



REVISION NO	
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IMPORTANT

WHEN ORDERING SPARES YOU MUST STATE THE FULL PART NUMBER AND THE PRODUCT SERIAL NUMBER – FROM THE LABEL. TO PROTECT YOUR WARRANTY ALWAYS USE GENUINE HI-FORCE PARTS.

Item No	Part No:	Qty:	Description
1.1	31372.A10	1	Gearbox Housing
1.2	31377.000	1	Gear Cage Unit
1.2.1	31377.010	1	Gear Cage
1.2.1.2	9DU01208	1	Slide Bearing
1.2.2	12253.010	4	Upper Planetary Wheel Z11 Unit
1.2.2.2	9DU01015	1	Slide Bearing
1.2.3	12252.010	4	Upper Axis
1.3	31373.010	1	Sun Wheel Z12
1.4	31371.010	1	Cover Unit
1.4.2	9DU03512	1	Slide Bearing
1.5	31384.010	1	2653346 E-VKT-DV120 Replacement Sq. Drive
1.6	90988029	1	Shim Ring
1.7	90988030	1	Shim Ring
1.8	90988031	1	Shim Ring
1.9	90471014	1	Locking Ring
1.10	000129SR	1	Locking Ring
2	31389.000	1	Reaction Arm
2.1	31389.010	1	Reaction Arm Cranked
2.2	90912019	8	Cylinder Head Screw
2.3	96325065	4	Cylinder Pin.

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