE JAW TYPE									
PISTOL									
	Ŵ	1 min.	Ĩ		↓ ↑	→)))))			
Model	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in	cfm (L/min)		
C TRIGGER ST	TART								
41PP25TSQ4	45.1 (5.1)	2,500	2.2 (1.0)	7.2″ (183)	0.8″ (20)	1/4″ 🔿	20 (565)		
41PP17TSQ4	64.6 (7.3)	1,700	2.4 (1.1)	7.6″ (193)	0.8″ (20)	1/4″ 🔿	20 (565)		
41PP10TSQ4	90.3 (10.2)	1,000	2.4 (1.1)	7.6″ (193)	0.8″ (20)	1/4″ 🔿	20 (565)		
41PP8TSQ4	120.4 (13.6)	800	2.4 (1.1)	7.6″ (193)	0.8" (20)	1/4″ 🕐	20 (565)		

INLINE									
	Ŵ	1 min.	â		↓ ↑∰	→))))			
Model	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in	cfm (L/min)		
C LEVER STAI	RT								
41SP25LTQ4	45 (5.1)	2,500	2.2 (1.0)	8.6" (218)	0.8" (20)	1/4″ 🔿	20 (565)		
41SP17LTQ4	65 (7.3)	1,700	2.4 (1.1)	9.1″ (231)	0.8" (20)	1/4″ 🔿	20 (565)		
41SP10LTQ4	90 (10.2)	1,000	2.4 (1.1)	9.1″ (231)	0.8" (20)	1/4″ 🔿	20 (565)		
41SP8LTQ4	120 (13.6)	800	2.4 (1.1)	9.1″ (231)	0.8" (20)	1/4″ 🔿	20 (565)		

PISTOL									
	Ŵ	1 min.	2		↓ ↑	→)))))			
Model	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in	cfm (L/min)		
C TRIGGER ST	ART								
41PD25TSQ4	45.1 (5.1)	2,500	2.1 (1.0)	6.9″ (176)	0.8″ (20)	1/4″ 🔿	20 (565)		
41PD17TSQ4	64.6 (7.3)	1,700	2.2 (1.0)	7.4" (188)	0.8" (20)	1/4″ 🔿	20 (565)		
41PD10TSQ4	90.3 (10.2)	1,000	2.2 (1.0)	7.4" (188)	0.8" (20)	1/4″ 🔿	20 (565)		
41PD8TSQ4	120.4 (13.6)	800	2.2 (1.0)	7.4" (188)	0.8" (20)	1/4″ 🔿	20 (565)		

STALL TYPE

INLINE									
	Ŵ	1 min.	ĥ		↓ ↑₩₩	→)))))			
Model	in-lbs (Nm)	rpm	lbs (kg)	in (mm)	in (mm)	in	cfm (L/min)		
C LEVER ST	ART								
41SD25LTQ4	45 (5.1)	2,500	2.1 (1.0)	8.1" (206)	0.8" (20)	1/4″ 🔿	20 (565)		
41SD17LTQ4	65 (7.3)	1,700	2.3 (1.1)	8.9″ (226)	0.8" (20)	1/4″ 🔘	20 (565)		
41SD10LTQ4	90 (10.2)	1,000	2.3 (1.1)	8.9″ (226)	0.8" (20)	1/4″ 🔘	20 (565)		
41SD8LTQ4	120 (13.6)	800	2.3 (1.1)	8.9″ (226)	0.8″ (20)	1/4″ 🔘	20 (565)		

Service and Accessories

Manuals:

16574592
80167356
16575284

Accessories:

Torque arm: QTA010 Horizontal hanger: 48934 Dead handle: 48931 Spring balancer, see page 13 Top air inlet kit (push-to-start): 48995

Kits: Mechanism ki

Mechanism kit: 48804-1



Ingersoll Rand.

Accessories

Take advantage of our extensive line of accessories to optimize your assembly operations and maximize your productivity. From Torque Reaction Arms and Torque Tubes to Spindle Accessories and Spring Balancers, we have options to complement your work cells and improve your ergonomics and efficiency. Whether a single, handheld application or a sophisticated set of custom engineered systems, we have the tools and accessories to meet your requirements and the global network of service and solutions providers capable of meeting your needs for application studies, line audits, design, project management, installation, and service.





Spring Balancers

Cable

BLD Series

Features

- \cdot Self-lubricating bushings
- Adjustable capacity and stroke limiting device
- Auxiliary safety suspension

Manuals:





BMD Series

Features

- Safety device prevents dropping of load due to spring breakage (except on BMDS-2)
- Anti-friction cable guide
- Adjustable stroke-limiting device

Manuals:



	swL	Š	
Model	lbs (kg)	ft (m)	lbs (kg)
BLD SERI	ES		
BLD1	0.9 - 2.2 (0.4 - 1.0)	5.2 (1.6)	1.3 (0.6)
BLD2	2.2 - 4.4 (1.0 - 2.0)	5.2 (1.6)	1.3 (0.6)
BLD3	4.4 - 6.6 (2.0 - 3.0)	5.2 (1.6)	1.5 (0.7)

	swL	S	Ê
Model	lbs (kg)	ft (m)	lbs (kg)
BMD SERIES			
BMDS-2	2.2 - 5.5 (1.0 - 2.5)	6.5 (2.0)	4.4 (2.0)
BMDS-4	4.4 - 8.8 (2.0 - 4.0)	6.5 (2.0)	4.4 (2.0)
BMDL-4	4.4 - 8.8 (2.0 - 4.0)	8.2 (2.5)	6.4 (2.9)
BMDS-6	8.8 - 13.2 (4.0 - 6.0)	6.5 (2.0)	5.1 (2.3)
BMDL-6	8.8 - 13.2 (4.0 - 6.0)	8.2 (2.5)	7.1 (3.2)
BMDS-8	13.2 – 17.6 (6.0 – 8.0)	6.5 (2.0)	5.5 (2.5)

Workstations & Torque Tubes

Light-Duty Workstations

These steel-constructed, lightweight workstations offer the operator flexibility while supporting the tool weight. Add a torque absorber rod to help relieve minor torque reaction.

Part Number	Description						
IRBS3-N30	Air tool station with torque absorber						
IRBS3-E30	Electric tool station with torque absorber						

Note: Workstations do not include tool, spring balancer, air hose, or FRL. All must be purchased separately.



Torque Tubes

		Ŵ	SWL	Â	Š.
Model	Description	ft-lbs (Nm)	lbs (kg)	lbs (kg)	in (mm)
54044227	IRZ-TT-100	74 (100)	60 (27)	40 (18)	20″ (508)
54041819	IRZ-TT-250	184 (250)	60 (27)	50 (23)	24″ (610)
54044417	IRZ-TT-500*	368 (500)	400 (182)	75 (34)	36″ (914)

* Requires carriage mount.

See form # MHD55226 for more details.



Drill Adapters

Part Number	Thread Size	Drive	
SQUARE DRIVE ADAPTER			
R0H-P212-3/8	3/8"-24 female thread	3/8″	
QUICK CHANGE ADAPTERS			
R0H-A925-4 3/8" - 24		1/4″	
Part Number	Drive Spindle	Female Thread	
SPINDLE ADAPTERS			
30629	1/2"-20 (male)	3/8″-24	
30384-5	3/8″ square	3/8″-24	
30384-9	1/2" square	3/8″-24	
40768	1/2" square	1/2″-20	



General Chucks

Part Number	Chuck Size	Thread Size	Кеу
DRILL CHUCKS			
7802-99	3/8″	3/8″ - 24	N/A
30016	3/8″	1/2″ - 20	N/A
7803-99	1/2″	3/8″ - 24	R1T-J253
R1N-99A	1/2″	1/2″ - 20	N/
36953	1/4″	No. 1 taper	N/A
33906	1/4″	1/2″ - 20	N/A
KEYLESS CHUCKS			
728-99-KC5	3/8″	3/8″ - 24	N/A
728-99-KC8	1/2″	3/8″ - 24	N/A
STANDARD DUTY C	IUCKS		
7801-99-6	3/8″	3/8″ - 24	728N-253
MEDIUM DUTY CHU	СКЅ		
R0H-99	1/4″	3/8″ - 24	R1H-J253
HEAVY DUTY CHUC	٢		
6A-99	3/8″	3/8″ - 24	R0J-J253
R00A-99	1/4″	3/8″ - 24	R00A-J253
R0K-99	5/64″ - 1/2″	3/8″ - 24	R1T-J253

Power Quick Change Chucks

	je s s s s		
Square Drive Female	Hex Chuck Size Female	Part Number	
1/2″	7/16″	4U-A925-7	





Ergo Grips / Bio Grips / Comfort Grips

Part Number	Used With:		
ERGO GRIPS			
SEG3A-IR	Series 1		
SEG4-IR	Series 41 (1700 rpm or less)		
SEG4H-IR	Series 41 (over 1700 rpm)		
REPLACEMENT FO	AM GRIP KITS		
SEG3A-CGK	For SEG3 models		
SEG4-CGK	For SEG4 models		
BIO BRACE			
SBB4-AR41	Series 41 (1700 rpm or less)		
SBB4-VS	VersaTec		

Lubricants

Part Numb	ber Description		
CLASS 1 #	10 OILS FOR AIR TOOLS		
10Z4	4 oz oil		
10P	1 pt oil		
10G	1 gal oil		
GREASE			
23-1 LB	#23 - 1 lb - drill gearing		
28 1 LB	#28 - 1 lb - SD gearing and clutches		
28 8 LB	#28 - 8 lb - SD gearing and clutches		
66 1 LB	#66 - 1 lb - slow-speed angle heads		
67-4T	#67 - 4 oz tube - high-speed angle heads		
GTH-1	grease gun for 4 oz tube		
67-1 LB	#67 - 1 lb - high-speed angle heads		
67 8 LB	#67 - 8 lb - high-speed angle heads		
68-1LB	#68 - 1 lb - Coupling splines		



Work Gloves

Part Number	Description		
IR-GL-1	Standard black, large		
IR-GXL-1	Standard black, extra large		
TGSL-GL-1	Thunder gun series, large		
TNT-GL-1	Titanium series, large		

360° Swivel Air Inlets

Part Number	Inlet	let CFM Type	
ASA-1/4	0-25	1/4″	Adjustable
ASC-1/4	0-33	1/4″	Non-marring
AS-3/8	0-45	3/8″	Standard
AS-1/2	0-65	1/2″	Standard

Angle Head Boots

25 mm	28 mm	35 mm	43 mm	48 mm	56 mm
131996	131995	131997	GEA40-172	GEA40-173	GEA240-173

Based on tool angle head diameter

Polyuretane Coil Hoses

Part Num	ber Description
P14-10	$1/4'' \ge 10'$ polyure thane coil hose, (1) $1/4''$ rigid, (1) $1/4''$ swivel fitting
P14-20	1/4'' x 20' polyure thane coil hose, (1) $1/4''$ rigid, (1) $1/4''$ swivel fitting
P14-30	1/4" x 30' polyurethane coil hose, (1) 1/4" rigid, (1) 1/4" swivel fitting
P38-10	3/8" x 10' polyurethane coil hose, (1) 3/8" rigid, (1) 3/8" swivel fitting
P38-20	3/8" x 20' polyurethane coil hose, (1) 3/8" rigid, (1) 3/8" swivel fitting
P38-30	3/8" x 30' polyurethane coil hose, (1) 3/8" rigid, (1) 3/8" swivel fitting
P12-10R	$1/2'' \ge 10'$ polyure thane coil hose, (2) $1/2''$ reusable swivel fittings
P12-20R	$1/2'' \ge 20'$ polyure thane coil hose, (2) $1/2''$ reusable swivel fittings
P12-30R	$1/2'' \ge 30'$ polyure thane coil hose, (2) $1/2''$ reusable swivel fittings

Visit IRTOOLS.COM To Find An Authorized Dealer







Ingersoll Rand (NYSE:IR) advances the quality of life by creating comfortable, sustainable and efficient environments. Our people and our family of brands—including Club Car[®], Ingersoll Rand[®], Thermo King[®] and Trane[®]—work together to enhance the quality and comfort of air in homes and buildings; transport and protect food and perishables; and increase industrial productivity and efficiency. We are a \$13 billion global business committed to a world of sustainable progress and enduring results.





FR THERMO KING



irtools.com