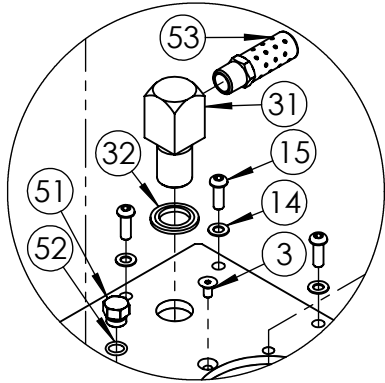


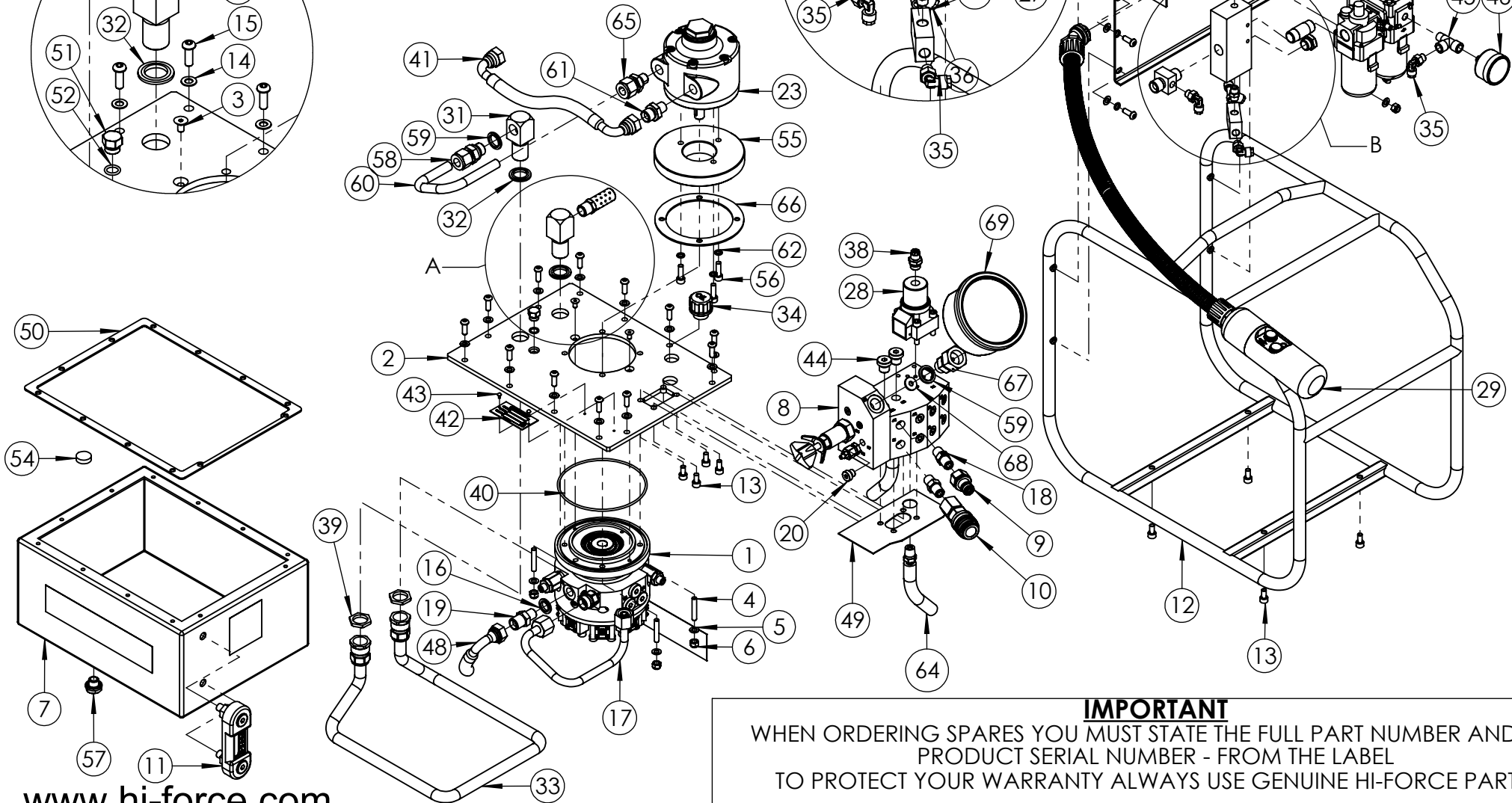
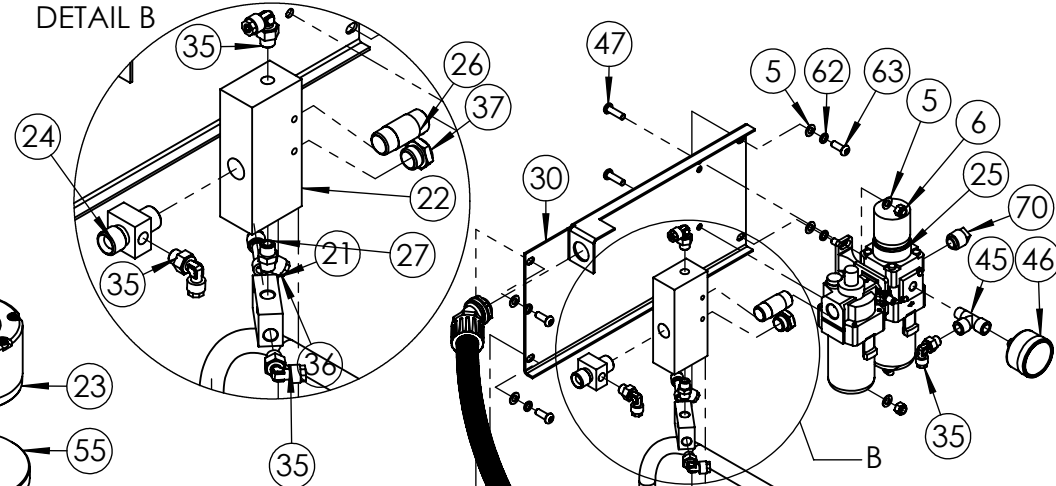
REVISION

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DETAIL A



DETAIL B



IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER - FROM THE LABEL TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SERVICE PARTS	SPARE PARTS	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SERVICE PARTS	SPARE PARTS
1	PMA012DT001	TPA PUMP HEART	1			43	FAS002HZ001	NO.4 x 3/16 HAMMER DRIVE SCREW	2		
2	TAC007BL002	TANK LID	1			44	FPC006PB002	BLANKING PLUG	2		
3	BLC005HF010	SOCKET CSK SCREW M5 x 10	2			45	FPC003TB001	TEE	1		
4	BLC006ST000	M6X35MM ENGINEERING STUD	4			46	PG40	PRESSURE GAUGE	1		
5	WAC006AF000	M6 ZINC WASHER	10			47	BLC006JH020	M6 x 20 SOCKET BUTTON HEAD SCREW	2		
6	NUC006JC000	M6 NYLOK NUT	6			48	HOC010AB004	RETURN HOSE	1		
7	TAC007AL002	OIL RESERVOIR	1			49	SEC001KT009	VALVE GASKET	1	✓	X
8	VFA006RN004	VALVE BLOCK	1			50	SEC001KT008	TANK GASKET	1	✓	X
9	CM4F	COUPLER	1			51	FPC012PM002	PLUG	1		
10	CF4F	COUPLER	1			52	SEC013RA001	O-RING - I.D. 9.25mm, C.S. 1.78mm, NITRILE 90	1	✓	X
11	TAC000FT006	LEVEL TEMP GAUGE	1			53	HOC010KS001	MUFFLER	1		
12	TAC007CS002	ROLL FRAME	1			54	DCSF00328	DOUBLE SIDED MAGNET	1		
13	BLC006JC012	M6 x 12 SOCKET CAP HEAD SCREW	8			55	MCC200MB001	FLANGE	1		
14	WAC006EB000	M6 WASHER	12			56	BLC006FD020	1/4 x 3/4 UNC SOCKET CAP HEAD SCREW	3		
15	BLC006JH018	M6 x 18 SOCKET BUTTON HEAD SCREW	12			57	BPC013EP001	DRAIN PLUG	1		
16	WAC007HD000	1/4" BSP SELF CENTERING BONDED WASHER	1	✓	X	58	FPC010LJ001	12MM x 3/8 BSP MALE BRASS COMPRESSION FITTING	1		
17	HOC010PS002	PRE BENT TUBE ASSEMBLY	1			59	WAC010HD000	3/8" BSP DOWTY WASHER	2	✓	X
18	HF7	1/4" NPT MALE ADAPTOR	2			60	HOC010PC001	PRE BENT COPPER TUBE	1		
19	FPC010NB001	3/8" BSP CONE MALE - 1/4" BSP CONE MALE ADAPTOR	1			61	FPC010BF002	NIPPLE 1/4 NPT X 3/8 BSP	1		
20	FPC003PB001	BLANKING PLUG	1			62	WAC006BC001	M6 SPRING ZINC WASHER (SQUARE SECTION)	7		
21	VFA003CS002	SHUTTLE VALVE	1			63	BLC006JH016	M6 x 16 BUTTON HEAD SOCKET SCREW	4		
22	VFA013CD003	PILOT OPERATED VALVE	1			64	HOC006AB005	RETURN HOSE	1		
23	AM6	AIR MOTOR	1			65	FPC006LJ001	12MM x 1/4 NPT MALE BRASS COMPRESSION FITTING	1		
24	FPC010NC001	NIPPLE	1			66	SEC002KT017	PUMP GASKET	1	✓	X
25	MCC000AF011	3/8" BSPP FILTER REGULATOR + LUBRICATOR, FLOW RIGHT TO LEFT	1			67	FPC012GR001	3/8 BSP MALE X 1/2 BSP FEMALE SWIVEL ADAPTOR	1		
26	FPC010NC002	3/8" BSPT MALE BARREL NIPPLE 40 mm 316	1			68	WAC012EC001	1/2 COPPER SEALING WASHER - OD:17.5, ID: 6.2, THK: 2.0	1	✓	X
27	FPC003NC001	NIPPLE	1			69	HG1-TG	PRESSURE GAUGE	1		
28	VFC000CD011	AIR PILOT VALVE	1			70	BPC010SP004	3/8 NPT PLASTIC BLANKING PLUG (RED)	1		
29	VFA003BH002	AIR PENDANT ASSEMBLY	1			NOTE: - ALL PARTS ARE AVAILABLE TO BE ORDERED AS INDIVIDUAL SPARE PARTS (UNLESS MARKED WITH X). - ONLY PARTS MARKED WITH ✓ ARE AVAILABLE SERVICEABLE PARTS FOUND IN: SERVICE KIT TPE-ATP2-K - FOR SUB ASSEMBLIES (ITEM NO.S 1, 8 & 29) PLEASE REFER TO THEIR INDIVIDUAL EVD'S.					
30	SFC150CC002	MOUNTING PLATE	1								
31	FPC013ZB002	ELBOW	2								
32	WAC012HD001	DOWTY WASHER	2	✓	X						
33	HOC015PC005	TUBE ASSEMBLY	1								
34	BPC020SP001	FILLER	1								
35	FPC010DM001	STUD ELBOW (AIR)	4								
36	FPC010UM001	TEE	1								
37	FFC010RK001	SILENCER	1								
38	FPC006YC001	STUD COUPLING (AIR)	1								
39	NUC021-B000	1/2" BSP LOCK NUT	2								
40	SEC119RF001	O-RING I.D. 75.57MM, CS 5.33MM 70 SHORE (BS157)	1	✓	X						
41	HOC010AB040	AIR HOSE	1								
42	AAN000UP001	60 x 30 mm UNIVERSAL NAME PLATE	1		X						

IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER - FROM THE LABEL TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

REVISION

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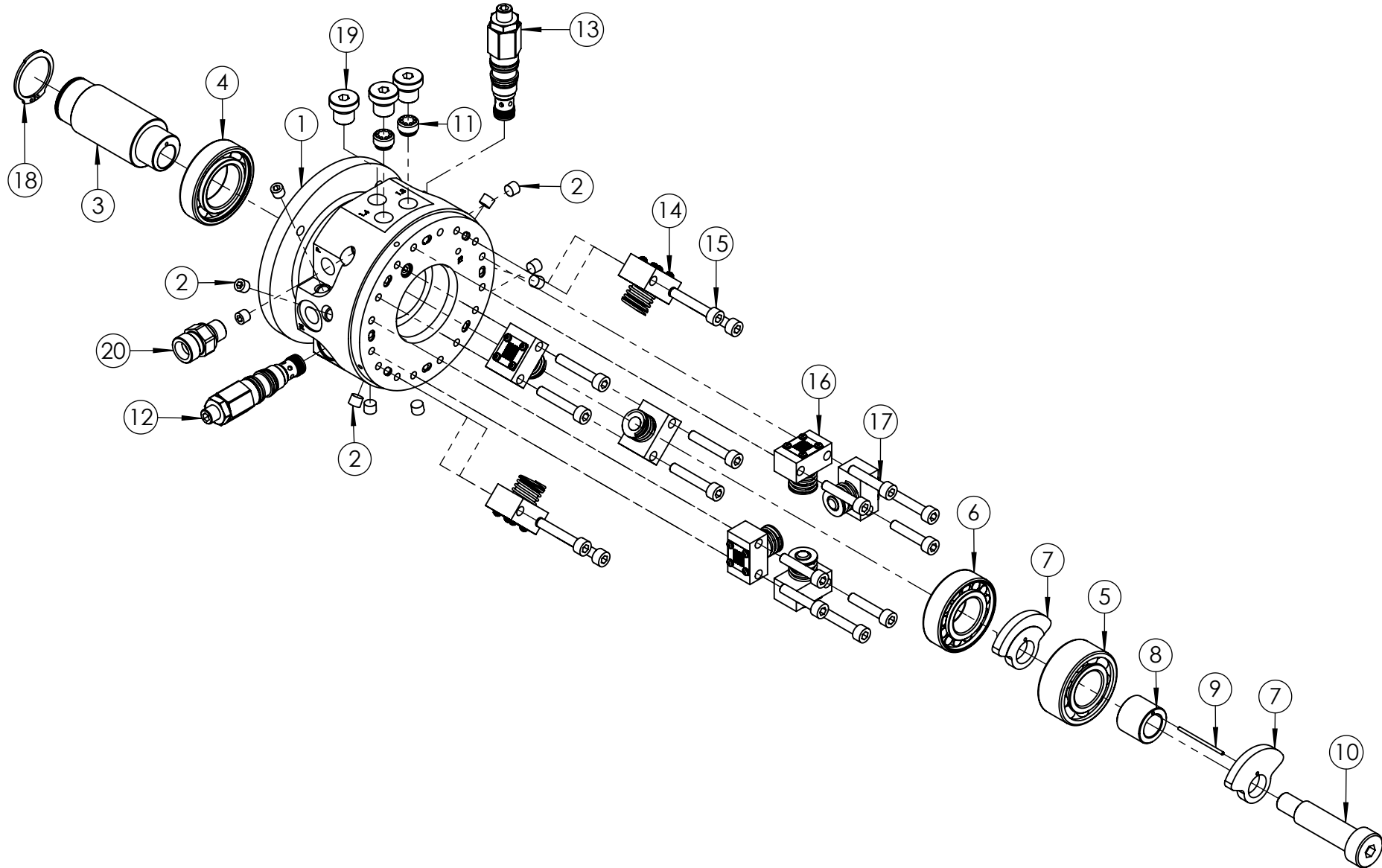
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IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE
PRODUCT SERIAL NUMBER - FROM THE LABEL
TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARE PARTS
1	PMC000KM002	PUMP BODY	1	X
2	FPC002PN001	1/16"NPTF x 7/8" TAPER PLUG	11	
3	PMC019SM002	DRIVE SHAFT	1	
4	BSC030MC001	DEEP GROOVE BALL BEARING	1	
5	BSC025ME001	DOUBLE ROW BEARING	1	
6	BSC025NC001	CYLINDRICAL ROLLER BEARING	1	
7	PMC019EM001	COUNTERWEIGHT	2	
8	PMC019RM001	BUSH	1	
9	PCC002FE001	LOCATING PIN	1	
10	BLC016NS050	SHOULDER SCREW	1	
11	VFA006FH001	CHECK VALVE	2	
12	VRC065UF001	UNLOADING VALVE 65 BAR	1	
13	VRC320UF001	UNLOADING VALVE 320 BAR	1	
14	PEA011AA001	LP PISTON BLOCK	4	
15	BLC006JD035	M6 x 35 SOCKET CAP HD SCREW	8	
16	PEA006AA002	HP PISTON BLOCK	4	
17	BLC006JD030	M6 X 30 HEX SOCKET CAP HEAD SCREW	8	
18	STC030CA002	CIRCLIP	1	
19	FPC006PB002	BLANKING PLUG	3	
20	FPC006YW001	COUPLING BODY	1	

NOTE:

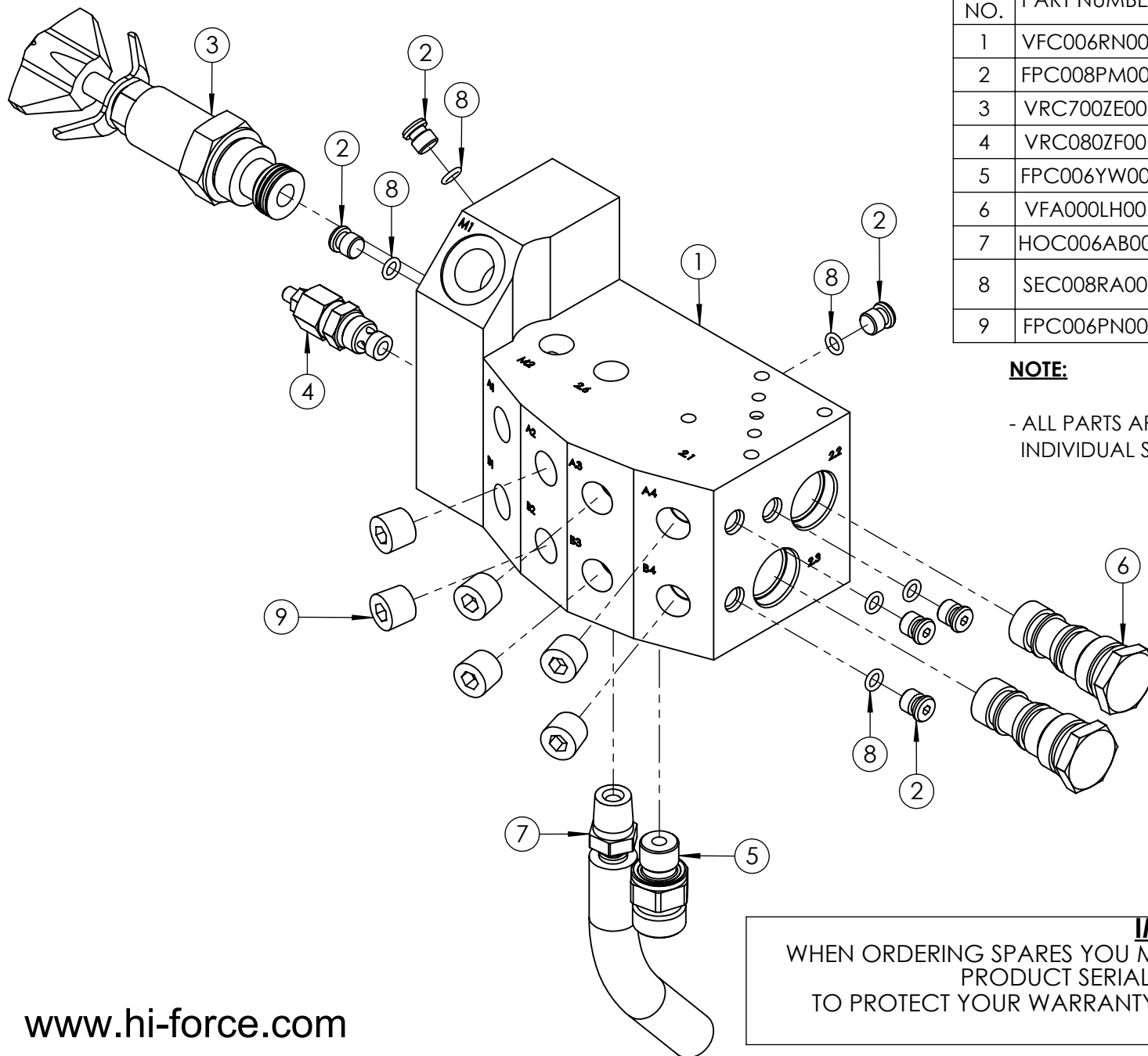
- ALL PARTS ARE AVAILABLE TO BE ORDERED AS INDIVIDUAL SPARE PARTS (UNLESS MARKED WITH **X**).

REVISION

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IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER - FROM THE LABEL TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.



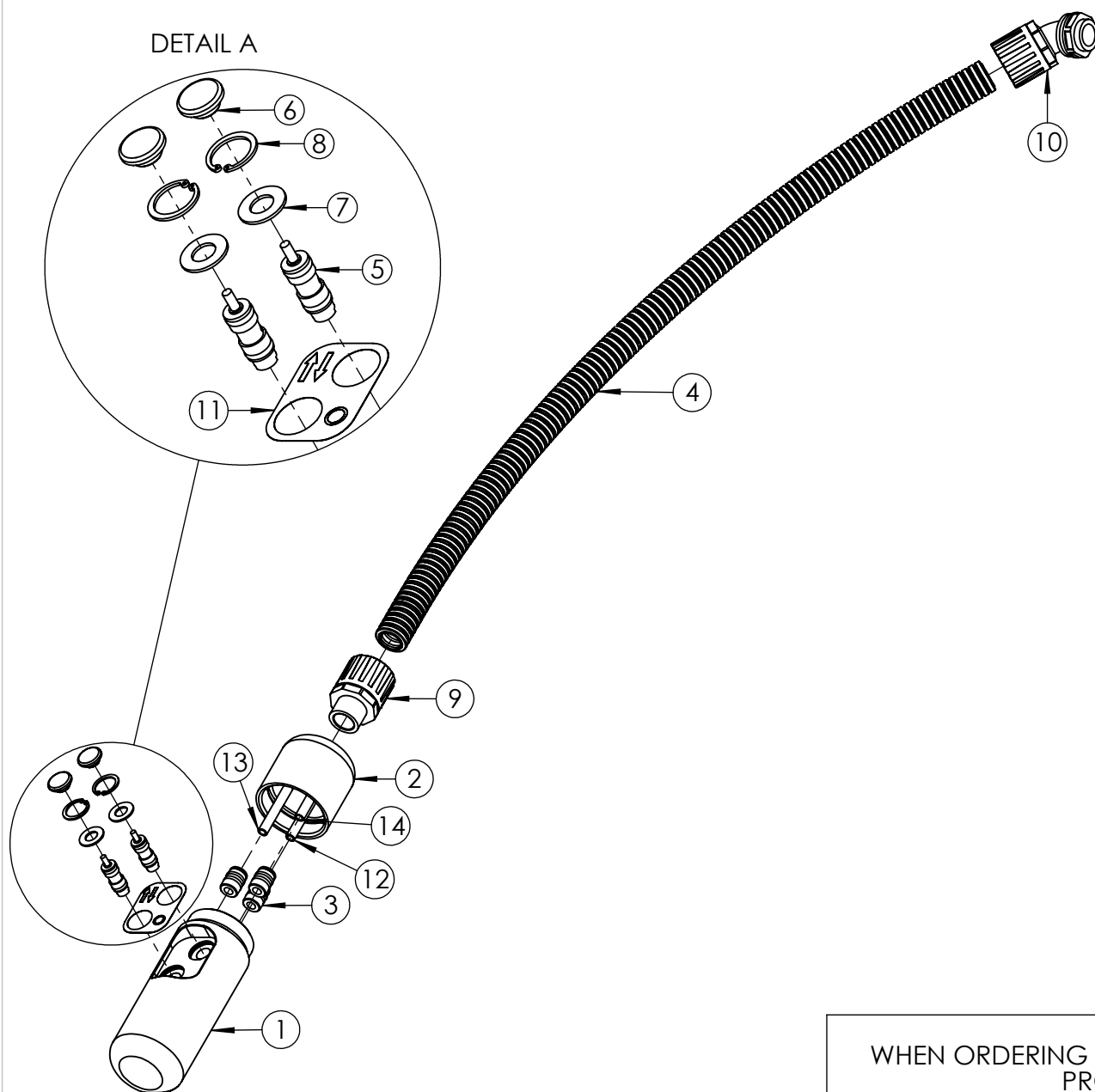
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARE PARTS	REVISION
1	VFC006RN004	VALVE BLOCK	1	X	1 6248
2	FPC008PM003	PLUG	6		2 6308
3	VRC700ZE002	ADJUSTABLE RELIEF VALVE	1		3
4	VRC080ZF001	LOW PRESSURE RELIEF VALVE	1		4
5	FPC006YW001	COUPLING BODY	1		5
6	VFA000LH001	PILOT OPERATED VALVE	2		6
7	HOC006AB005	RETURN HOSE	1		7
8	SEC008RA002	O-RING - I.D. 5.0 mm C.S. 1.5 mm, NITRILE 70	6		8
9	FPC006PN002	1/4 NPT x 7/8 TAPER PLUG	6		9

NOTE:

- ALL PARTS ARE AVAILABLE TO BE ORDERED AS INDIVIDUAL SPARE PARTS (UNLESS MARKED WITH X).

IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER - FROM THE LABEL TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	SPARE PARTS	REVISION	
1	VFC003BH006	PENDANT BODY	1	X	1	4215
2	VFC003BH007	PENDANT COVER	1	X	2	4255
3	FPC006KS001	HOSE INSERT	3		3	5577
4	ECC021FN001	FLEXIBLE CONDUIT	1		4	6308
5	VFC000CH001	CARTRIDGE VALVE	2		5	
6	VFC000CK001	PUSH BUTTON	2		6	
7	WAC008JB000	M8 WASHER	2		7	
8	STC017BA001	RETAINING CLIP	2		8	
9	ECC021SM001	STRAIGHT CONNECTOR	1		9	
10	ECC021AM001	ANGLED CONNECTOR	1		10	
11	LAC000WB003	LABEL	1		11	
12	MCC000AP001	BLACK HOSE	1		12	
13	MCC000AP002	RED HOSE	1		13	
14	MCC000AP003	GREEN HOSE	1		14	

NOTE:

- ALL PARTS ARE AVAILABLE TO BE ORDERED AS INDIVIDUAL SPARE PARTS (UNLESS MARKED WITH X).

IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER - FROM THE LABEL TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

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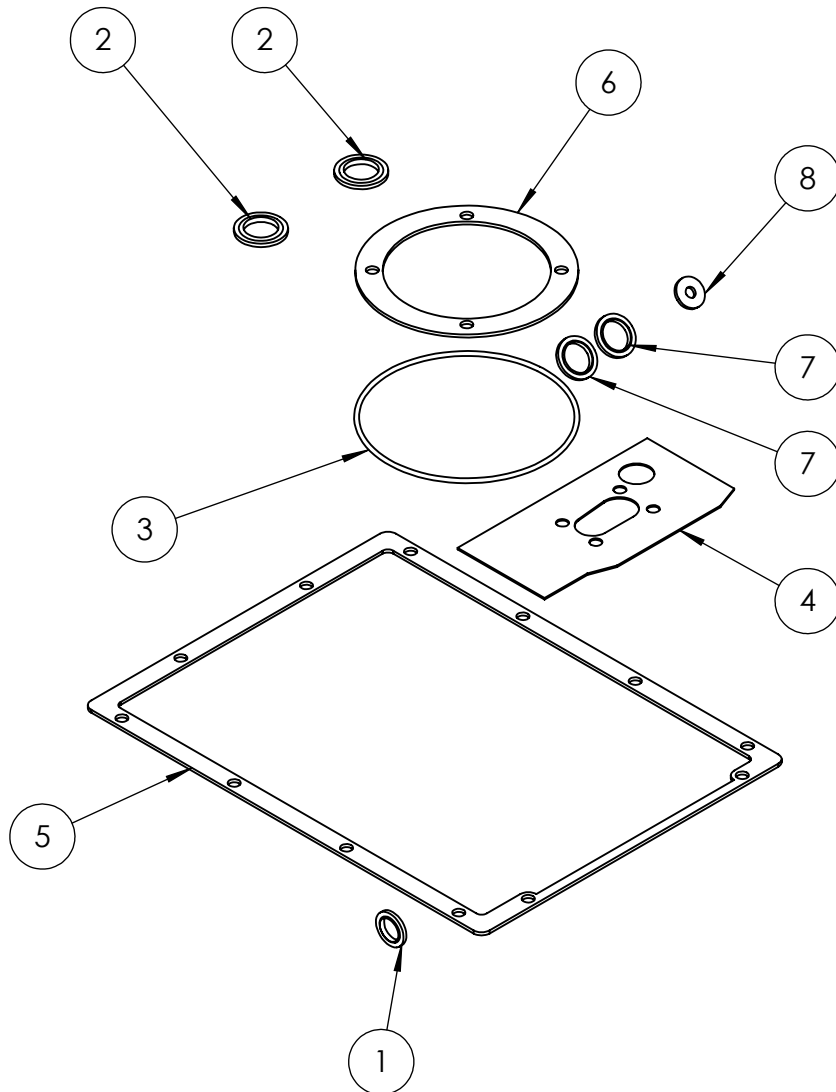
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	WAC007HD000	1/4" BSP SELF CENTERING BONDED WASHER	1
2	WAC012HD001	DOWTY WASHER	2
3	SEC119RF001	O-RING I.D. 75.57MM, CS 5.33MM 70 SHORE (BS157)	1
4	SEC001KT009	VALVE GASKET	1
5	SEC001KT008	TANK GASKET	1
6	SEC002KT017	PUMP GASKET	1
7	WAC010HD000	3/8" BSP DOWTY WASHER	2
8	WAC012EC001	1/2" COPPER SEALING WASHER - OD:17.5, ID: 6.2, THK: 2.0	1

NOTE:

- ALL PARTS ARE **ONLY** AVAILABLE TO BE ORDERED AS PART OF SEAL KIT.

IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER - FROM THE LABEL TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.