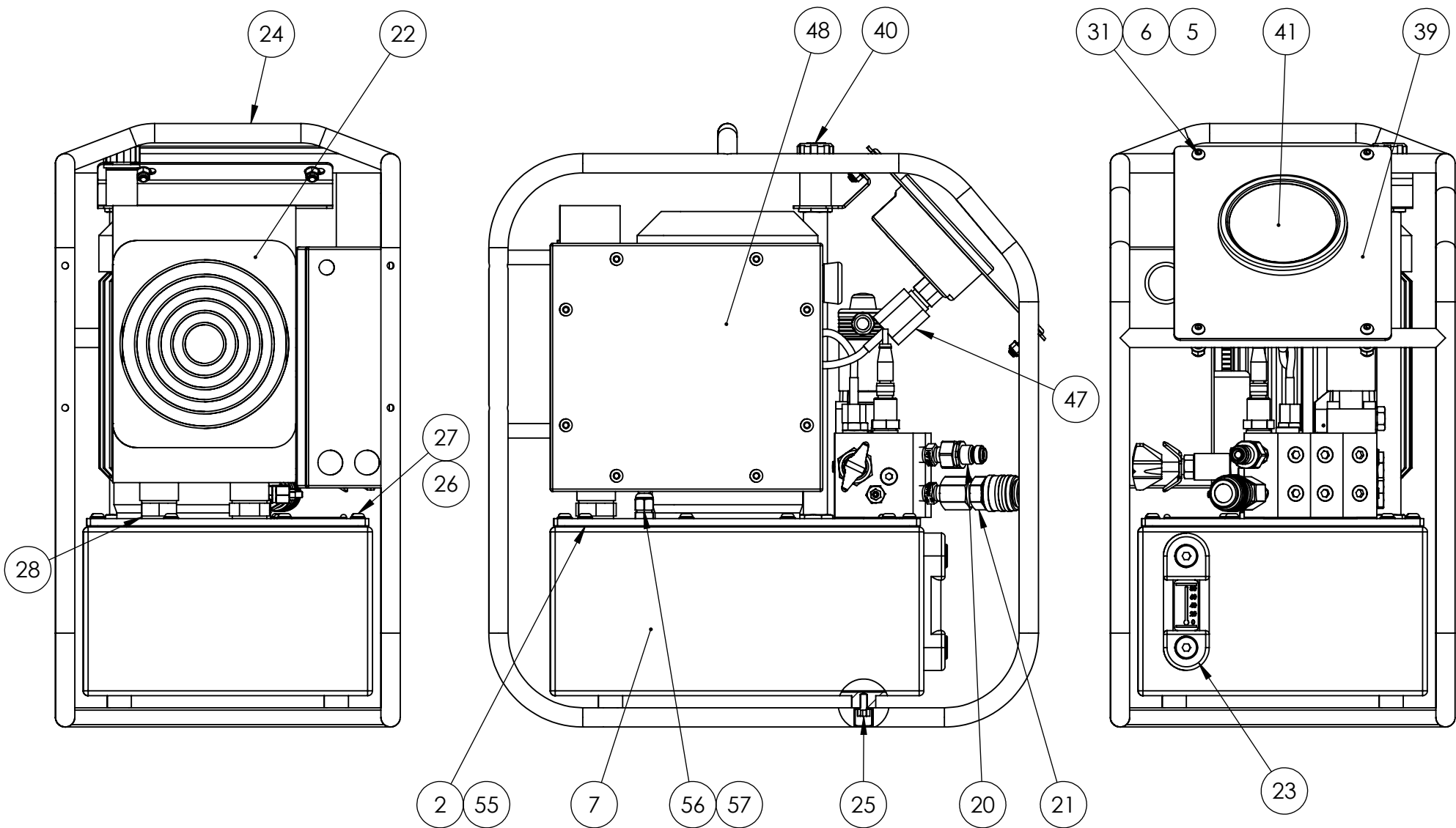




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IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE
PRODUCT SERIAL NUMBER - FROM THE LABEL
TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PMA019DT001	PUMP HEART	1
2	TAC007BL001	TANK LID	1
3	BLC005HF010	SKT CSK SCREW	2
4	BLC006ST000	M6X35MM ENGINEERING STUD	4
5	WAC006AF000	WASHER	8
6	NUC006JC000	NYLOK NUT	8
7	TAC007AL001	OIL RESERVOIR	1
8	VFC006RN002	VALVE BLOCK	1
9	FPC008PM003	PLUG	14
10	VRC700ZE002	ADJUSTABLE RELIEF VALVE	1
11	VRC080ZF001	LOW PRESSURE RELIEF VALVE	1
12	FPC006PN001	PLUG	6
13	FPC006YW001	COUPLING BODY	1
14	BAC005SN001	3/16 BALL	2
15	FAS006ME006	CUP PT SCREW	2
16	VFA000LH001	PILOT OPERATED VALVE	2
17	HOC006AB005	RETURN HOSE	2
18	SEC008RA002	O-RING	14
19	VFC000CD010	3/2 VALVE	1
20	CM4F	COUPLER	1
21	CF4F	COUPLER	1
22	TAC000FC001	OIL COOLER AND FAN UNIT	1
23	TAC000FT006	LEVEL TEMP GAUGE	1
24	TAC007CS001	ROLL FRAME	1
25	BLC006JC012	SOCKET CAP HD SCREW	8
26	WAC006EB000	WASHER	12
27	BLC006JH016	BUTTON HEAD SCREW	12
28	X	DOWTY WASHER	2
29	X	DOWTY WASHER	3
30	EMC024BA010	LOW PRESSURE TRANSDUCER	1
31	BLC006JH030	BUTTON HEAD SCREW	4

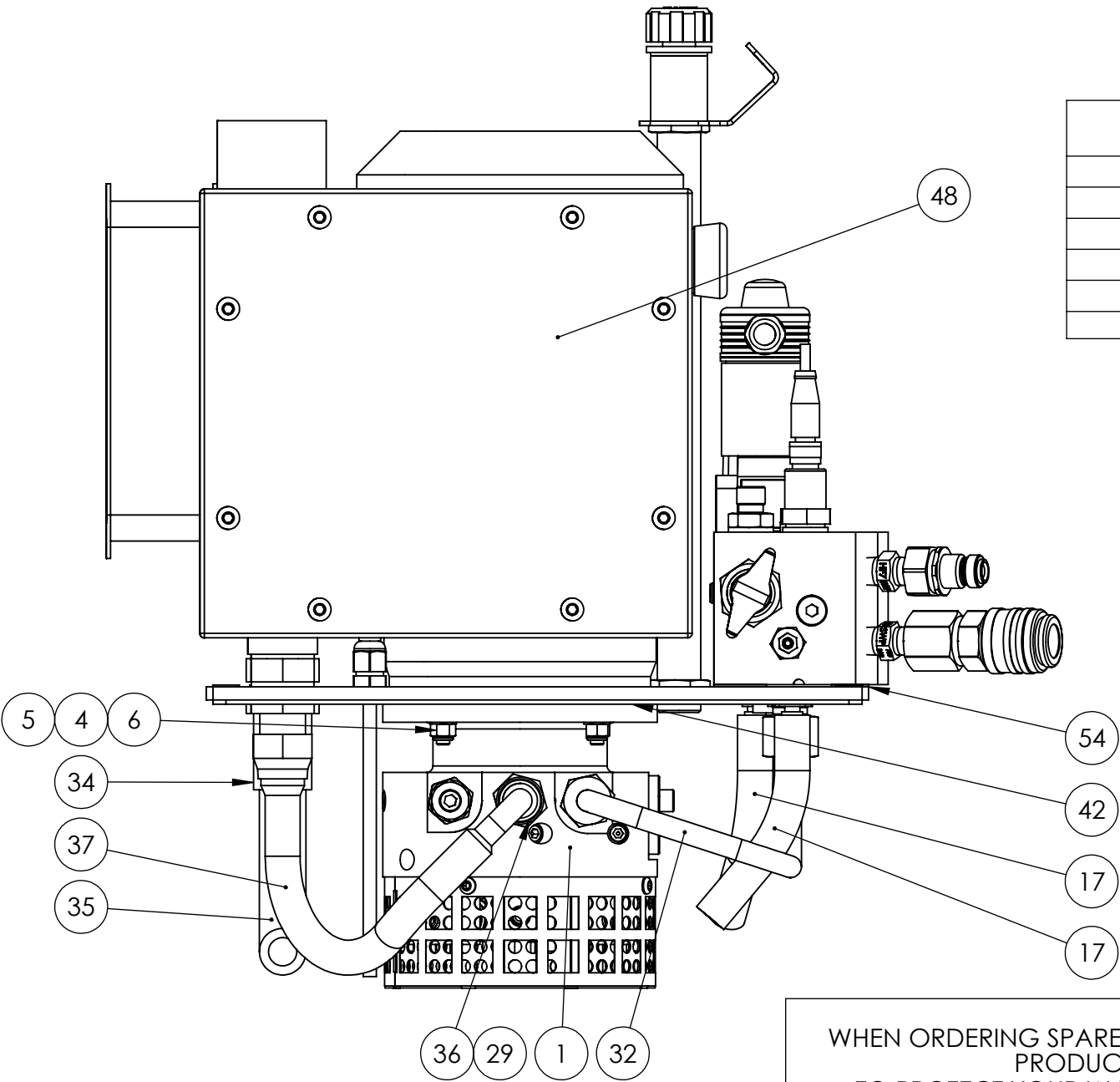
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
32	HOC010PS002	PRE BENT TUBE ASSEMBLY	1
33	HF7	1/4" NPT MALE ADAPTOR	2
34	FPC013AB001	BARREL	1
35	TAC000PA006	RETURN PIPE	1
36	FPC010NB001	REDUCER	1
37	HOC010AB002	LOW PRESSURE HOSE	1
38	FPC003PB001	BLANKING PLUG	1
39	TAC010GA011	GAUGE PLATE	1
40	BPC020SP001	FILLER	1
41	HG1-TG	PRESSURE GAUGE	1
42	X	O-RING	1
43	FPC006QB003	ADAPTOR	1
44	VFC003WH016	RESTRICTOR	1
45	AAN000UP001	NAMEPLATE	1
46	FAS002HZ001	HAMMER DRIVE SCREW	2
47	HOC002AP001	GAUGE TUBE	1
48	(SEE SHEET 3)	MOTOR AND CONTROLLER	1
49	VFA006FH002	CHECK VALVE	1
50	FPC006PB002	BLANKING PLUG	1
51	FPC020AM003	EXTENSION TUBE	1
52	FPC020AM002	BARREL	1
53	NUC020LB000	LOCK NUT	2
54	X	VALVE GASKET	1
55	X	TANK GASKET	1
56	ECC012GN001	CABLE GLAND	1
57	X	O-RING	1
58	SFC002HC003	FILLER BRACKET	1

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ITEMS MARKED X ARE AVAILABLE IN SERVICE KIT TPETP1-K ONLY

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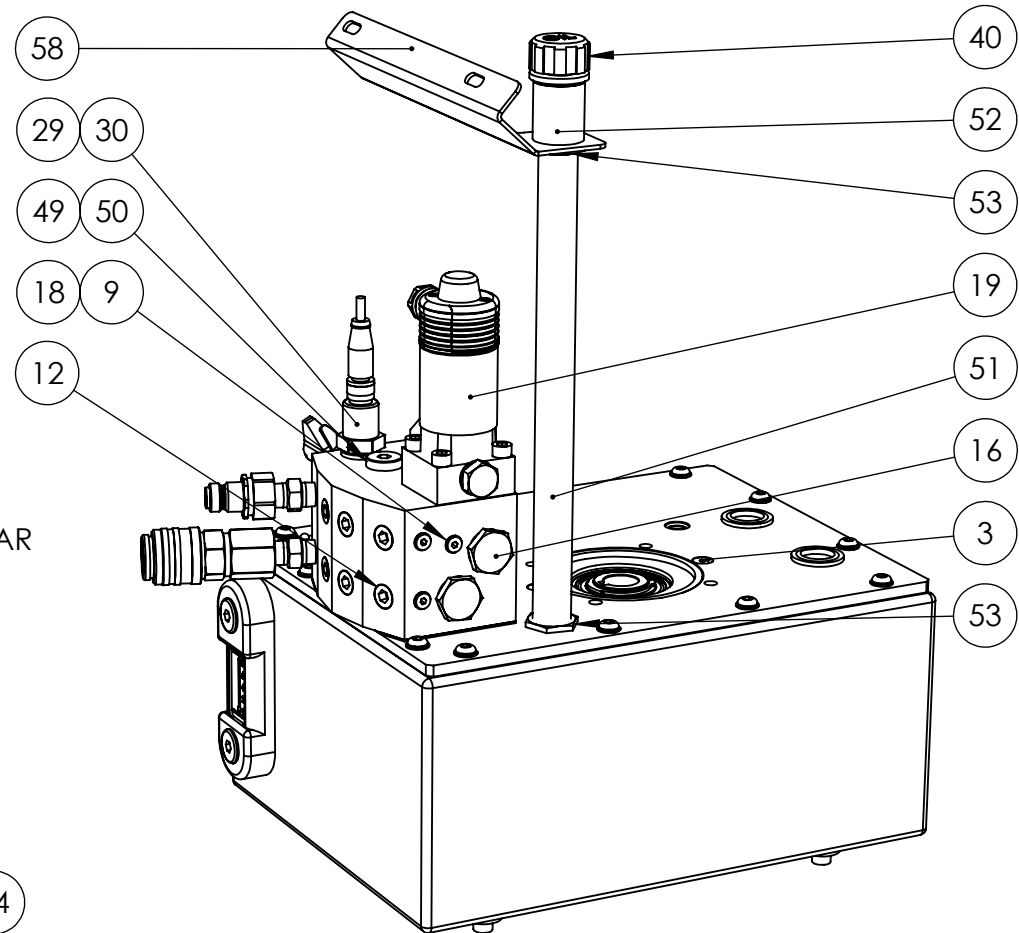
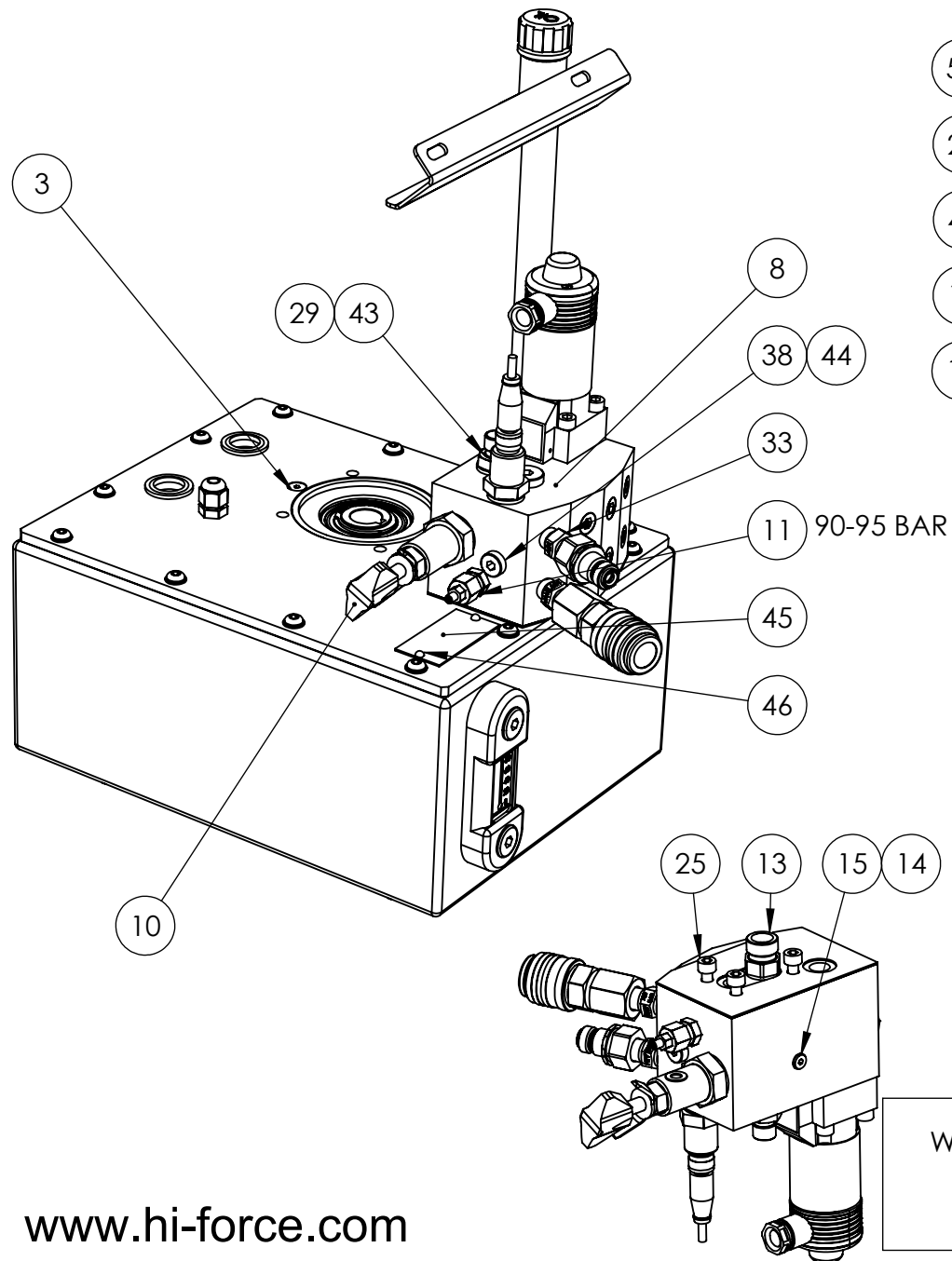
PUMP MODEL	MOTOR/CONTROLLER
TPE15A	EMTPE15A
TPE16A	EMTPE16A
TPE25A	EMTPE25A
TPE26A	EMTPE26A
TPE45A	EMTPE45A
TPE46A	

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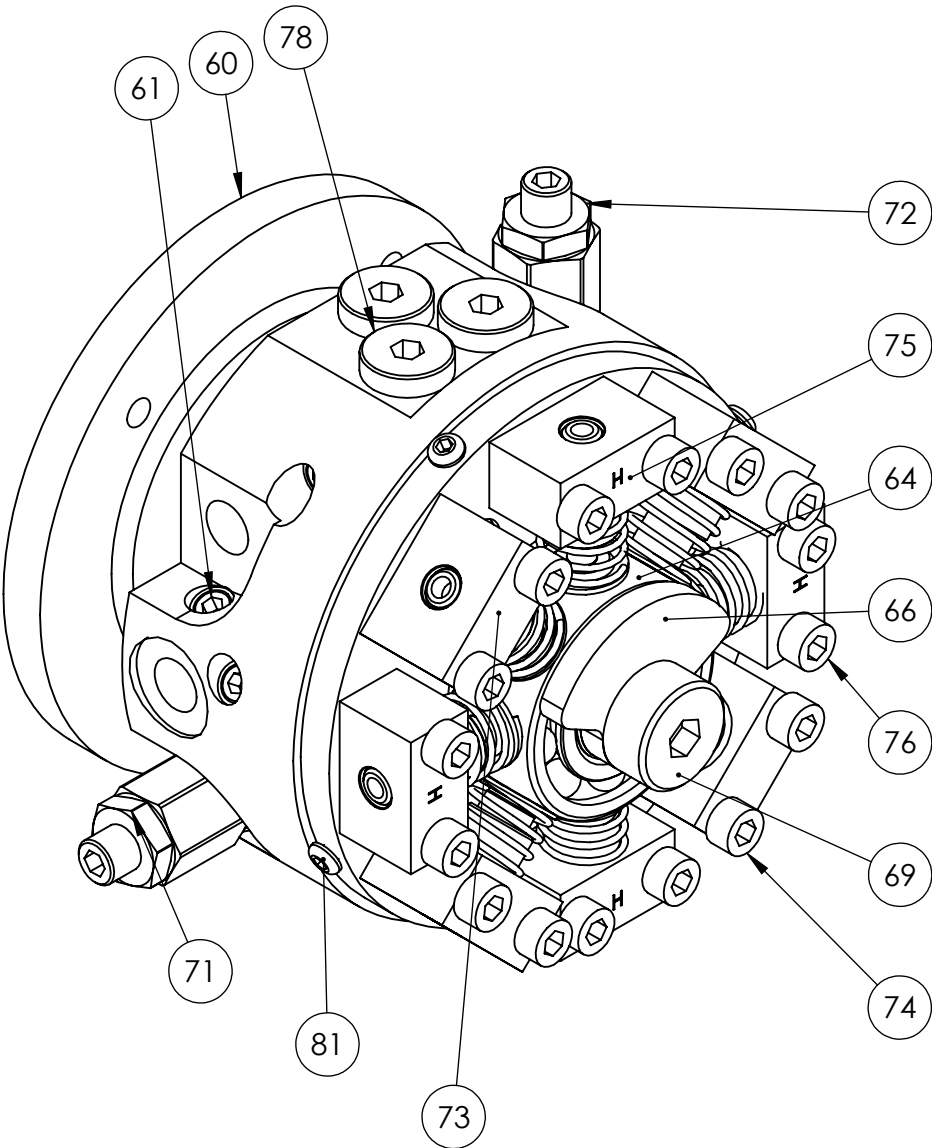


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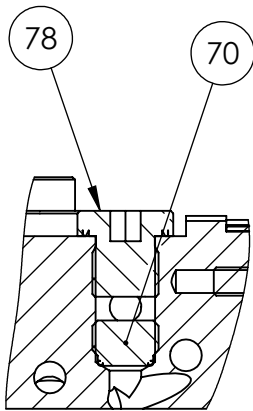
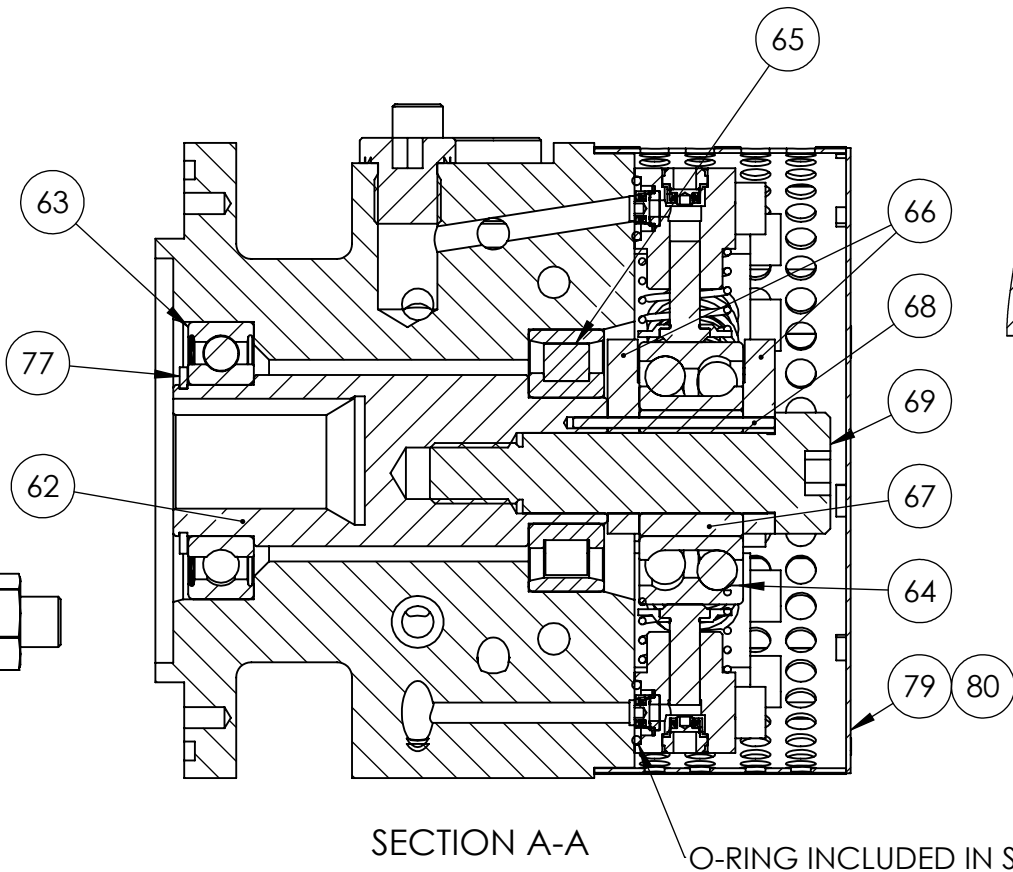
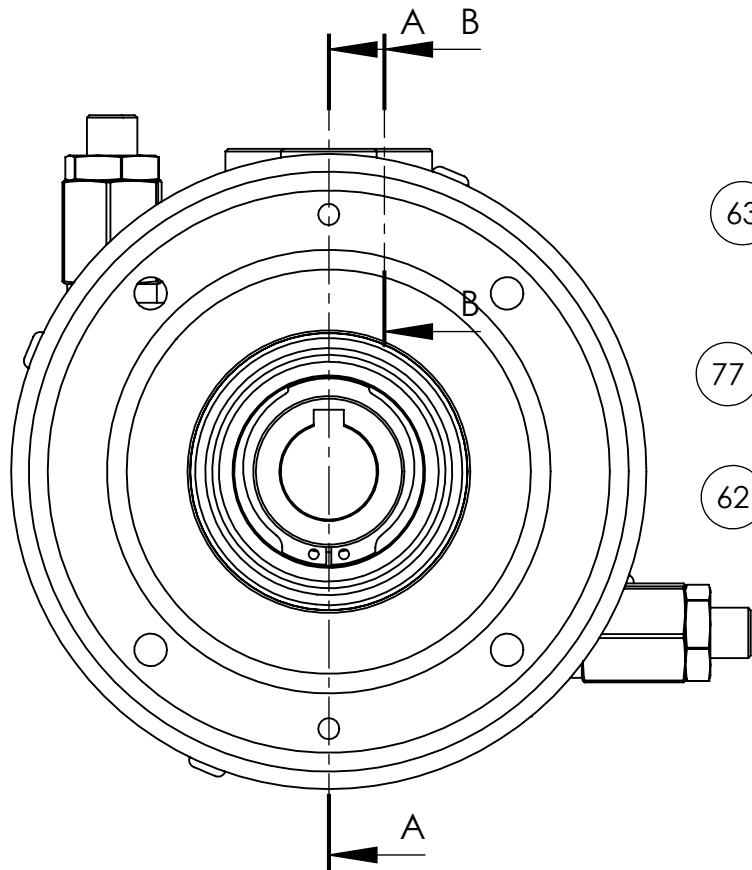
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	
60	PMC000KM002	PUMP BODY	1	1 4187
61	FPC002PN001	PLUG	11	2 4226
62	PMC019SM001	DRIVE SHAFT	1	3 4504
63	BSC030MC001	DEEP GROOVE BALL BEARING	1	4 4753
64	BSC025ME001	DOUBLE ROW BEARING	1	5
65	BSC025NC001	CYLINDRICAL ROLLER BEARING	1	6
66	PMC019EM001	COUNTERWEIGHT	2	7
67	PMC019RM001	BUSH	1	8
68	PCC002FE001	LOCATING PIN	1	9
69	BLC016NS050	SHOULDER SCREW	1	10
70	VFA006FH001	CHECK VALVE	2	11
71	VRC065UF001	UNLOADING VALVE 65 BAR	1	12
72	VRC320UF001	UNLOADING VALVE 320 BAR	1	13
73	PEA011AA001	LP PISTON BLOCK	4	14
74	BLC006JD035	SOCKET CAP HD SCREW	8	15
75	PEA006AA002	HP PISTON BLOCK	4	16
76	BLC006JD030	SOCKET CAP HD SCREW	8	17
77	STC030CA002	CIRCLIP	1	18
78	FPC006PB002	BLANKING PLUG	3	19
79	FFS124MY001	FILTER WELD ASSEMBLY	1	20
80	FFC123EY001	STRAINER	1	
81	BLC004-H008	BUTTON HEAD SCREW	4	

IMPORTANT

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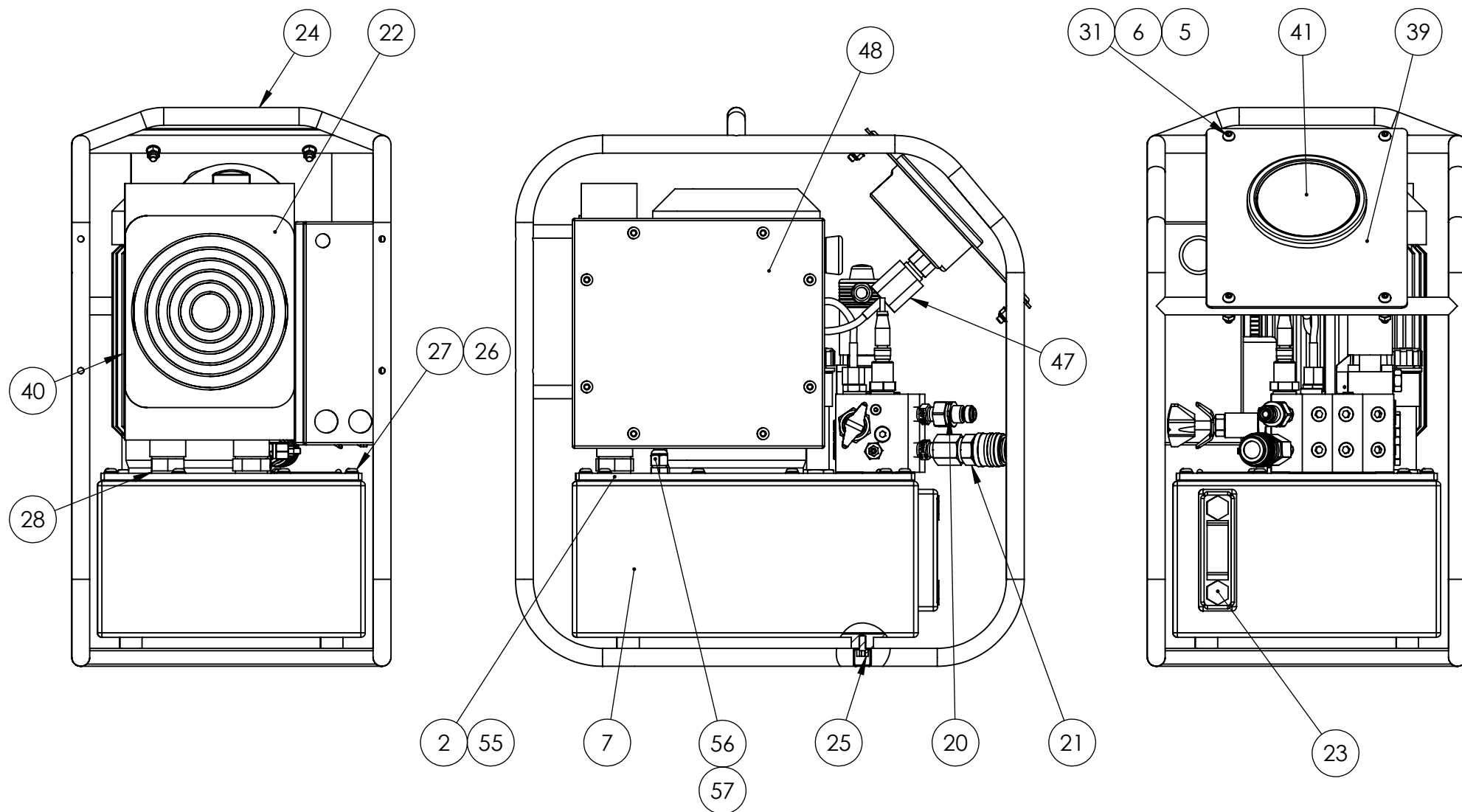
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PRODUCT SERIAL NUMBER - FROM THE LABEL
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PMA019DT001	PUMP HEART	1
2	TAC007BL001	TANK LID	1
3	BLC005HF010	SKT CSK SCREW	2
4	BLC006ST000	M6X35MM ENGINEERING STUD	4
5	WAC006AF000	WASHER	8
6	NUC006JC000	NYLOK NUT	8
7	TAC007AL001	OIL RESERVOIR	1
8	VFC006RN002	VALVE BLOCK	1
9	FPC008PM003	PLUG	14
10	VRC700ZE002	ADJUSTABLE RELIEF VALVE	1
11	VRC080ZF001	LOW PRESSURE RELIEF VALVE	1
12	FPC006PN002	PLUG	6
13	FPC006YW001	COUPLING BODY	1
14	BAC005SN001	3/16 BALL	2
15	FAS006ME006	CUP PT SCREW	2
16	VFA000LH001	PILOT OPERATED VALVE	2
17	HOC006AB005	RETURN HOSE	2
18	SEC008RA002	O-RING	14
19	VFC000CD010	3/2 VALVE	1
20	CM4F	COUPLER	1
21	CF4F	COUPLER	1
22	TAC000FC001	OIL COOLER AND FAN UNIT	1
23	TAC000FT006	LEVEL TEMP GAUGE	1
24	TAC007CS001	ROLL FRAME	1
25	BLC006JC012	SOCKET CAP HD SCREW	8
26	WAC006EB000	WASHER	12
27	BLC006JH016	BUTTON HEAD SCREW	12

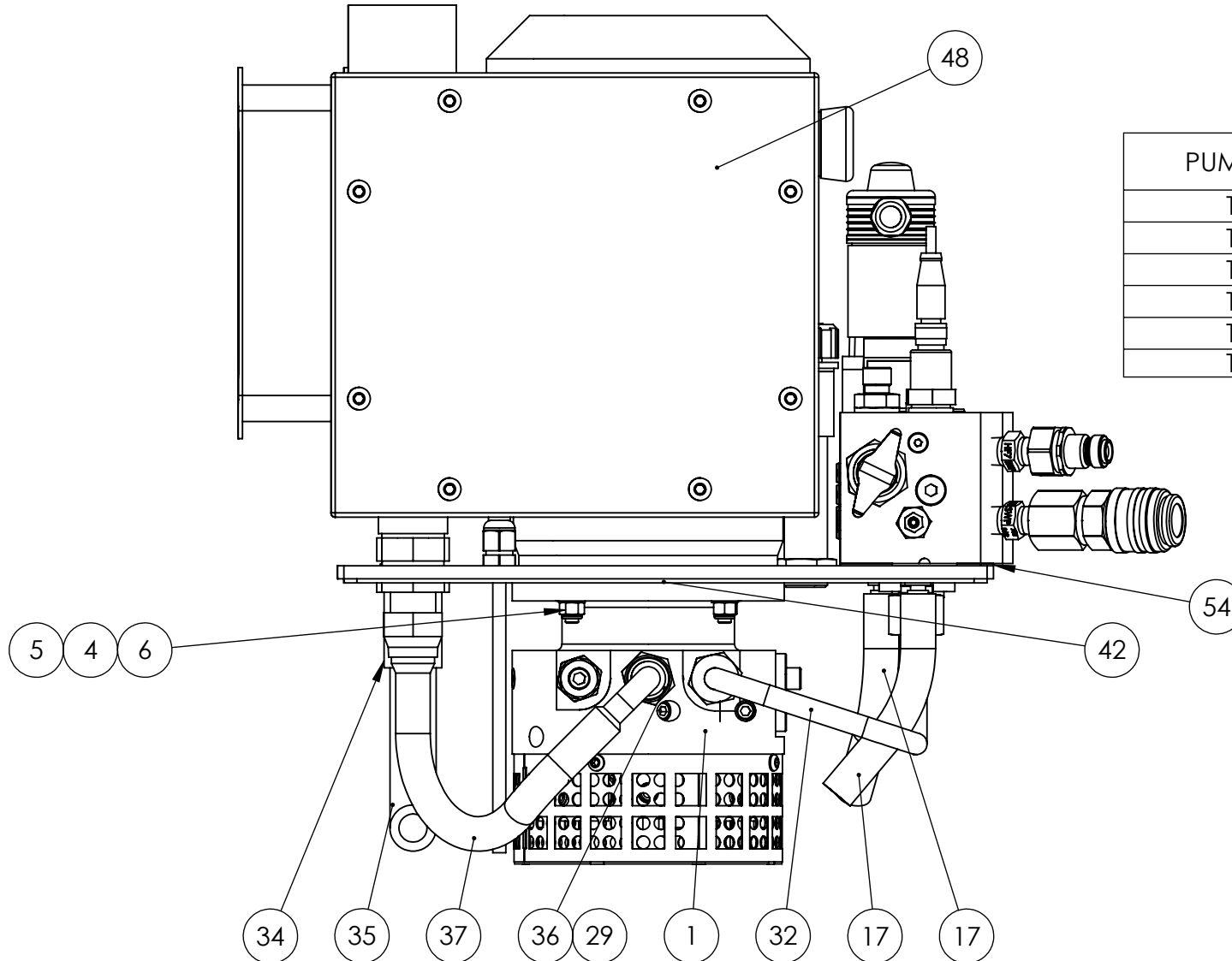
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
28	WAC012HD001	DOWTY WASHER	2
29	WAC007HD000	DOWTY WASHER	3
30	EMC024BA010	LOW PRESSURE TRANSDUCER	1
31	BLC006JH030	BUTTON HEAD SCREW	4
32	HOC010PS002	PRE BENT TUBE ASSEMBLY	1
33	HF7	1/4" NPT MALE ADAPTOR	2
34	FPC013AB001	BARREL	1
35	TAC000PA006	RETURN PIPE	1
36	FPC010NB001	REDUCER	1
37	HOC010AB002	LOW PRESSURE HOSE	1
38	FPC003PB001	BLANKING PLUG	1
39	TAC010GA011	GAUGE PLATE	1
40	BPC020SP001	FILLER	1
41	HG1-TG	PRESSURE GAUGE	1
42	SEC119RF001	O-RING	1
43	FPC006QB003	ADAPTOR	1
44	VFC003WH016	RESTRICTOR	1
45	AAN000UP001	NAMEPLATE	1
46	FAS002HZ001	HAMMER DRIVE SCREW	2
47	HOC002AP001	GAUGE TUBE	1
48	(SEE SHEET 3)	MOTOR AND CONTROLLER	1
49	VFA006FH002	CHECK VALVE	1
50	FPC006PB002	BLANKING PLUG	1
51	FPC020AM001	EXTENSION TUBE	1
52	FPC020AM002	BARREL	1
53	NUC020LB000	LOCK NUT	1
54	SEC001KT005	VALVE GASKET	1
55	SEC001KT006	TANK GASKET	1
56	ECC012GN001	CABLE GLAND	1
57	SEC013RA001	O-RING	1

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ITEMS MARKED X ARE AVAILABLE IN SERVICE KIT TPETP1-K ONLY

IMPORTANT

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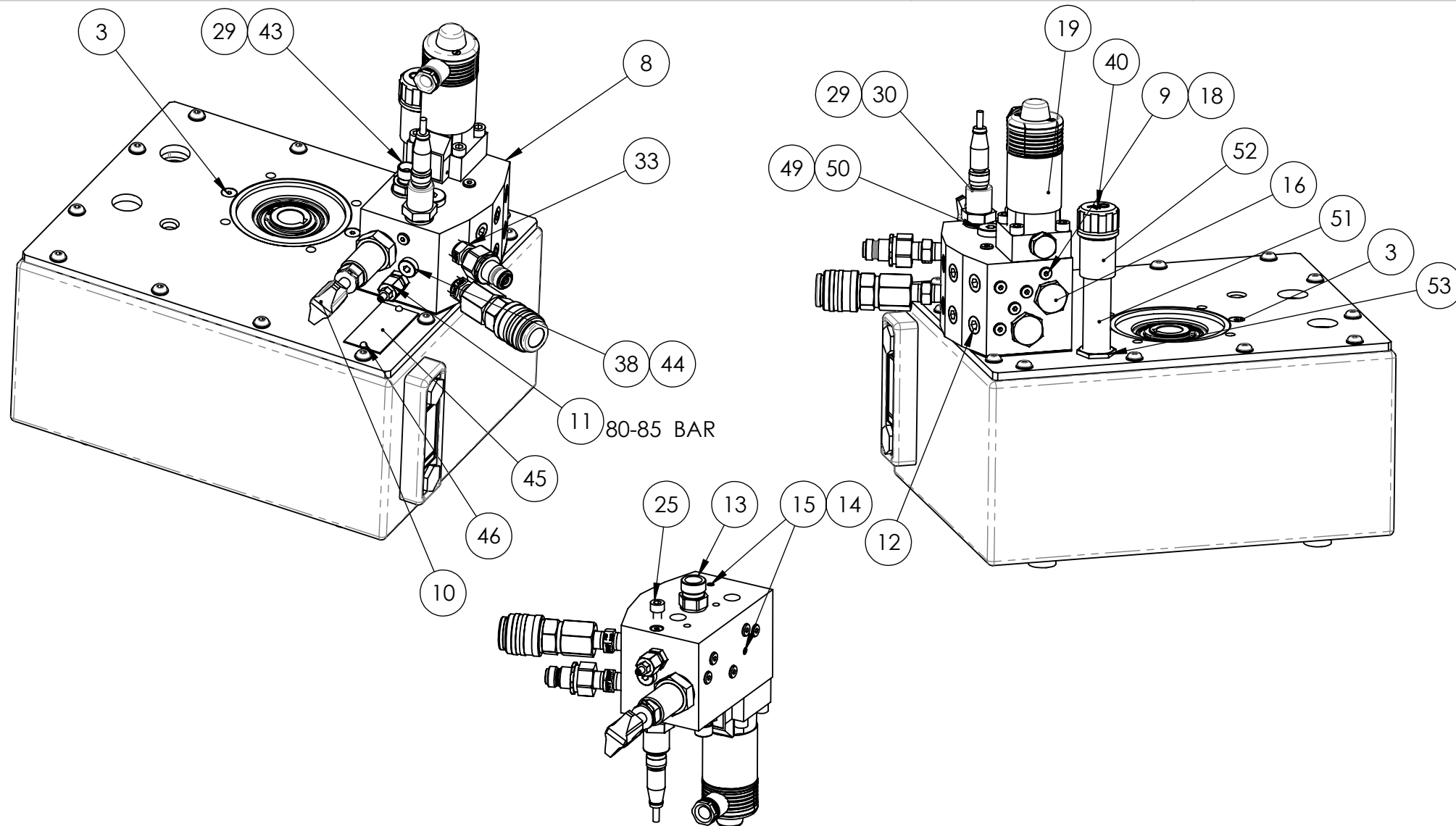
PUMP MODEL	MOTOR/CONTROLLER
TPE15A	EMTPE15A
TPE16A	EMTPE16A
TPE25A	EMTPE25A
TPE26A	EMTPE26A
TPE45A	EMTPE45A
TPE46A	

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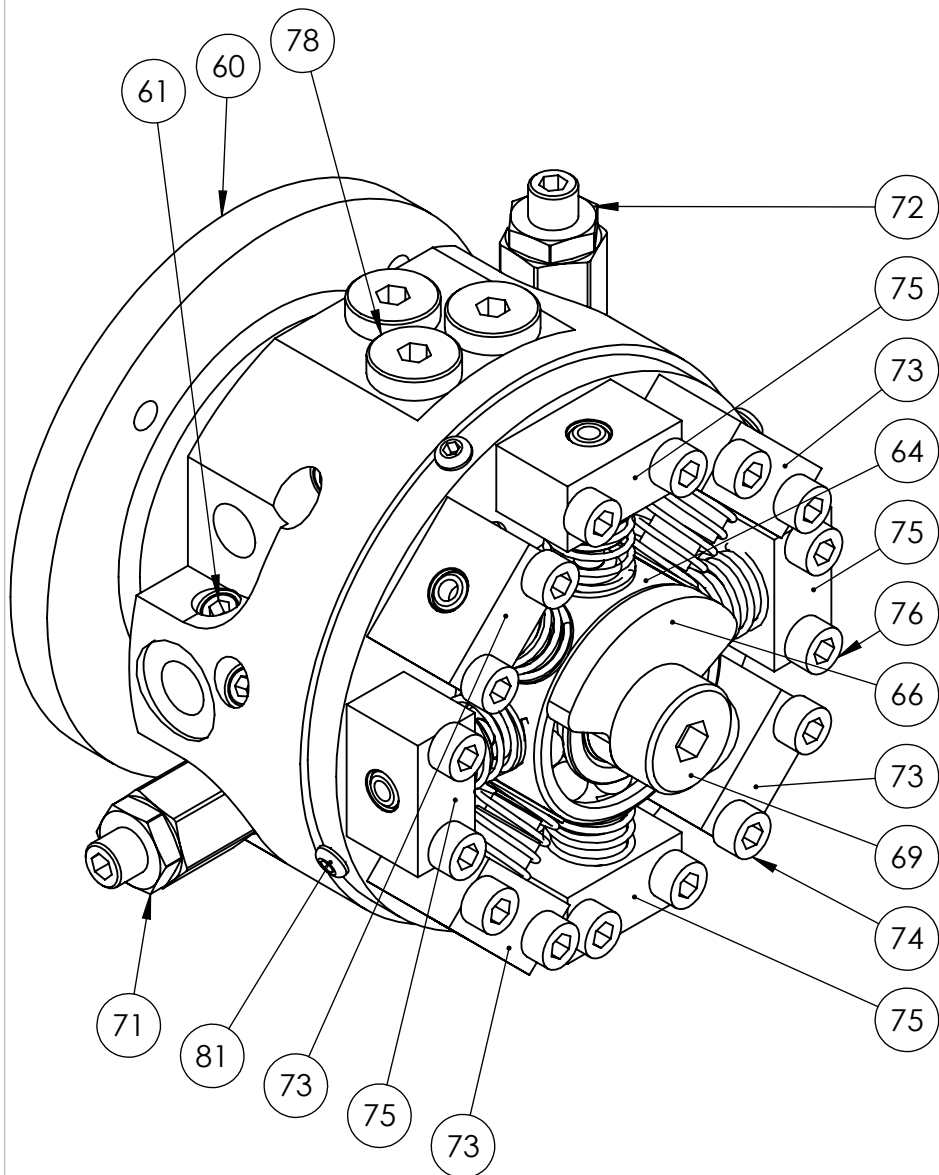


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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	
60	PMC000KM002	PUMP BODY	1	1 4187
61	FPC002PN001	PLUG	11	2 4226
62	PMC019SM001	DRIVE SHAFT	1	3 4504
63	BSC030MC001	DEEP GROOVE BALL BEARING	1	4
64	BSC025ME001	DOUBLE ROW BEARING	1	5
65	BSC025NC001	CYLINDRICAL ROLLER BEARING	1	6
66	PMC019EM001	COUNTERWEIGHT	2	7
67	PMC019RM001	BUSH	1	8
68	PCC002FE001	LOCATING PIN	1	9
69	BLC016NS050	SHOULDER SCREW	1	10
70	VFA006FH001	CHECK VALVE	2	11
71	VRC065UF001	UNLOADING VALVE 65 BAR	1	12
72	VRC320UF001	UNLOADING VALVE 320 BAR	1	13
73	PEA011AA001	LP PISTON BLOCK	4	14
74	BLC006JD035	SOCKET CAP HD SCREW	8	15
75	PEA006AA001	HP PISTON BLOCK	4	16
76	BLC006JD030	SOCKET CAP HD SCREW	8	17
77	STC030CA002	CIRCLIP	1	18
78	FPC006PB002	BLANKING PLUG	3	19
79	FFS124MY001	FILTER WELD ASSEMBLY	1	20
80	FFC123EY001	STRAINER	1	
81	BLC004-H008	BUTTON HEAD SCREW	4	

IMPORTANT

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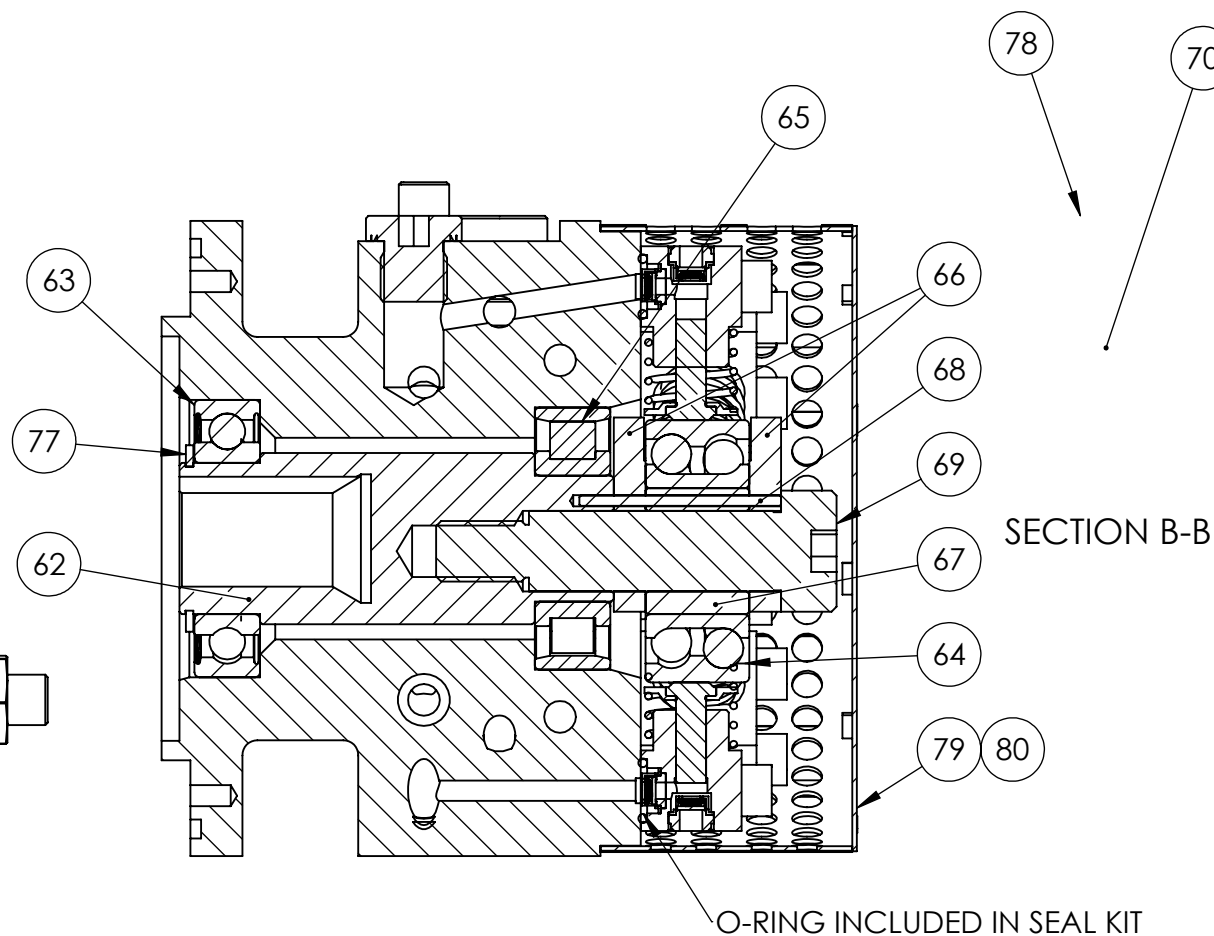
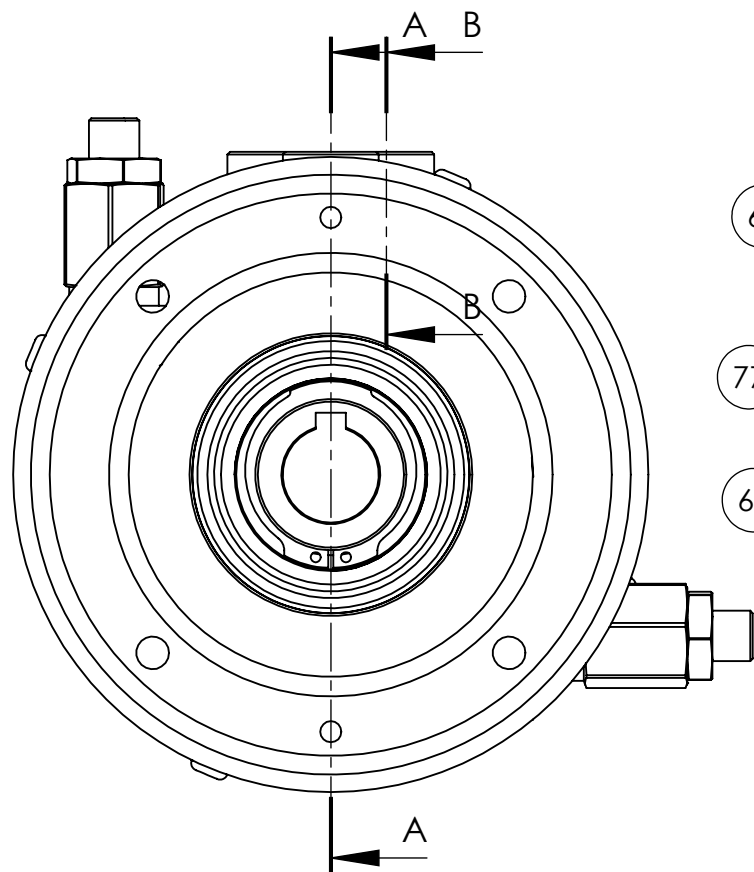
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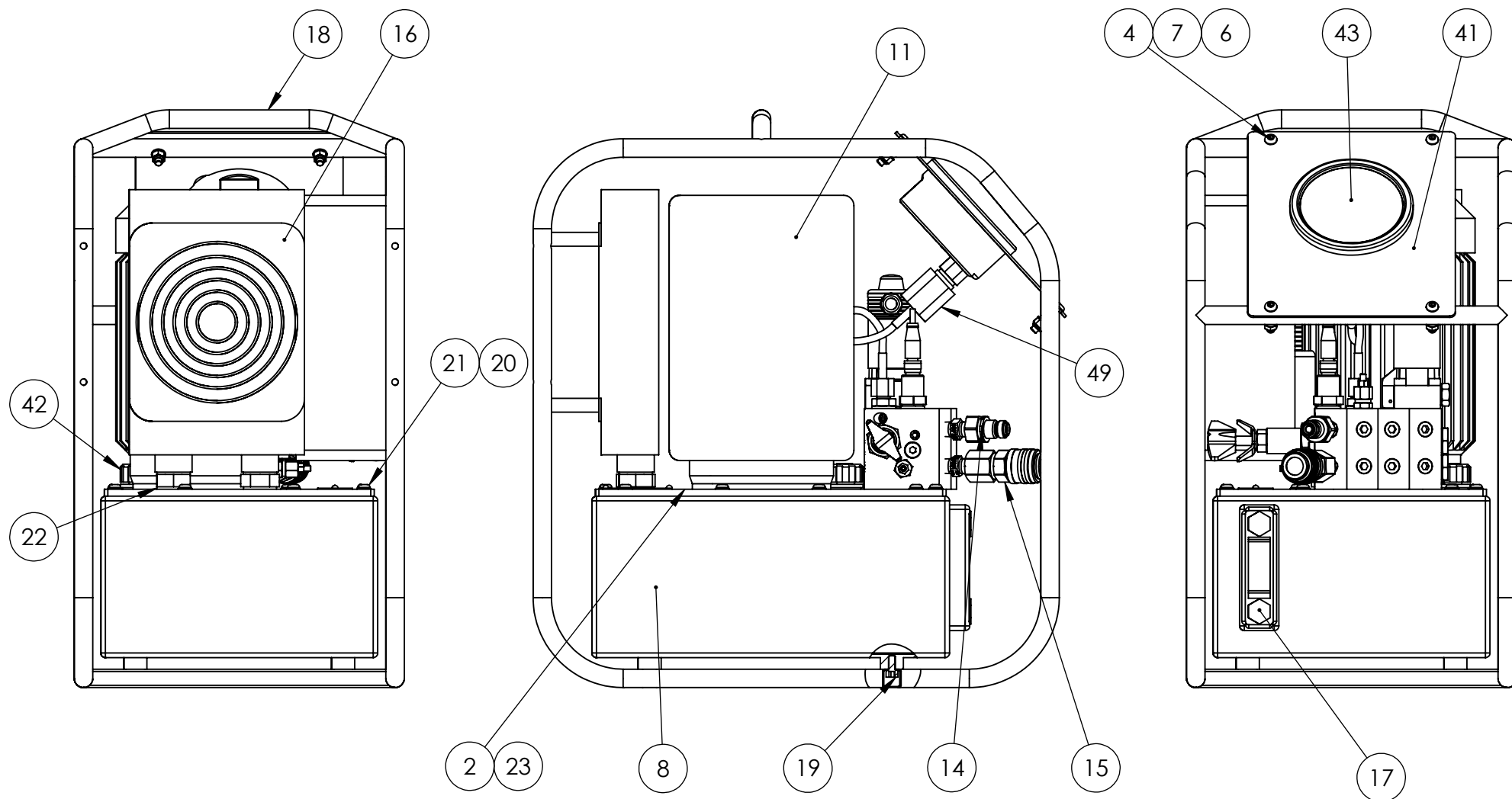
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SECTION A-A

IMPORTANT

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TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

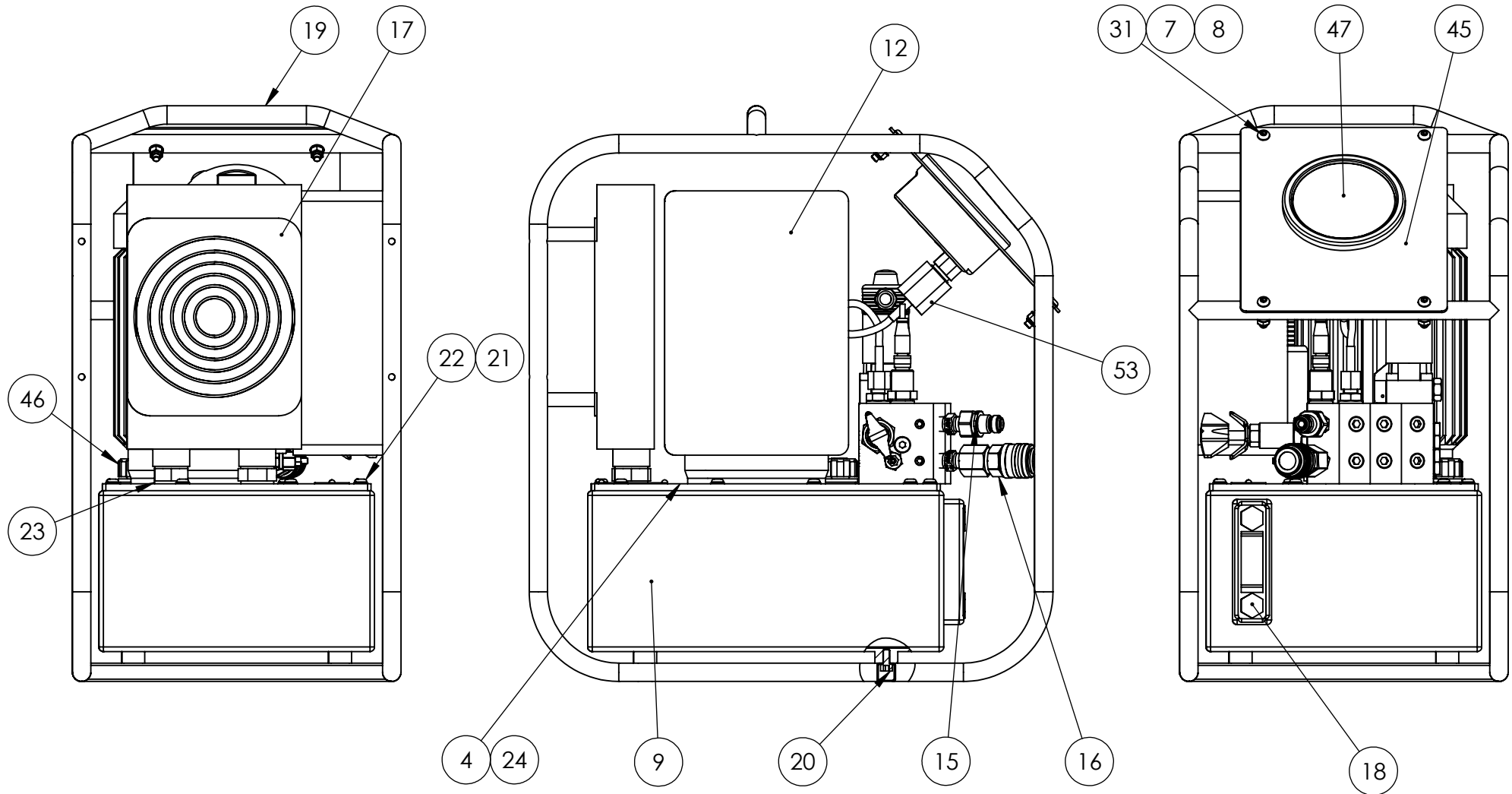


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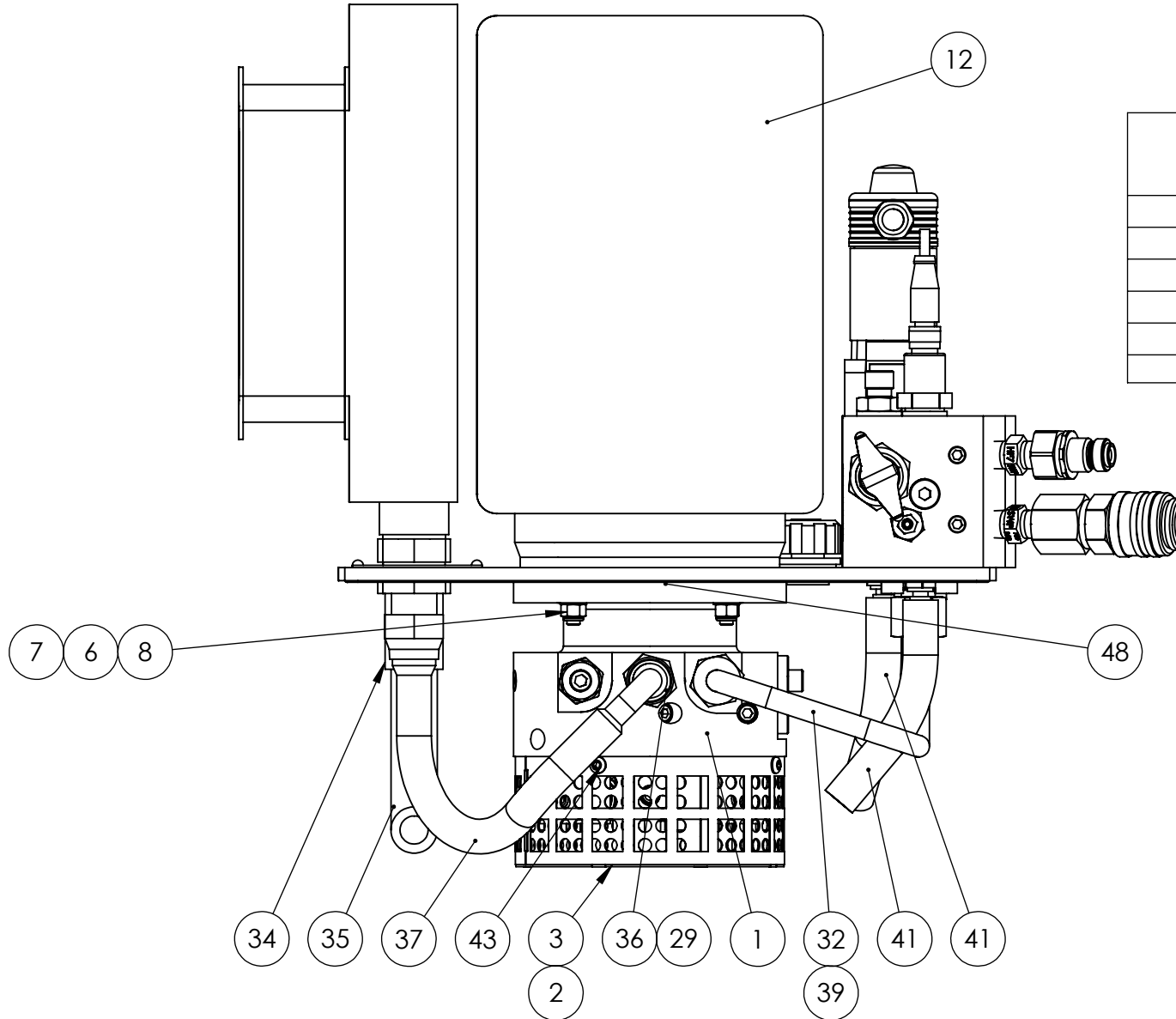
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PMA019DT001	PUMP HEART (SEE SHEET 5 & 6)	1
2	FFS124MY001	FILTER WELD ASSEMBLY	1
3	FFC123EY001	STRAINER	1
4	TAC007BL001	TANK LID	1
5	BLC005HF010		2
6	BLC006ST000	M6X35MM ENGINEERING STUD	4
7	WAC006AF000	WASHER	8
8	NUC006JC000	NYLOK NUT	8
9	TAC007AL001	OIL RESERVOIR	1
10	VFC006RN001	VALVE BLOCK	1
11	VFC000CD010	3/2 VALVE	1
12	SEE SHEET 3	MOTOR AND CONTROLLER	1
13	VRC700ZE002	ADJUSTABLE RELIEF VALVE	1
14	VRC080ZF001	LOW PRESSURE RELIEF VALVE	1
15	CM4F	COUPLER	1
16	CF4F	COUPLER	1
17	TAC000FC001	OIL COOLER AND FAN UNIT	1
18	TAC000FT006	LEVEL TEMP GAUGE	1
19	TAC007CS001	ROLL FRAME	1
20	BLC006JC012	SOCKET CAP HD SCREW	8
21	WAC006EB000	WASHER	12
22	BLC006JH016	BUTTON HEAD SCREW	12
23	X	DOWTY WASHER	2
24	X	TANK SEAL	1
25	VFA000LH001	PILOT OPERATED VALVE	2
26	FPC002PN001	PLUG	13
27	BAC005SN001	3/16 BALL	2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
28	FAS006ME006	CUP PT SCREW	2
29	X	DOWTY WASHER	3
30	EMC024BA010	LOW PRESSURE TRANSDUCER	1
31	BLC006JH030	BUTTON HEAD SCREW	4
32	HOC010PS002	PRE BENT TUBE ASSEMBLY	1
33	HF7	1/4" NPT MALE ADAPTOR	2
34	FPC013AB001	BARREL	1
35	TAC000PA006	RETURN PIPE	1
36	FPC010NB001	REDUCER	1
37	HOC010AB002	LOW PRESSURE HOSE	1
38	X	VALVE BLOCK SEAL	1
39	FPC006YW001	COUPLING BODY	2
40	FPC003PB001	BLANKING PLUG	1
41	HOC006AB005	RETURN HOSE	2
42	FFA123EY001	SUCTION STRAINER	1
43	BLC004-H008	BUTTON HEAD SCREW	4
44	FPC006PN002	PLUG	6
45	TAC010GA011	GAUGE PLATE	1
46	BPC020SP001	FILLER	1
47	HG1-TG	PRESSURE GAUGE	1
48	X	O - RING	1
49	FPC006QB003	ADAPTOR	1
50	VFC003WH015	RESTRICTOR	1
53	HOC002AP001	GAUGE TUBE	1

ITEMS MARKED X ARE AVAILABLE IN SERVICE KIT TPETP1-K ONLY

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PUMP MODEL	MOTOR/CONTROLLER (10)
TPE15A	EMTPE15A
TPE16A	EMTPE16A
TPE25A	EMTPE25A
TPE26A	EMTPE26A
TPE45A	EMTPE45A
TPE46A	

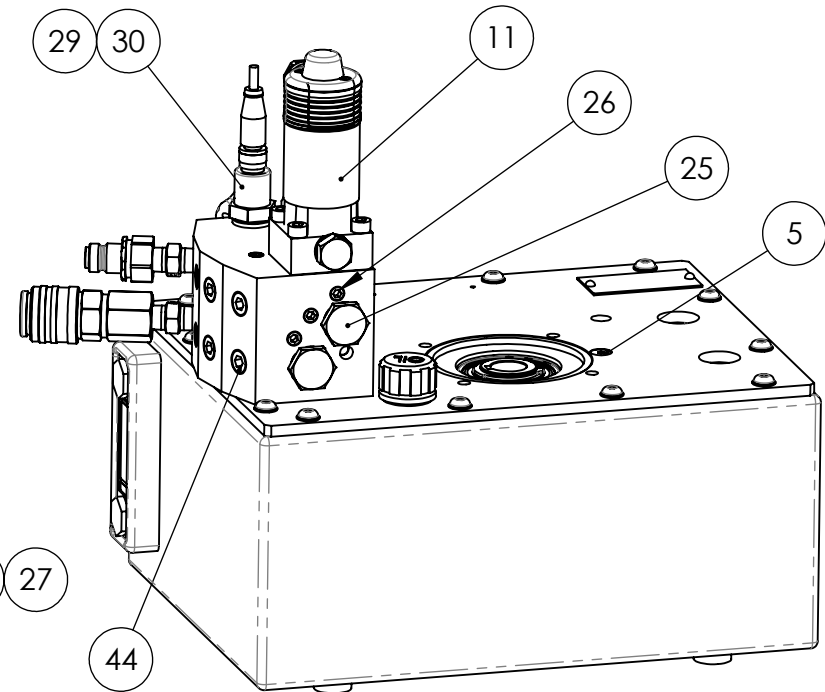
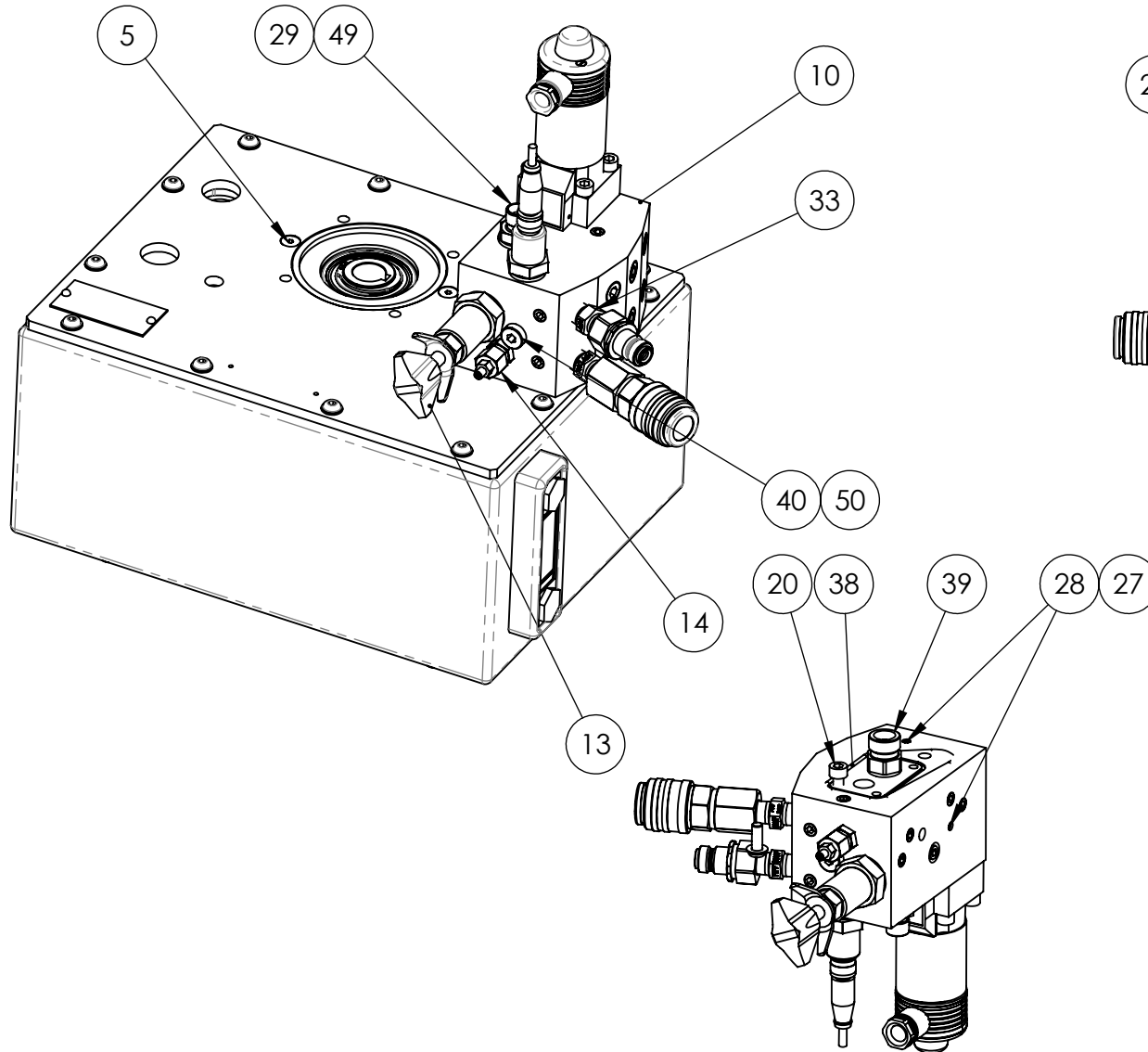
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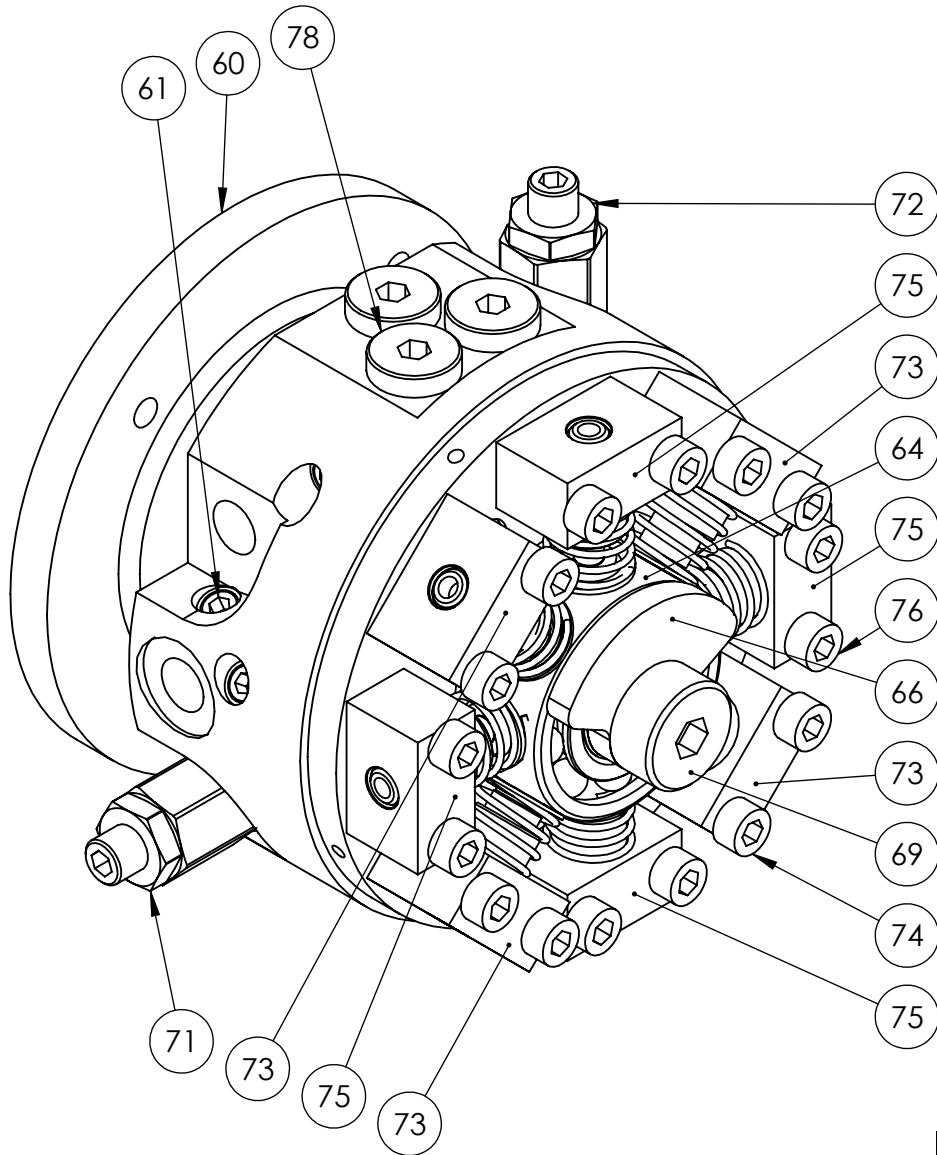
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	REVISION
60	PMC000KM002	PUMP BODY	1	1 4187
61	FPC002PN001	PLUG	11	2
62	PMC019SM001	DRIVE SHAFT	1	3
63	BSC030MC001	DEEP GROOVE BALL BEARING	1	4
64	BSC025ME001	DOUBLE ROW BEARING	1	5
65	BSC025NC001	CYLINDRICAL ROLLER BEARING	1	6
66	PMC019EM001	COUNTERWEIGHT	2	7
67	PMC019RM001	BUSH	1	8
68	PCC002FE001	LOCATING PIN	1	9
69	BLC016NS050	SHOULDER SCREW	1	10
70	VFA006FH001	CHECK VALVE	2	11
71	VRC065UF001	UNLOADING VALVE 65 BAR	1	12
72	VRC320UF001	UNLOADING VALVE 320 BAR	1	13
73	PEA011AA001	LP PISTON BLOCK	4	14
74	BLC006JD035	SOCKET CAP HD SCREW	8	15
75	PEA006AA001	HP PISTON BLOCK	4	16
76	BLC006JD030	SOCKET CAP HD SCREW	8	17
77	STC030CA002	CIRCLIP	1	18
78	FPC006PB002	BLANKING PLUG	3	19
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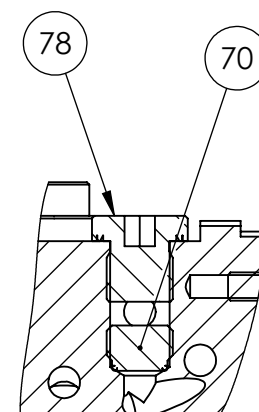
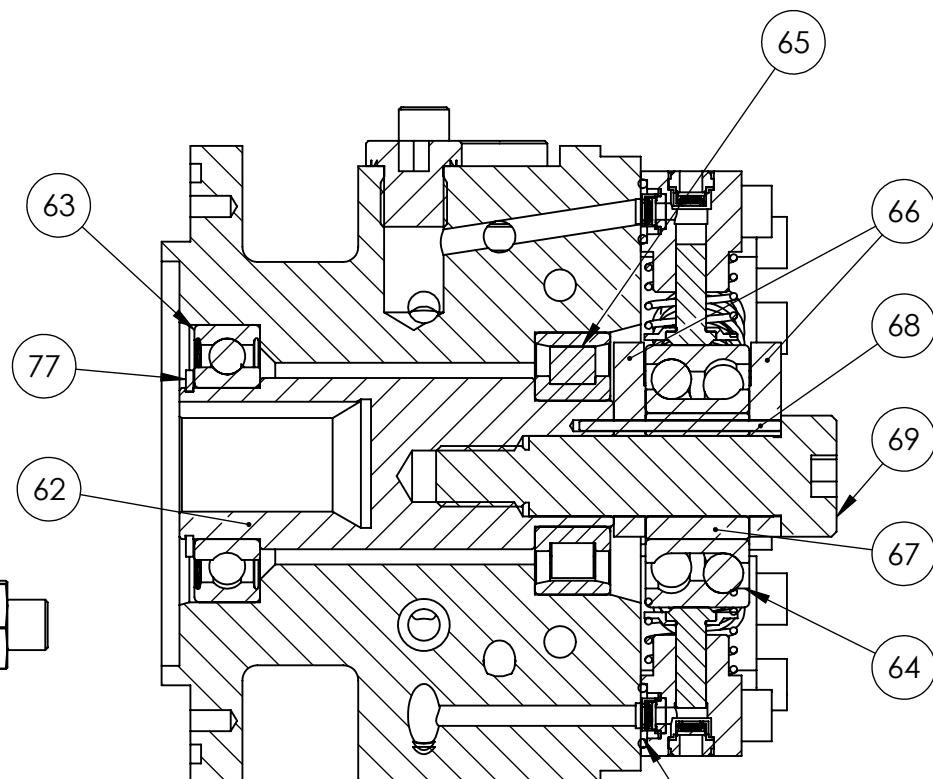
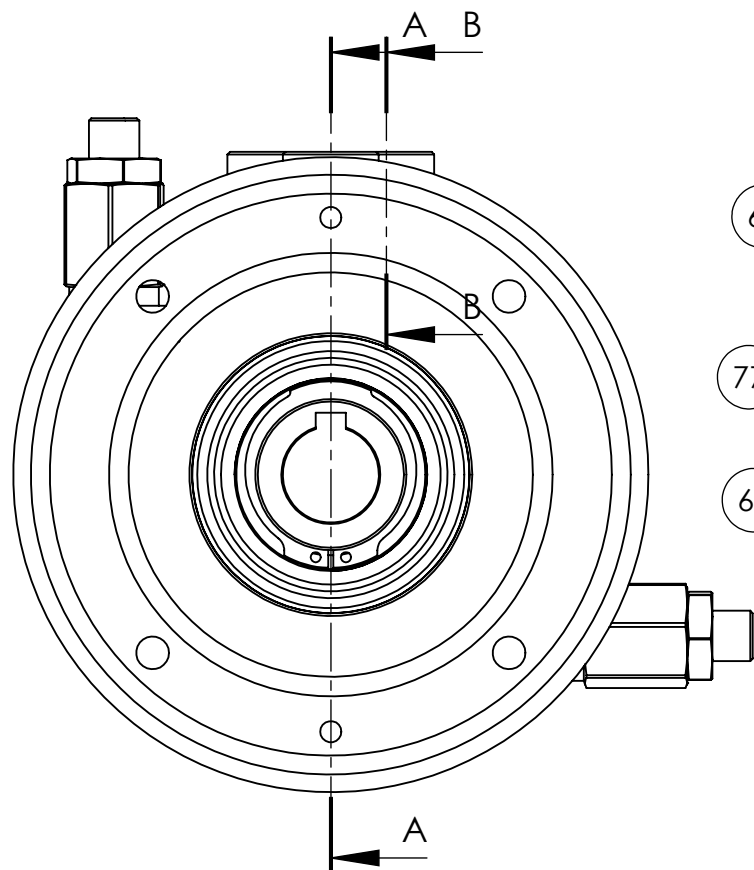
IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER - FROM THE LABEL TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

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O-RING INCLUDED IN SEAL KIT

IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER - FROM THE LABEL TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PMA019DT001	PUMP HEART	1
2	TAC007BL001	TANK LID	1
3	BLC005HF010	SKT CSK SCREW	2
4	BLC006JH030	BUTTON HEAD SCREW	4
5	BLC006ST000	M6X35MM ENGINEERING STUD	4
6	WAC006AF000	WASHER	8
7	NUC006JC000	NYLOK NUT	8
8	TAC007AL001	OIL RESERVOIR	1
9	VFC006RN001	VALVE BLOCK	1
10	VFC000CD010	3/2 VALVE	1
11	(SEE SHEET 3)	MOTOR AND CONTROLLER	1
12	VRC700ZE002	ADJUSTABLE RELIEF VALVE	1
13	VRC080ZF001	LOW PRESSURE RELIEF VALVE	2
14	CM4F	COUPLER	1
15	CF4F	COUPLER	1
16	TAC000FC001	OIL COOLER AND FAN UNIT	1
17	TAC000FT006	LEVEL TEMP GAUGE	1
18	TAC007CS001	ROLL FRAME	1
19	BLC006JC012	SOCKET CAP HD SCREW	8
20	WAC006EB000	WASHER	12
21	BLC006JH016	BUTTON HEAD SCREW	12
22	WAC012HD001	DOWTY WASHER	2
23	X	TANK SEAL	1
24	VFA000LH001	PILOT OPERATED VALVE	2
25	FPC002PN001	PLUG	15
26	BAC005SN001	3/16 BALL	2
27	FAS006ME006	CUP PT SCREW	2

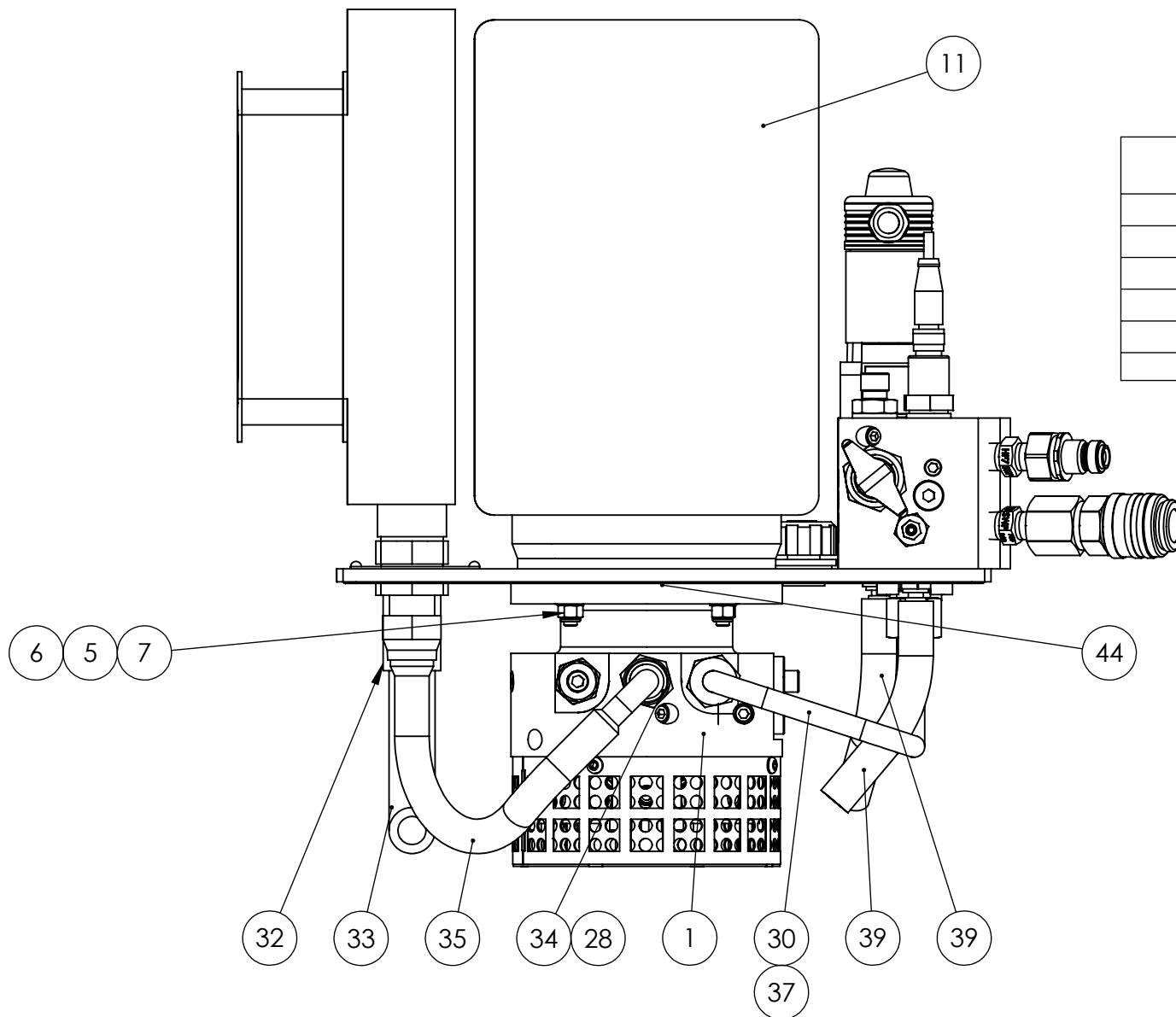
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
28	X	DOWTY WASHER	3
29	EMC024BA010	LOW PRESSURE TRANSDUCER	1
30	HOC010PS002	PRE BENT TUBE ASSEMBLY	1
31	HF7	1/4" NPT MALE ADAPTOR	2
32	FPC013AB001	BARREL	1
33	TAC000PA006	RETURN PIPE	1
34	FPC010NB001	REDUCER	1
35	HOC010AB002	LOW PRESSURE HOSE	1
36	X	VALVE BLOCK SEAL	1
37	FPC006YW001	COUPLING BODY	2
38	FPC003PB001	BLANKING PLUG	1
39	HOC006AB005	RETURN HOSE	2
40	FPC006PN002	PLUG	6
41	TAC010GA011	GAUGE PLATE	1
42	BPC020SP001	FILLER	1
43	HG1-TG	PRESSURE GAUGE	1
44	X	O - RING	1
45	FPC006QB003	ADAPTOR	1
46	VFC003WH015	RESTRICTOR	1
49	HOC002AP001	GAUGE TUBE	1

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ITEMS MARKED X ARE AVAILABLE IN SERVICE KIT TPETP1-K ONLY

IMPORTANT

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TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.



PUMP MODEL	MOTOR/CONTROLLER
TPE15A	EMTPE15A
TPE16A	EMTPE16A
TPE25A	EMTPE25A
TPE26A	EMTPE26A
TPE45A	EMTPE45A
TPE46A	

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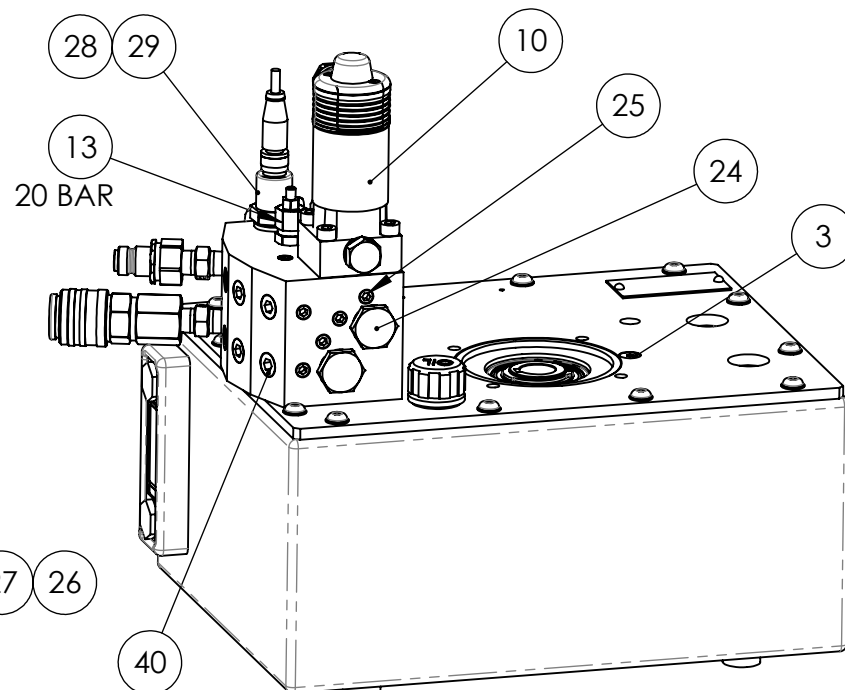
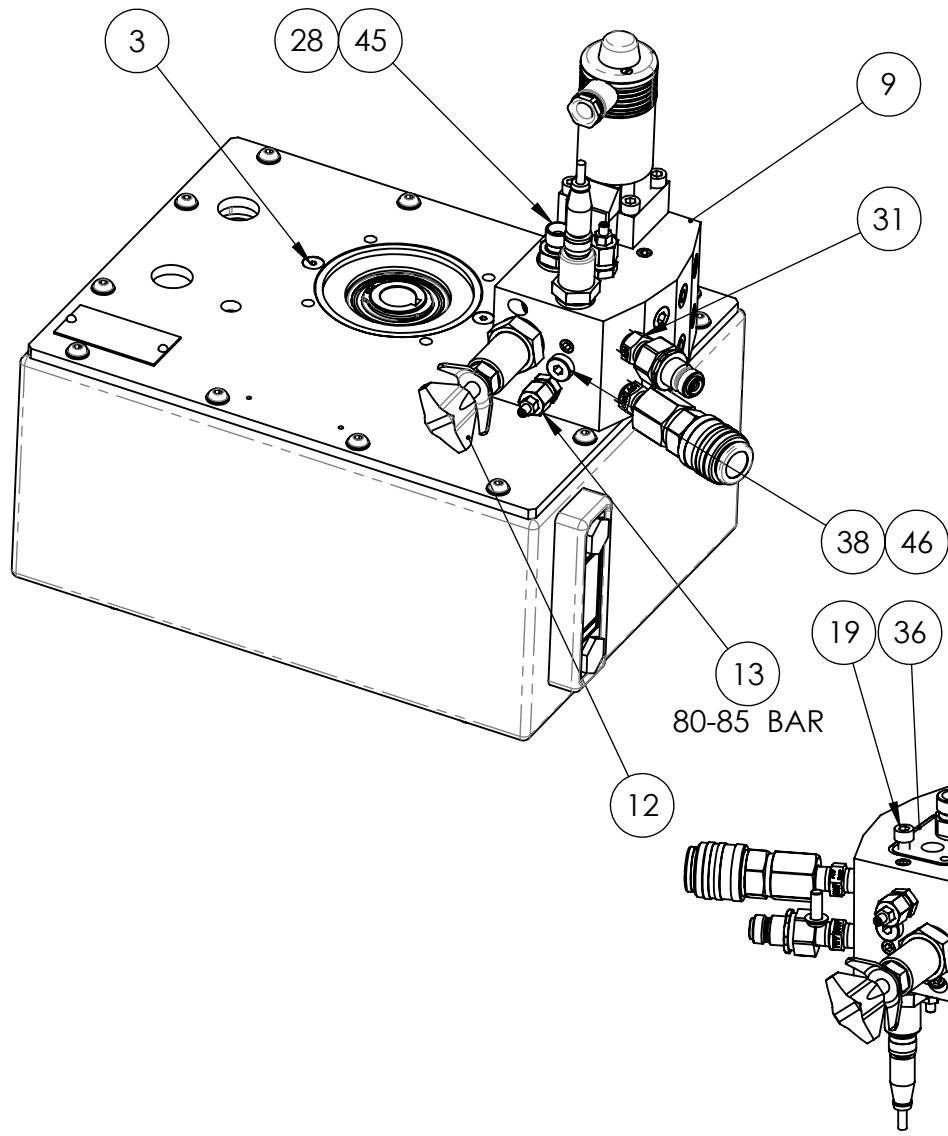
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PRODUCT SERIAL NUMBER - FROM THE LABEL
TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

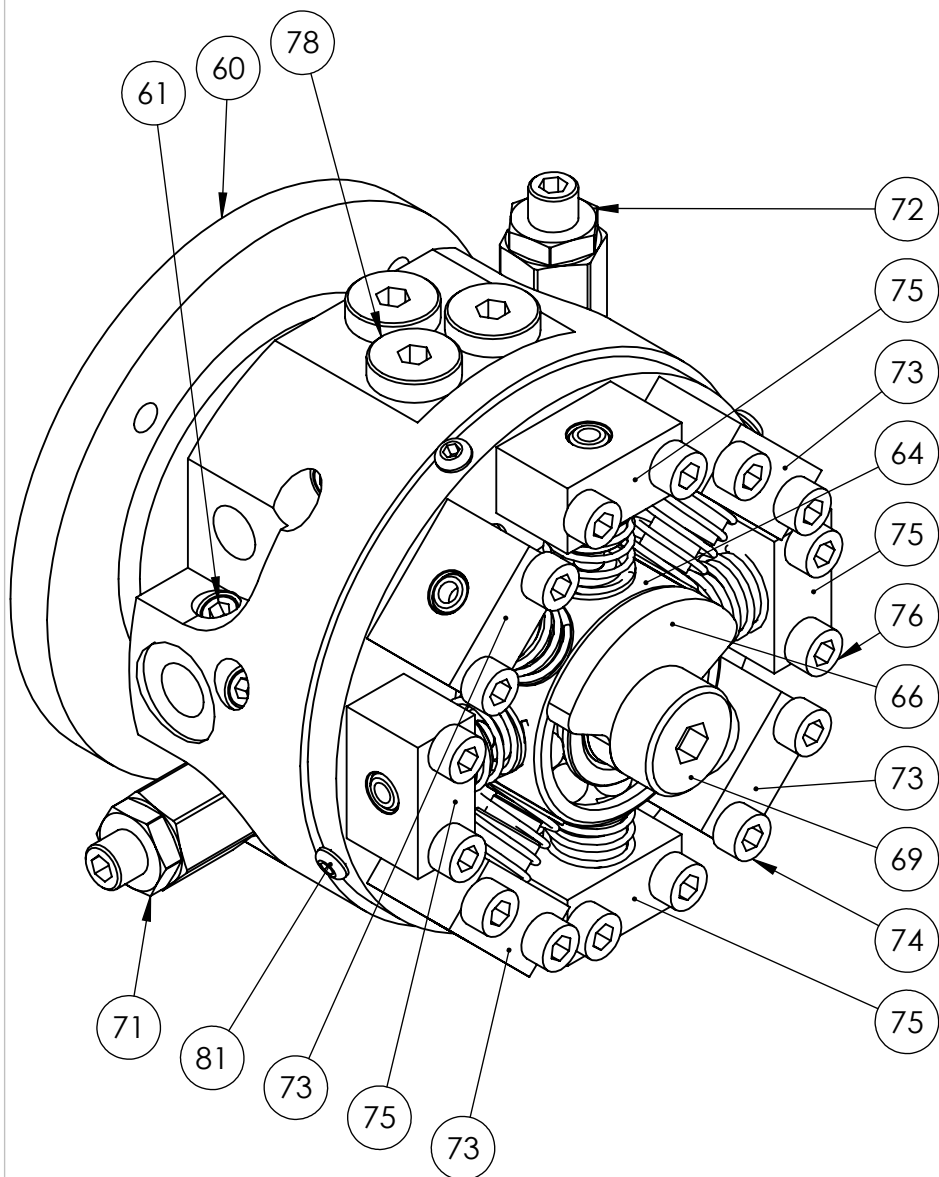


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				REVISION	
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.		
60	PMC000KM002	PUMP BODY	1	1	4187
61	FPC002PN001	PLUG	11	2	4226
62	PMC019SM001	DRIVE SHAFT	1	3	
63	BSC030MC001	DEEP GROOVE BALL BEARING	1	4	
64	BSC025ME001	DOUBLE ROW BEARING	1	5	
65	BSC025NC001	CYLINDRICAL ROLLER BEARING	1	6	
66	PMC019EM001	COUNTERWEIGHT	2	7	
67	PMC019RM001	BUSH	1	8	
68	PCC002FE001	LOCATING PIN	1	9	
69	BLC016NS050	SHOULDER SCREW	1	10	
70	VFA006FH001	CHECK VALVE	2	11	
71	VRC065UF001	UNLOADING VALVE 65 BAR	1	12	
72	VRC320UF001	UNLOADING VALVE 320 BAR	1	13	
73	PEA011AA001	LP PISTON BLOCK	4	14	
74	BLC006JD035	SOCKET CAP HD SCREW	8	15	
75	PEA006AA001	HP PISTON BLOCK	4	16	
76	BLC006JD030	SOCKET CAP HD SCREW	8	17	
77	STC030CA002	CIRCLIP	1	18	
78	FPC006PB002	BLANKING PLUG	3	19	
79	FFS124MY001	FILTER WELD ASSEMBLY	1	20	
80	FFC123EY001	STRAINER	1		
81	BLC004-H008	BUTTON HEAD SCREW	4		

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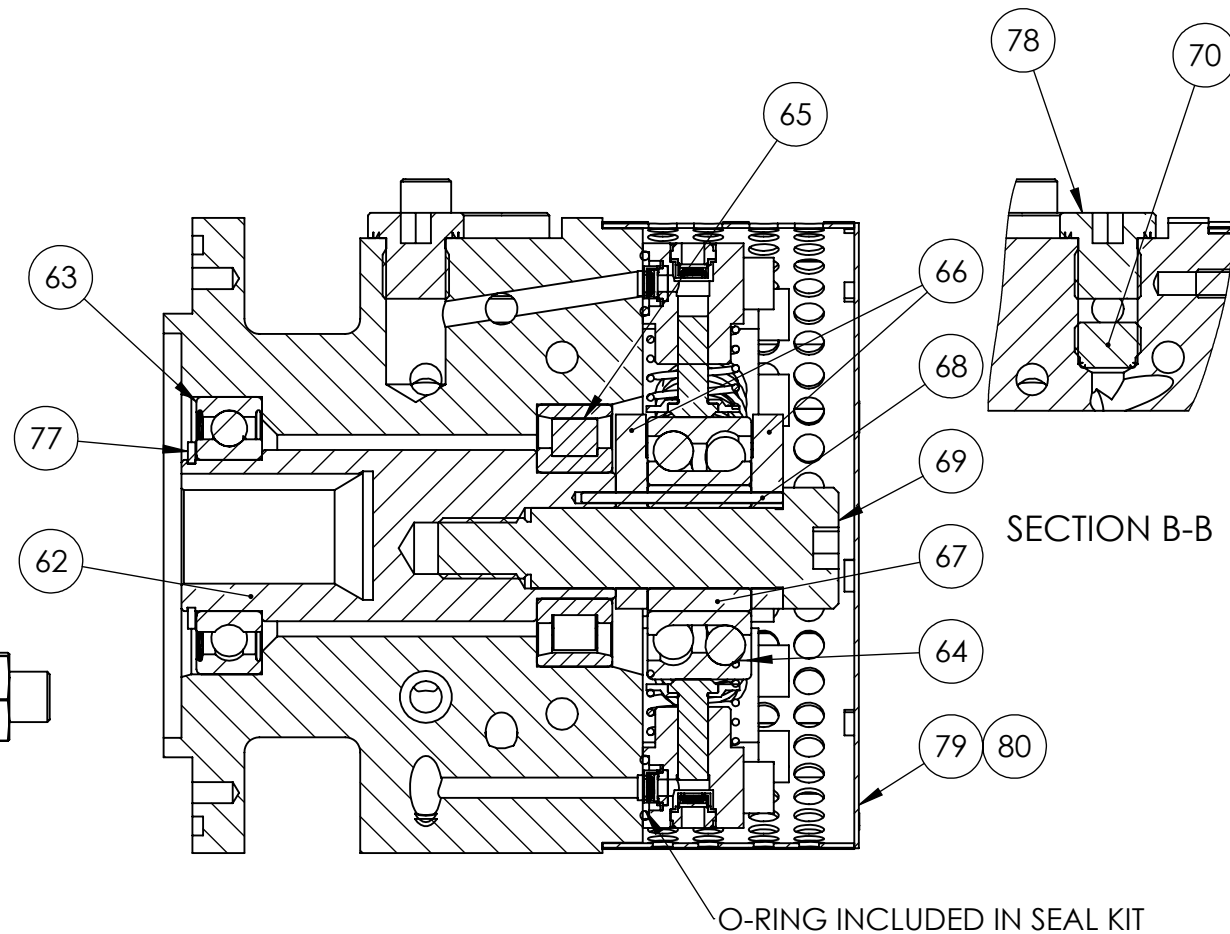
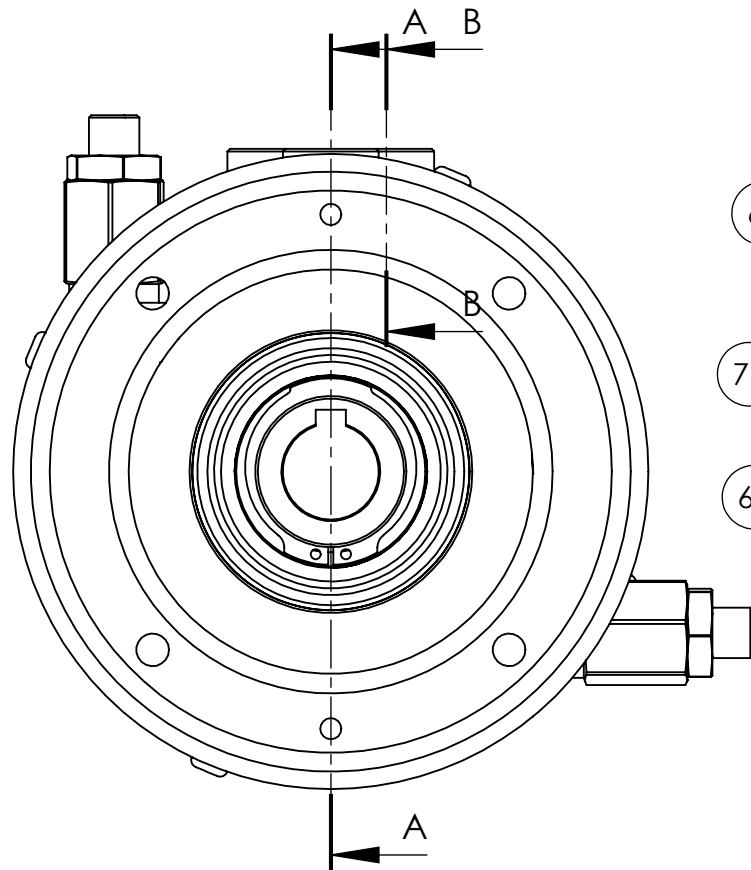
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SECTION A-A

IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER - FROM THE LABEL TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.